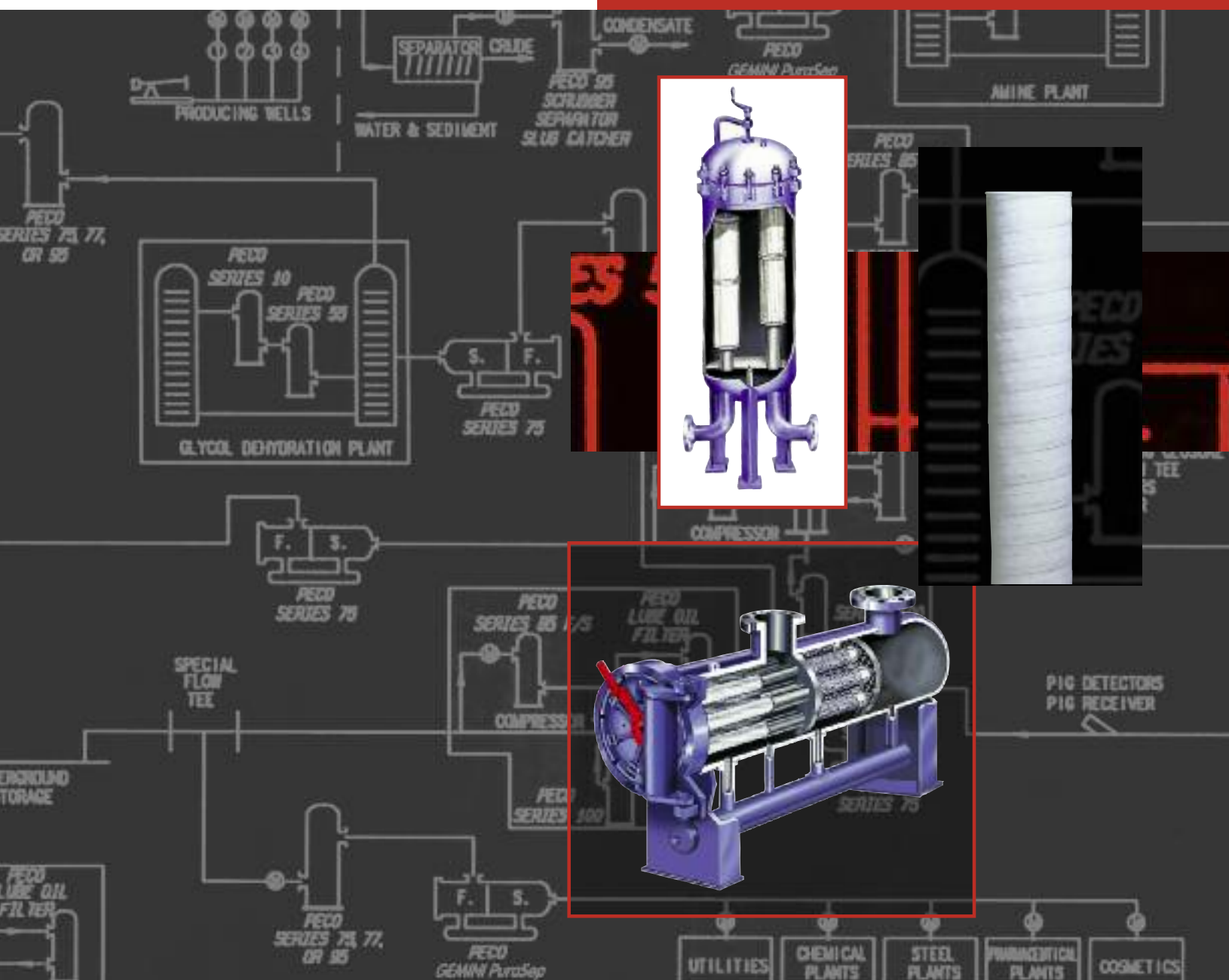


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LIQUID DEPTH FILTRATION



Petro Peach® & Peach® 90

PEACH (PECO Engineered Applied Conical Helix) elements are a unique design manufactured in a conical helix pattern. Elements are manufactured from PEM - PECO Engineered Media, specifically designed for gas processing fluids and similar applications. This proprietary process produces a depth element with high dirt loading characteristics.

Sizes: PECOFacet standard 3" O.D. lengths of 36", 47" and 72"

Other sizes are 2.5" O.D. in lengths from 9.75" to 40"

End Caps: With spring standard. DOE, 222 & most other standard end caps

See Brochures EL-PPL-SL-01 and EL-P90-SL-01.

USA Patent No. 5,827,430



Melt-Pure™ Meltblown

Melt-Pure meltblown polypropylene depth filter elements are an economical choice. They are FDA compliant and contain no binders or surfactants.

Sizes: 2.5" O.D. Lengths to 40"

Media: Polypropylene

End Caps: DOE, 222/Finned and 222/Closed.

See Technical Data Sheet EL-MP-TD-01.



Tex-Pure™ Rolled Depth Liquid Filters

PECOFacet rolled depth filter elements are widely used for the filtration of process fluids, lube oil and other applications. Available media includes Filter-Tex, polypropylene, white cotton and cotton string.

Sizes: PECOFacet Standard 3" O.D. x 36" Length

End Caps: none

See Technical Data Sheet EL-TX-TD-01

PureClear™ String Wound

PECOFacet continuous wound filter elements are manufactured from a wide variety of filter media, micron ratings and cores for reliable chemical compatibilities. Elements are available in one continuous length up to 72" long.

Sizes: 2.5" & 3" O.D. Lengths to 72"

Media: Cotton, polypropylene, rayon, and many others

End Caps: DOE, 222 and most standard configurations

See Technical Data Sheet EL-PU-TD-01



HIGH DIRT LOAD ELEMENTS

GOLDXtream™ High Dirt Loading Depth Element

No other filter takes on Extreme filter applications like the GOLDXtream. Employing PECOFacet's exclusive Gradient Optimized Liquid Depth (GOLD) technology the GOLDXtream stops even the toughest contaminants like iron sulfide, asphaltenes, waxes, gels, and emulsions with unparalleled flow capacity and differential pressure optimization. Great for amine and glycol loops, Hydrotreater feeds, tank farm applications and any place with high suspended solids and the presence of shear sensitive and/or deformable particles.

Sizes: 6" O.D. x 39" Length

Media: PECOFacet PEM Polyester

End Caps: Sealed top with ergonomic handle / 226 O-Ring
(Retrofits 3M Cuno 740 Series)

See Element Data Sheet EL-GX-TD-00



PleatXtream™ High Dirt

The PleatXtream features the unique "W" pleat multi-layer media configuration. The element is engineered to provide absolute efficiency along with exceptional dirt loading capability. PleatXtream removes up to 25 pounds of contaminant with one single element. PleatXtream elements can be used in conjunction with the PECOFacet 55HD Liquid Vessel or as a retrofit in competitive vessels.

Sizes: 6" O.D. X 39" Length

Media: Polypropylene

End Caps: Sealed top with ergonomic handle / 226 O-Ring

See Brochure EL-OPHD-SL-01



PLEATED ELEMENTS



TruPleat™ Pleated Synthetics

PECOFacet Pleated Synthetic Filter Elements are highly efficient and available in all synthetic construction. The synthetic construction provides a wide range of chemical compatibilities. The pleated construction provides a large surface area for increased contaminant loading. All parts are thermally bonded. No glues.

Sizes: 2.5" & 3" O.D., Lengths from 9.75" to 40"

Media: Polyester & Polypropylene

End Caps: DOE, 222 & most standard configurations

See Technical Data Sheets EL-TR-TD-01 and EL-TR-TD-02

PLEATED ELEMENTS

ComPleat™ Pleated Elements

The ComPleat Pleated Polypropylene Filter Element is one of the Leading filtration technologies brought to you by PECOFacet. Featuring advances in pleat and hardware design, the ComPleat provides outstanding filtration and contaminant loading performance. The ComPleat features a one piece cage design that eliminates joints and connectors. This allows the use of a continuous length polypropylene media pack with more surface area. Surface area utilization is optimized with the PECOFacet "W" Pleat. This translates into more dirt holding capacity and longer on-stream life. Toxicity meets USP-XXIII, Class VI criteria and all materials meet FDA requirements for food and beverage service.

See Brochures EL-OP-SL-01 and EL-OPG-SL-01



CelluPleat™ Pleated Cellulose Elements

PECOFacet Pleated Cellulose Elements are available in a variety of micron ratings. Standard construction consists of carbon steel end caps and carbon steel louvered core to provide high collapse strengths. The pleated design is available in many standard sizes.

Sizes: 3" & 6" O.D., Lengths 18" to 44"

Media: Cellulose

End Caps: DOE or with spring

See Technical Data Sheets EL-CP-TD-01 and EL-CP-TD-03

CelluPleat E™ Industrial Pleated Elements

PECOFacet Industrial Pleated Elements are used for many applications including workover, water-flood, well completion fluids, waste water and other applications compatible to the filters construction. Elements are color coded by micron ratings. Various lengths and end cap configurations are available.

Sizes: 2.5" & 3" O.D., Lengths 9.75" to 40"

Media: Cellulose

End Caps: DOE, 222 & most standard configurations

See Technical Data Sheet EL-CP-TD-02



Tru-Cell™ Composite Pleated Media Filters

Composite Pleated elements are manufactured with a resin impregnated cellulose/synthetic media. The elements are designed to provide a more economical option than pleated synthetics and better performance than pleated paper. Elements are available with cores or coreless.

Sizes: 2.5" and 3" O.D., Lengths from 9.75" to 40"

Media: composite blend of cellulose and synthetic

End Caps: DOE, SOE, 222 and most standard configurations

See Technical Data Sheet: EL-TC-TD-01



WaterSorb™ Water Absorption Elements

The PPWA water absorption element is a multi-layer filter designed to remove solids and absorb free water from gas or liquid streams. The element is available in 5 and 20 micron and in several standard lengths.

Sizes: 3" & 6" O.D. Lengths 18" to 36"

Media: Laminated/cellulose

End Caps: DOE

See Technical Data Sheet: EL-WS-TD-01

ACTIVATED CARBON

PEACH® Fusion Activated Carbon Element

PEACH Fusion Technology combines innovative filtration media and a highly effective form of activated carbon in a single filter element. This fusion of filtration and adsorption technologies optimizes the operation and maintenance of glycol dehydration and amine treating units used in the production and gathering of natural gas and in industrial water applications.

Sizes: 5.5" O.D., 20", 40", 60" Lengths

Pre-Filter Media: PECOFacet PEM Polypropylene or Polyester

Adsorptive Media: Activated Carbon Block

End Caps: Sealed end with Bail Handle / 222 o-ring

See Element Data Sheet: EL-CB-TD-01



CarboMax™ Canisters

PECOFacet activated carbon adsorption elements are an effective and economical method of removing dissolved impurities from many process streams. Through testing of many competitive carbons, the PECOFacet lignite based carbon has better absorption capabilities than similar type carbons. Activated carbon filters are available in canister and bulk pack form.

Sizes: 6", 7" & 11" O.D., Lengths 18" to 22"

Media: Lignite activated carbon

See Technical Data Sheet EL-CM-TD-01

COALESCERS Liquid/Liquid

PEACH® Liquid Phase Coalescers

Achieve superior performance in Non-API fuel, feed stock, and product applications at refineries, LNG plants, storage and transportation facilities and petrochemical complexes. PECOFacet Saturated Depth Coalescing Technology adds a dimension to liquid phase coalescing, harnessing intermolecular forces to enhance separation of immiscible liquids.

Sizes: 6" O.D., Lengths 14" to 56" continuous lengths

Media: PECOFacet PEM Polyester

End Caps: DOE or threaded base & bolt



COALESCERS Liquid/Liquid



InterPhase™ Phase Separator Elements

Phase Separator Elements separate and remove aqueous droplets from hydrocarbon liquids. Many models are available with various types of multiple layered construction and a range of lengths and micron ratings. The PECOFacet Liquid/Liquid Phase Separators are designed to replace many competitive elements including double open end and threaded base & bolt end caps.

Sizes: 6" O.D., Lengths 14" to 56"

Media: Coalescer: Fiberglass

Separator: Silicone Impregnated Cellulose

End Caps: DOE or threaded base & bolt

See Technical Data Sheets EL-IP-TD-01, EL-IP-TD-02, EL-IP-TD-03, EL-IP-TD-04 and EL-IP-TD-05

COALESCERS Gas/Liquid

PEACH® DynaSep™ Gas Coalescers

The Series PCHG - PEACH gas filter is an innovative gas filtering/coalescing technology. Elements are manufactured from PECOFacet Engineered Media - PEM, specifically designed for natural gas processing. All synthetic construction eliminates metal parts and elastomers that could swell or come loose in service. Cores are optional for high collapse strength. The PEACH gas elements are also manufactured to replace most competitive fiberglass elements. Available in micron ratings from 0.3 to 10 micron.

Sizes: 3", 4.5" & 5.5" O.D., Various lengths to 72" long

End Caps: None (Polyester integral end cap)

See Brochure: EL-PCHG-SL-01.

USA Patent No. 5827430



Gemini PEACH® Gas Coalescers

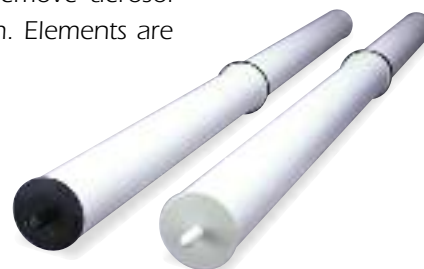
The PGC - PEACH Gemini Gas Coalescer is a unique concept designed for the innovative PECOFacet PEACH Gemini PuraSep. Coalescers are manufactured from PEM-Pecofacet Engineered Media. This unique design incorporates dual filtration to remove aerosol liquids along with removal of bulk solids and liquids from the gas stream. Elements are available in three lengths.

Sizes: 4.5" O.D., Lengths of 73", 82" and 94"

Media: Polyester

End Caps: Closed with extensions

See Technical Data Sheet: EL-PGC-TD-01.



US Patent 6,168, 647B1
US Patent 5,919,284

COALESCERS Gas/Liquid

Series NGGC

Liquid Aerosol Coalescing Elements

The PECOFacet Next Generation Gas Coalescer features an advanced proprietary media blend, a hard cage element support design, and a proprietary end cap design. The result is a 0.3 micron coalescer that can handle a wide variety of liquid loading conditions in air and gas applications. NGGC elements are manufactured to replace most competitive fiberglass aerosol coalescer elements.

Sizes: 4.5", 4.75" & 5.75" O.D. Lengths 12", 24" & 36"

Media: Polyester or Polypropylene

End Cap: Top Cap Closed with seal-nut, Bottom Cap Open

See Technical Data Sheet EL-NGGC-TD-01



The NGGC features a user friendly Integral End Seal.



FF & FFP

FibrCeptor™ Liquid Aerosol Coalescing Elements

PECOFacet FF and FFP style elements are designed to coalesce and remove aerosols from air or gas streams. Rated at 0.3 microns, these coalescers are available in various lengths and with a selection of gaskets for chemical compatibilities. The FFP contains an internal prefilter to extend the service life of the coalescer.

Sizes: 3", 4.5" & 6" O.D. Lengths 12" to 40"

Media: Borosilicate glass

End Caps: DOE

See Technical Data Sheets EL-FC-TD-01, EL-FC-TD-02 AND EL-FC-TD-03

FibrSep™ Fiberglass Filter Separator

PECOFacet Series Fibrsep Fiberglass Filter Separators are made of seamless fiberglass tubes manufactured to optimum density for low pressure drop. Elements are used in standard filter/separators and are standard with metal end caps and cores. Available in micron ratings from 0.5 to 50 micron.

Sizes: 3", 4.5" & 5.5" O.D., Various lengths to 72" long

End Caps: Metal with elastomer gaskets

See Technical Data Sheets EL-FS-TD-01, EL-FS-TD-03, EL-FS-TD-04 and EL-FS-TD-05



DRY GAS PLEATED ELEMENTS



TruGard™ Dry Gas Elements

The PSFG is designed for high flow rates and high dirt loading capabilities. The all polyester pleated media provides large surface area and is very resistant to erosion caused by high flow rates. It is an excellent replacement in vessels designed to use fiberglass elements.

Sizes: 3.5", 4.5" and 5.5" O.D., Lengths 36" standard

End Caps: Carbon Steel

See Technical Data Sheet EL-TG-TD-01

GritGard™ and PleatGard™ Pleated Gas Filter Elements

Specifically designed for the PECOFacet Series 30, 30F and 30A vessels, this family of filters is pleated for high dirt loading capacity. Elements are typically used in dry gas or air applications.

Media: Cellulose or polyester

See Technical Data Sheets EL-GG-TD-01 and EL-PG-TD-01



AIR FILTERS

DustPro™ Air Filters

PECOFacet provides a broad line of air filters for air intake on large compressors. The PECOFacet Series AFVG is specifically manufactured for PECOFacet Series 100 air intake vessels. Also available are the standard panel and cylindrical type filters. Standard media for the AFVG is fiberglass. The panel and cylindrical filters come standard with pleated cellulose but other media is available for special applications.

Sizes: Various sizes available

Construction: Synthetic end caps on AFVG. Galvanized metal parts for panel and cylindrical filters

See Technical Data Sheet EL-DP-TD-01



LIQUID VESSELS

Industrial Liquid Cartridge Filters

The PECOFacet line of liquid filters starts off with the PL and PRH series unibody single element and the PVB series multiple element industrial housings. These quality built housings are designed to use a multitude of stringwound, pleated, and PEACH type elements in a variety of different sizes and sealing arrangements. Housings are available in carbon steel, stainless steel, and electropolished stainless steel to suit almost any liquid filtering application. Units are available to handle flow rates from 1 GPM to 610 GPM.

See Brochure FS-VB-SL-01



CHEMELEAN HD



CHEMELEAN™ Liquid Cartridge Housings

The CHEMELEAN HD Liquid Cartridge Vessel is specifically designed for the ComPleat HD filter cartridge (Brochure EL-OPHD-SL-01). The CHEMELEAN HD is perfect for high contaminant load applications where operators want to reduce cartridge use and disposal. The CHEMELEAN HD features a Horizontal Design that facilitates access to the interior of the housing. This makes cleaning and element change-outs much easier in comparison to standard vertical housing designs.

See Technical Data Sheet FS-CH-TD-01 and Brochure FS-CH-S1-01

ASME Code Liquid Filters with Corrosion Allowance

PECOFacet corrosive service filters are ruggedly designed and come standard with 1/8" corrosion allowance, all major design codes and certifications, quick opening PECOFacet swingbolt closures, and easy to use closure davits. Series 55, 65 and RFF filter vessels standardly use 3" O.D. X 36" long PEACH pleated and rolled type filter elements and are available in several different series.

Each series is designed for a specific application:

Series 55 - Process Liquid Filtration
Series 65 - Water Filtration
Series RFF - Lube Oil Filtration

Filters are also available with flat head construction.

Series 56 - Process Liquid Filtration
Series 66 - Water Filtration
Series RGG - Lube Oil Filtration

Flow ranges from 7 GPM to 4775 GPM and design pressures through 10,000 PSI are available.

See Brochure FS-55-SL-01



Series 55, 65 and RFF

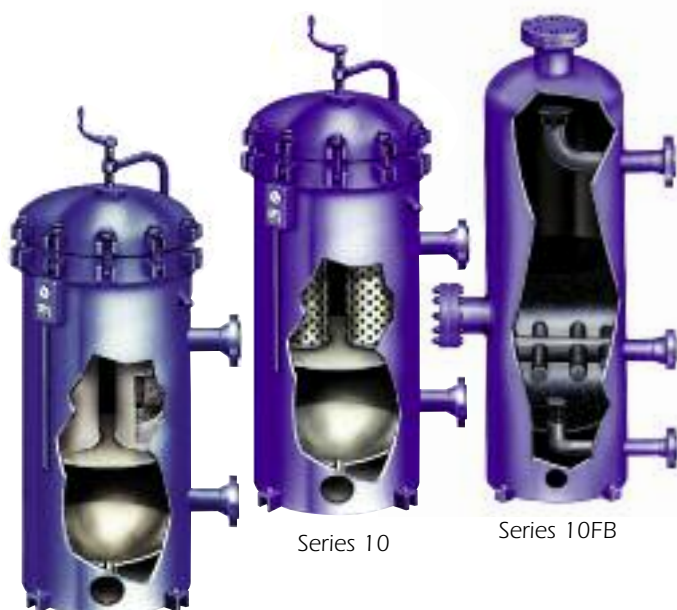
Series 56, 66 and RGG

LIQUID VESSELS

Carbon Filters

PECOFacet offers three types. The Series 14 is designed around PECOFacet PEACH Fusion elements, offering higher flow capacity and efficiency in water purification applications and unprecedented performance in glycol applications. The Series 10 activated carbon filter utilizes 1122-AC lignite based activated carbon canisters to remove liquid contaminants from a process liquid stream. PEACH Fusion and 1122-AC canisters allow fast, easy change-outs through a full diameter PECOFacet quick opening swing-bolt closure. The Series 10FB fixed bed activated carbon filter for large liquid and gas purification services. The 10FB utilizes the PECOFacet outlet header lateral system to eliminate bed channeling and carbon fine discharge. The Series 10 and 10FB filter vessels are designed to all major design codes and certifications with 1/8" corrosion allowance.

See Brochure FS-10-SL-01



Series 14

Series 10

Series 10FB

Series 55HD High Dirt Load Liquid Filter Housings

Designed around the GOLDXtream and ComPleat HD high dirt loading elements the 55HD is available in either a horizontal or vertical configuration that accommodates applications with a wide variety of footprints. Removable element support posts and a front-end element support plate are part of the standard high dirt load design. These housings are built for abuse. Excellent in amine, glycol, hydrotreater feed, tank farm and other challenging applications.



Series 55HD

Liquid Phase Separators

PECOFacet Liquid Phase Separators have provided years of trouble free service in refineries, production fields and plants around the world. Common applications are the removal of water from hydrocarbon condensate, diesel and jet fuel. PECOFacet process engineers have combined scientific principles and proven separation techniques to perform the separation between two immiscible liquids with different densities. PECOFacet Series 110V vertical liquid phase separators utilize first stage coalescer elements and second stage hydrophobic separator elements to perform the separation. The PECOFacet Series 110H horizontal liquid phase separator utilizes a wafer pack constructed of fiberglass, stainless steel, or excelsior to coalesce the discontinuous phase for enhanced gravity settling in a boot-leg sump. The Series 110 liquid phase separator is constructed in accordance with all major design codes and certifications and are available for flow rates up to 4350 GPM.



Series 110V



Series 110H

LIQUID VESSELS

PEACH® Fusion Portable Filtration System

PECOFacet offers a skid mounted full stream package featuring PEACH Fusion. In the natural gas industry treating solvents contain a variety of contaminants that are most economically removed through a multistage system. PEACH Fusion Portable Filtration Systems are three stage systems that can be mobilized and plumbed in very easily. Once the package is brought on-line the dirtiest glycol or amine will be polished in a matter of days and free of solid and liquid contaminants as long as the system is in use and maintained.

See Brochure FS-GLY-MB-01



GAS VESSELS



Series 75V



Series 75H

Gas Filter Separators

PECOFacet Series 75 filter separators have set the standard for reliability and performance on today's gas pipelines. Series 75 filter separators are found removing solids and liquids on compressor suctions and plant entrances throughout the world. Standard construction includes the PECOFacet exclusive Quick Opening Closure, z-bar 4 point element supports, and high efficiency mist extractors. Mist extractor options include wave plate vane, wire mesh, and the PECOFacet cyclotube. Vessel design is available in all major design codes and certifications. Series 75 filter separators are available in vertical and horizontal configurations in 6" through 120" diameter sizes.

See Brochure FS-75-SL-01

Inline Gas Filters

PECOFacet offers a full line of dry gas filters for gas distribution, regulator stations, instrument gas, and a variety of other dry gas applications. PECOFacet series 30 inline gas filters are available in cast aluminum and cast steel with 2", 3" and 4" flanged connections up to 600# ANSI rating. The Series 30F inline filters are fabricated carbon steel with 2" through 12" flanged connections. Filters are designed in accordance with ASME VIII Div. 1.

See Brochure FS-30-SL-01



Series 30



Series 30F



Series 77

Gas Coalescers

PECOFacet Series 77 gas coalescers are highly efficient mist and aerosol removers. Typical Series 77 coalescer applications include desiccant bed protection, compressor discharge lube oil removal, feed gas filtration, process liquid reclaiming, and general low surface tension mist removal. Standard design includes PEACH elements, the PECOFacet full diameter quick opening closure, stilling screen and outlet baffle. Units are designed and constructed in accordance with all major design codes.

See Brochure FS-77-SL-01

GAS VESSELS

PROCOMP VKO® Vertical Knock Out Coalescer & Filter

PROCOMP is specifically designed to meet the demanding conditions found in the compression industry. Utilizing proprietary Dynamic Separation Technology and patented PEACH element technology, PECOFacet has created an efficient and economic product for gas applications typically found in compression. VKOC (Vertical Knock Out Coalescer) is designed for gas-oil separation applications, like rotary screw compressors, where high discharge liquid levels are typical. VKOF (Vertical Knock Out Filter) is for applications on compressor inlets where bulk liquids and solids removal from gas streams required.

See Brochure FS-PC-SL-01



VKOC

VKOF



Series 95V

Series 95SV

Gas Vane Separators And Scrubbers

PECOFacet Series 95 vane mist extractors can be found throughout the industry as production separators, three phase separators, knock-out drums, and in a variety of other applications where liquid removal is required. The Series 95 offers the PECOFacet Hook Vane and proprietary Wave Plate Vane mist extractors for high efficiency reliable free liquid and aerosol mist removal. Units are available with or without slug catching ability, in vertical and horizontal configurations. Design is available in all major design codes and certifications. Sizes are available from 6" through 120" diameter.

See FS-95-SL-01

Gas Cyclotube Separators And Scrubbers

The PECOFacet proprietary two stage vertical tube separation system has proven to yield high efficiencies for mechanical or non-disposable separation devices. PECOFacet cyclotubes are used in production as initial liquid separators, on gas coalescer and filter separator inlets as bulk liquid knockouts, as multistage compression separators, process liquid reclaimers downstream of contact towers, and in many other critical locations. Units are available with or without slug capacity, in vertical or horizontal configurations and in diameter sizes ranging from 8" through 120". Designs in all major design codes and certifications are available.

See Brochure FS-95-SL-01



Series 95SVCT

Series 95VCT

GAS VESSELS

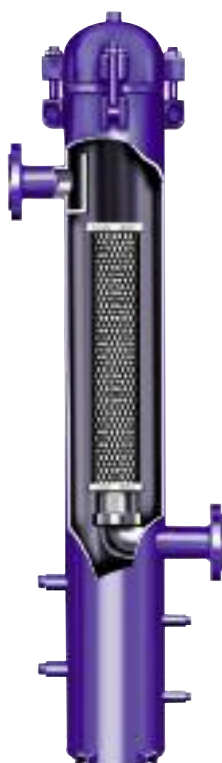
Small Volume Gas Filters, Separators, Coalescers, And Dry Gas Filters

PECOFacet PEACH GasPur Series 85 fuel gas filterseparators are used in fuel gas conditioning for compressors and engines used throughout industry. The PEACH CoalesaPur Series 89 fuel gas coalescer is offered yielding a high level of aerosol and solid particle removal. Series 90 gas filters are offered as dry gas particle removal filters. These units are designed and code stamped in accordance with ASME VIII Div. 1. Sizes range from 6" through 10" diameter designed for 275 PSIG at 100° F.

See Brochure FS-89-SL-01



Series 85



Series 89



Series 90

Dry Gas Filters

PECOFacet Series 70 dry gas filters are designed to handle a variety of solid and semisolid particle removal applications. Standard design includes the PECOFacet exclusive Quick Opening Closure and z-bar 4 point element supports. Series 70 dry gas filters add the flexibility of using depth fiberglass, depth polyester, pleated polyester surface, and rolled fiberglass filter elements to yield optimum economics and maximum performance under almost any service condition. Design is available in all major codes and certifications. Sizes range from 6" through 120" diameter in vertical and horizontal configurations.

See Brochure FS-70-SL-01



Series 70H



Series 70V



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Visit our website to find:

- An office location near you
- Installation & operating instructions
- Housing registration form
- Associated cartridge information
- Most current literature editions

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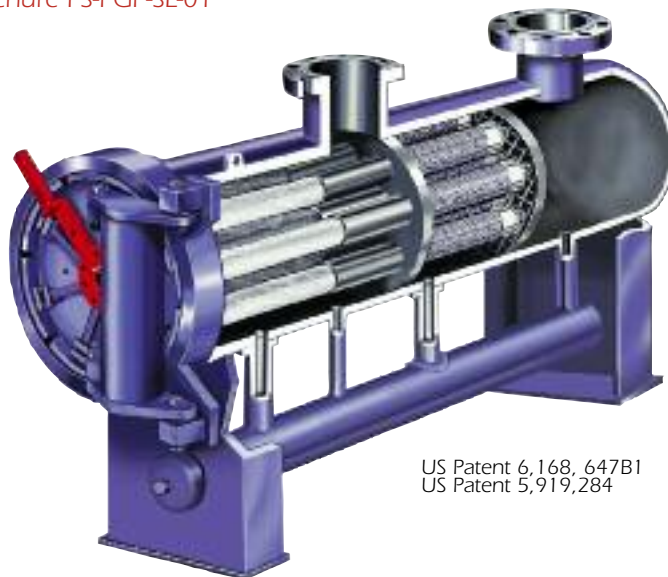
GAS VESSELS

PEACH® Gemini PuraSep®

PECOFacet Series PGP line of coalescing gas filters is a new concept in coalescing technology. This Patented design, utilizing two stages of coalescing via a single PEACH element, offers efficiency and performance not available with conventional coalescing equipment. The PGP coalescing gas filter is designed to remove a wide range of liquid contaminants, including lubricating oils, low surface tension liquids, and aerosol mists. Elimination of a conventional 2nd stage means elimination of plugging, corrosion and liquid compatibility concerns. Two stages of coalescing and separation are contained in a single, easily replaceable PEACH element. Keeping in mind the importance today's customer places on minimizing operation and maintenance costs, simple, quick and trouble free operation has been incorporated into the PGP design.

The PEACH Gemini PuraSep is a truly innovative design.

See Brochure FS-PGP-SL-01



US Patent 6,168,647B1
US Patent 5,919,284

Please refer to www.pecofacet.com for most current literature edition.

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PEACH® products protected by USA Patent Nos. 5827430 and 5893856 as well as patents in various other countries.

Refer to the website for the most current literature editions.

PECOFacet has a policy of continuous product research and development and reserves the right to change design and specifications without notice.

FS-GP-SL-02 (CHA - 201403)