

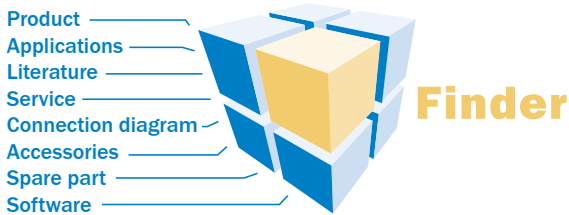


## Dust measuring devices

New standards in dust measuring technologies,  
applications, and measuring devices

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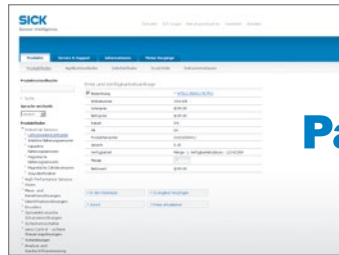


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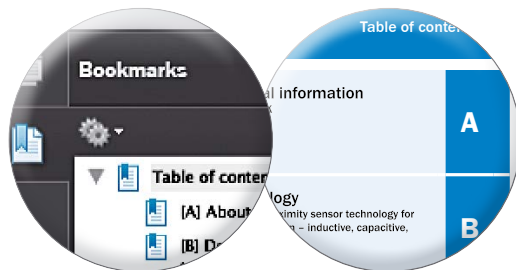
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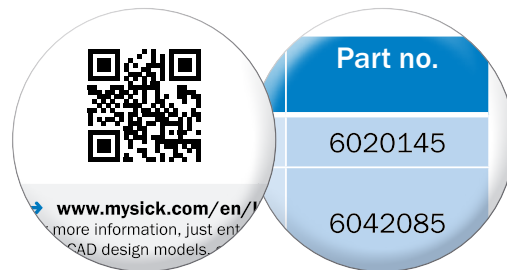
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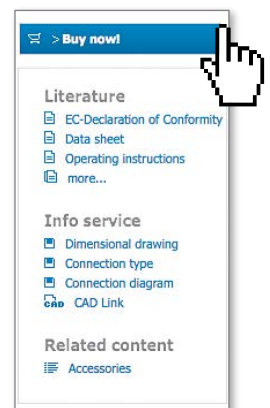
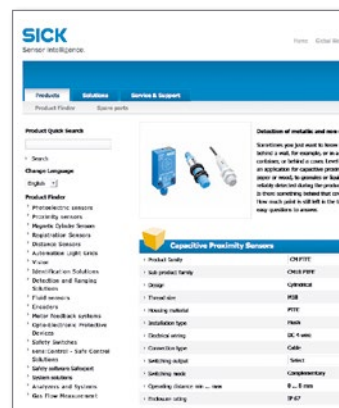
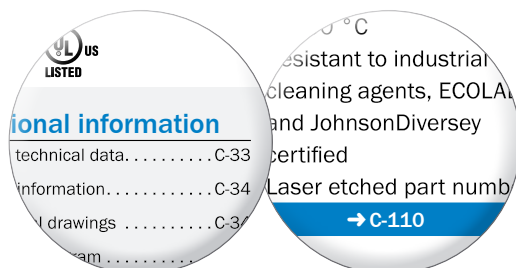
By bookmarks and tables of contents



By links, QR codes and part numbers
















By page references



Overview of dust measuring devices

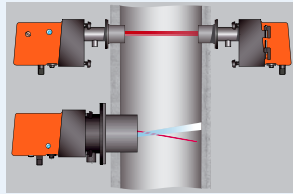
■ = ideal match for requirement.  
□ = meets requirement.

Product		Measuring principle				Certificates						Measuring conditions						Measuring conditions						Test functions			Duct diameter							Page	
		Scattered light forward	Scattered light backward	Transmittance	Gravimetric analysis	EN 15267 <sup>1)</sup>	EN 13284	MCERTS	U.S. EPA	GOST	Ex, ATEX	Low concentrations ( $< 200 \text{ mg/m}^3$ )	High concentrations ( $> 200 \text{ mg/m}^3$ )	Humid gas	Aggressive gas	Non-homogeneous medium density		Inner duct pressure ( $-50 \dots +30 \text{ hPa}$ )	Max. process temperature ( $+600 \text{ }^\circ\text{C}$ )	Max. process temperature ( $+400 \text{ }^\circ\text{C}$ )	Max. process temperature ( $+300 \text{ }^\circ\text{C}$ )	Max. process temperature ( $+220 \text{ }^\circ\text{C}$ )	Automatic control cycle	Manual linearity check	Contamination check	0.5	1	3	5	8	12				
Scattered light dust measuring devices																																			
	DUSTHUNTER SB30		■									■			■	■		■	■				■	■				≥ 500 mm							D-38
	DUSTHUNTER SB50		■							■		■			■	■		■	■				■	■				≥ 500 mm							D-46
	DUSTHUNTER SB100		■			■		■		■		■			■	■		■	■				■	■	■			≥ 500 mm							D-54
	DUSTHUNTER SF100	■				■		■		■		■				■		■			■		■	■	■		0.5 ... 3 m		2.5 ... 6 m					D-62	
	DUSTHUNTER SP100	■				■		■		■		■			■			□ <sup>2) 3)</sup>		■		■	■	■			≥ 250 mm							D-72	
	FW101 Ex	■				□ <sup>4)</sup>				■	■	■						□ <sup>2)</sup>		■		■	■	■	■		≥ 250 mm							D-82	
	FW102	■				□ <sup>4)</sup>				■		■						■				■	■			≥ 150 mm							D-90		
	FWE200	■				□ <sup>1)</sup>		■	■			■		■	■			□ <sup>5)</sup>				■	■	■	■		≥ 400 mm					D-98			
	FWE200DH	■				■		■	■			■		■	■			□ <sup>5)</sup>				■	■	■	■		≥ 400 mm					D-104			
Transmittance dust measuring devices																																			
	DUSTHUNTER C200	■		■		■			■	■		■	■		■	■		■			■		■	■	■		0.5 ... 3 m		2.5 ... 8 m					E-114	
	DUSTHUNTER T50			■						■			■		■	■		■	■				■	■			0.5 ... 2.5 m		2 ... 5 m					4 ... 8 m	E-126
	DUSTHUNTER T100			■		■		■		■			■		■	■		■	■				■	■	■		0.5 ... 2.5 m		2 ... 5 m					4 ... 12 m	E-134
	DUSTHUNTER T200			■		■		■		■			■		■	■		■	■				■	■	■		0.5 ... 2.5 m		2 ... 5 m					4 ... 12 m	E-144
	FW300 Ex			■							■	■			■	■		■	■				■	■		0.5 ... 2 m		1.5 ... 8 m					E-154		
Gravimetric dust measuring devices					■		■		■	■		■	■					■	■								≥ 150 mm							F-166	
	GRAVIMAT SHC500				■		■		■	■		■	■					■	■								≥ 150 mm							F-166	

<sup>1)</sup> For equipment requiring approval to: (2001/80/EC, 2000/76/EC) and plants of 27<sup>th</sup> Federal Implementation Control Act  
<sup>2)</sup> Inner duct pressure: up to 10 kPa  
<sup>3)</sup> Up to 200 kPa on request  
<sup>4)</sup> TÜV-tested for equipment requiring approval to TA Clean Air Act (TA Luft) and 27<sup>th</sup> Federal Implementation Control Act  
<sup>5)</sup> Inner duct pressure: –20 +20 hPa

**General information**

About SICK

**A****Technologies and services****B****Typical applications****C****Scattered light dust measuring devices**

DUSTHUNTER SB30, DUSTHUNTER SB50, DUSTHUNTER SB100, DUSTHUNTER SF100, DUSTHUNTER SP100, FW101 Ex, FW102, FWE200, FWE200DH

**D****Transmittance dust measuring devices**

DUSTHUNTER C200, DUSTHUNTER T50, DUSTHUNTER T100, DUSTHUNTER T200, FW300 Ex

**E****Gravimetric dust measurement devices**

SHC500

**F**

# A

## We deliver "Sensor Intelligence."

SICK sensor solutions for industrial automation are the result of exceptional dedication and experience. From development all the way to service: The people at SICK are committed to investing all their expertise in providing with the very best sensors and system solutions possible.

### A company with a culture of success

Over 6,000 people are on staff, with products and services available to help SICK sensor technology users increase their productivity and reduce their costs. Founded in 1946 and headquartered in Waldkirch, Germany, SICK is a global sensor specialist with more than 40 subsidiaries and representations worldwide. Our exemplary corporate culture fosters an optimum

work-life balance, thus attracting the best employees from all over the world. SICK is one of the best employers – we have been among the winners of the prestigious German "Great Place to Work" award for many years in succession.



## Innovation for the leading edge

SICK sensor systems simplify and optimize processes and allow for sustainable production. SICK operates at many research and development centers all over the world. Co-designed with customers and universities, our innovative sensor products and solutions are made to give a decisive edge. With an impressive track record of innovation, we take the key parameters of modern production to new levels: reliable process control, safety of people and environmental protection.



## A corporate culture for sustainable excellence

SICK is backed by a holistic, homogeneous corporate culture. We are an independent company. And our sensor technology is open to all system environments. The power of innovation has made SICK one of the technology and market leaders – sensor technology that is successful in the long term.



## A "Sensor Intelligence." for all requirements

SICK is a renowned expert in many industries, and is entirely familiar with the critical challenges they face. While speed, accuracy and availability take center stage in all industries, technical implementations vary greatly. SICK puts its vast experience to use to provide with precisely the solution you need.

### For applications worldwide

Hundreds of thousands of installations and applications go to prove that SICK knows the different industries and their processes inside out. This tradition of uncompromising expertise is ongoing: As we move into the future, we will continue to design,

implement and optimize customized solutions in our application centers in Europe, Asia and North America. You can count on SICK as a reliable supplier and development partner.



## For your specific industry

With a track record of proven expertise in a great variety of industries, SICK has taken quality and productivity to new heights. The automotive, pharmaceutical, electronics and solar industries are just a few examples of sectors that benefit from our know-how. In addition to increasing speed and improving traceability in warehouses and distribution centers, SICK solutions provide accident protection for automated guided vehicles. SICK system solutions for analysis and flow measurement of gases and liquids enable environmental protection and sustainability in, for example, energy production, cement production or waste incineration plants.

## For performance across the board

SICK provides the right technology to respond to the tasks involved in industrial automation: measuring, detecting, monitoring and controlling, protecting, networking and integrating, identifying, positioning. Our development and industry experts continually create groundbreaking innovations to solve these tasks.

[www.sick.com/industries](http://www.sick.com/industries)



# A

## For safety and productivity: SICK LifeTime Services

SICK LifeTime Services is a comprehensive set of high-quality services provided to support the entire life cycle of products and applications from plant walk-through all the way to upgrades. These services increase the safety of people, boost the productivity of machines and serve as the basis for our customers' sustainable business success.



### The benefit of SICK services

Each of our products and solutions is accompanied by a comprehensive range of services tuned precisely to the requirements of the product or solution – along its entire life cycle. Backed by extensive industry expertise and more than 60 years

of experience, LifeTime Services stand for maximum availability and an exceptional service life of our products and solutions.





### Consulting & Design

- Plant walk-through
- Risk assessment
- Safety concept
- Feasibility studies
- Software and hardware design



### Verification & Optimization

- Inspection
- Maintenance
- Barcode checks
- Accident investigation
- Stoptime measurement
- Machine safety inspection



### Training & Education

- User training
- Seminars
- WebTraining



### Product & System Support

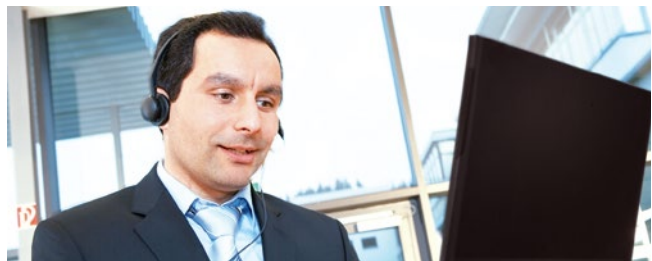
- Commissioning
- Exchange units and repairs
- Remote support
- Hotline



### Upgrade & Retrofits

- Machine conversion
- Sensor upgrades
- Retrofitting of technology

[www.sick.com/services](http://www.sick.com/services)



## A

### Versatile product range for industrial automation

From the simple acquisition task to the key sensor technology in a complex production process: With every product from its broad portfolio, SICK offers a sensor solution that best combines cost effectiveness and safety.

[www.sick.com/products](http://www.sick.com/products)

#### Photoelectric sensors



- Miniature photoelectric sensors
- Small photoelectric sensors
- Compact photoelectric sensors
- Fiber-optic sensors and fibers
- Cylindrical photoelectric sensors
- MutliTask photoelectric sensors

#### Proximity sensors



- Inductive proximity sensors
- Capacitive proximity sensors
- Magnetic proximity sensors

#### Magnetic cylinder sensors



- Analog positioning sensors
- Sensors for T-slot cylinders
- Sensors for C-slot cylinders
- Sensor adapters for other cylinder types

#### Identification solutions



- Bar code scanners
- Image-based code readers
- Hand-held scanners
- RFID

## Detection and ranging solutions



- Laser measurement technology

## System solutions



- Volume measurement systems
- Code reading systems
- Dimension weighing scanning systems
- Vision systems

## Fluid sensors



- Level sensors
- Pressure sensors
- Flow sensors
- Temperature sensors

## Registration sensors



- Contrast sensors
- Color sensors
- Luminescence sensors
- Fork sensors
- Array sensors
- Register sensors
- Markless sensors

## Distance sensors



- Short range distance sensors (displacement)
- Mid range distance sensors
- Long range distance sensors
- Linear measurement sensors
- Ultrasonic sensors
- Double sheet detector
- Optical data transmission
- Position finders

## A

### Automation light grids



- Advanced automation light grids
- Smart light grids
- Standard automation light grids

### Vision



- Vision sensors
- Smart cameras
- 3D cameras

### Opto-electronic protective devices



- Safety laser scanners
- Safety camera systems
- Safety light curtains
- Multiple light beam safety devices
- Single-beam photoelectric safety switches
- Mirror and device columns
- Upgrade kits

### Safety switches



- Electro-mechanical safety switches
- Non-contact safety switches
- Safety command devices

### sens:Control – safe control solutions



- Safety relays
- Safety controllers
- Network solutions

## Motor feedback systems



- Interfaces: incremental, HIPERFACE® and HIPERFACE DSL®
- Safety motor feedback systems
- Rotary and linear motor feedback systems for asynchronous, synchronous motors and linear motors

## Encoders



- Absolute encoders
- Incremental encoders
- Linear encoders
- Wire draw encoders

## Analyzers and systems



- Gas analyzers
- Dust measuring devices
- Analyzer systems
- Liquid analyzers
- Data acquisition systems
- Tunnel sensors

## Gas flow measuring devices



- Gas flow meters
- Mass flow meters
- Volume flow measuring devices

## Software



- Safexpert® safety software

## Why is measuring dust so important?

The detection and accurate measurement of dust and particle emissions is very important for the long-term sustainable protection of the environment. Even today, dust particles – in particular those caused by industrial plants – can have a significant impact on humans and the natural environment. As a leading manufacturer of innovative state-of-the-art dust measuring devices with decades of experience, SICK is making a valuable contribution in this regard. With a comprehensive portfolio ranging from continuous and discontinuous measurement principles through to dust measurements in wet flue gases, SICK is able to offer the right solution even for the most difficult of measuring tasks.

**B**

### Emissions

Emissions in terms of the environment refer to the discharge, transmission, or disposal of disrupting factors into the environment. Emissions are comprised of toxic, harmful or environmentally hazardous chemical substances as well as pollutants of all kinds, irritants, and allergens. Each emission results from an immission (discharge).

### Immissions

Immissions are pollutive air, water, or soil contamination phenomena at the site of impact resulting from emissions. The environment can be protected primarily by way of limiting emissions. Statutory limitations always represent interference into the freedom of action of the generating industry. For this reason, in many countries emissions may not be limited "for their own sake", but only – in accordance with the principle of proportionality – according to their damaging effect on the environment and human health.



## Particles and dusts and how they affect us

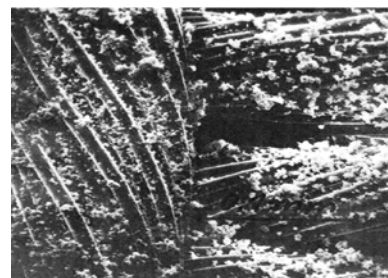
Dust is made up of visible and invisible floating and deposited particles of solid matter. Dusts are a mixture of particles in all manner of forms. Their size and chemical composition determines the nature of dusts. Where effects on health are concerned, the factors that are of primary relevance are grain size, geometrical form, and pollutants adhering to the surface. Based on the size of its particles, dust can be categorized as coarse (aerodynamic diameter  $> 10 \mu\text{m}$ ) and fine (aerodynamic diameter  $< 10 \mu\text{m}$ ).

B

### Types of particle

Solid particles in the air are broadly categorized as soot, dust, and smoke. Soot essentially comprises carbon, caused by incomplete combustion processes. Dusts are very finely dispersed solid particles in the air resulting from mechanical processes or swirling. Smoke consists of very finely dispersed solid particles in the air resulting from chemical or thermal processes.

- **Asbestos dust** is a generic term for various naturally occurring fibrous silicate materials. Today, it is universally acknowledged that asbestos poses a health risk. Therefore, it is all the more important that these dusts are not allowed to get into the environment at all. This is assured by reliable measurements being taken around the clock.
- **Carbon dust** is atomized soft or hard coal. This dust occurs during the decomposition of coal deposits or the dust is specifically produced in grinding plants. Coal dust has a maximum particle diameter of 0.5 mm.
- **House dust** is the generic term for particulate and fibrous immissions in enclosed spaces. It is a mixture of highly diverse inorganic and organic materials including fibers, fluff, hair, pollutants, grains of rock, road grime, atmospheric dust, cosmic dust, and finally fine dust.



### Impact on measurement technology

In order to be able to measure dust and particle concentrations reliably and accurately, the following criteria must be taken into account (see also page B-17)

- Specification of the measuring site for representative measurement results
- Measuring distances and flow conditions at the measuring site
- Very low through very high dust concentrations
- Gas composition in the measured medium – from ambient air through aggressive medium
- Particle properties such as size or grain size, shape, color, material, density, or specific features such as abrasive or sticky
- Ambient conditions such as ambient temperature and air composition, e.g., saline or fine dust

## Why measure emissions?

Action is necessary due to global warming caused by the greenhouse effect. One important measure is to sustainably measure the emission of climate-relevant gases in order to attain an important reference value for the efficient reduction of greenhouse gas emissions. Moreover, locally the hazardous impact of smog, ozone and dust play a decisive role. In many countries there is a legislative basis for a sustained environmentally compatible reduction of greenhouse gas emissions as well as laws and directives relating to the emission of pollutants. These regulations include specifications for technology and modes of operation for systems as well as specifications detailing pollutant limits permissible in released clean gas and what measuring technology may be used for purposes of monitoring.

## Emission limit values

These are maximum values for the legally permissible discharge of mass flows or pollutants. In most cases they are specified using specific parameters such as concentration and/or quantity of emissions which must not be exceeded during one or a number of periods of time.

Based on the best available measurement technology, pioneering steps for advanced development of measures and their methods and procedures are obvious for operators. However, these limit values for pollutant emissions are often set "politically".

## Directives, approval bodies, and elements

### European and international directives and standards

- **EU directives** and **TÜV certifications** with ordinances governing:
  - Large combustion plants and gas turbines (2001/80/EC)
  - Incineration of waste (2000/76/EU)
- Quality standards for automatic measuring systems:
  - **EN 14181** – Stationary source emissions – Quality assurance of automated measuring systems
  - **EN 15267** – Certification of automated measuring systems
  - **EN 13284** – Stationary source emissions – Determination of low range mass concentration of dust
- The new **industrial emissions directive 2010/75/EU** for integrated prevention and reduction of environmental pollution
- Approval body **MCERTS** for Great Britain

- Environmental agency **U.S. EPA** with the American quality standards (EPA CFR 11 Part 60 and Part 75)
- Japanese standard **JQA**
- Standards organization **GOST** for GUS standards and regulations
- Chinese **EPA CEP**
- **EPA standards** for many other countries

### German directives and standards

- Federal Immission Control Act (Bundes-Immissionsschutzgesetz, **BImSchG**)
- Federal Immission Protection Directives (BImSchV) **17. BImSchV** and **30. BImSchV**
- Technical Instructions on Air Quality Control (**TA Luft**)

## Best available measurement technology

Alongside the selection of the best available technologies, a whole range of influencing factors and requirements must be taken into account if a measuring task is to be completed successfully. The more accurate and more detailed the requirements are identified and defined, the more reliably and cost-effectively the measuring task can be completed. This applies for the entire service life and not just in the context of procurement. SICK is able to show its strengths here with a comprehensive product portfolio, proven measurement technology, and decades of experience gained from many thousands of installations.

B

## Impact on measurement technology

In order to be able to measure dust and particle concentrations reliably and accurately, the following criteria must be taken into account:

- **Selection of the measuring site:**  
The determination of the measuring site in the plant is a decisive factor in reliable and representative measurement results. This can have a significant impact on the selected measurement technology and measuring device with its long-term operation.
- **Measuring distance:**  
Does the application involve very small ducts, e.g., with measuring distances of 0.25 m and above, or chimneys with very large diameters of more than 12 m?
- **Flow conditions:**  
What is the nature of the prevailing flow conditions at the measuring site: uniform flows or turbulent flows with concentrations > 10 g/m<sup>3</sup>?
- **Concentrations:**  
Do very low particle concentrations of < 1 mg/m<sup>3</sup> or medium to very high concentrations have to be measured?
- **Gas composition:**  
What is the nature of the gas composition in the measured medium – from ambient air through aggressive medium?
- **Particle properties:**  
What is the nature of the particle properties? What is the prevailing particle size or grain size, shape, color, material, or density? Are the particles abrasive or sticky?
- **Ambient conditions:**  
What are the ambient conditions on site? How high is the ambient temperature? What is the nature of the composition of the air, e.g., saline or fine dust?

## How is dust measured?

There are two fundamental measuring procedures:

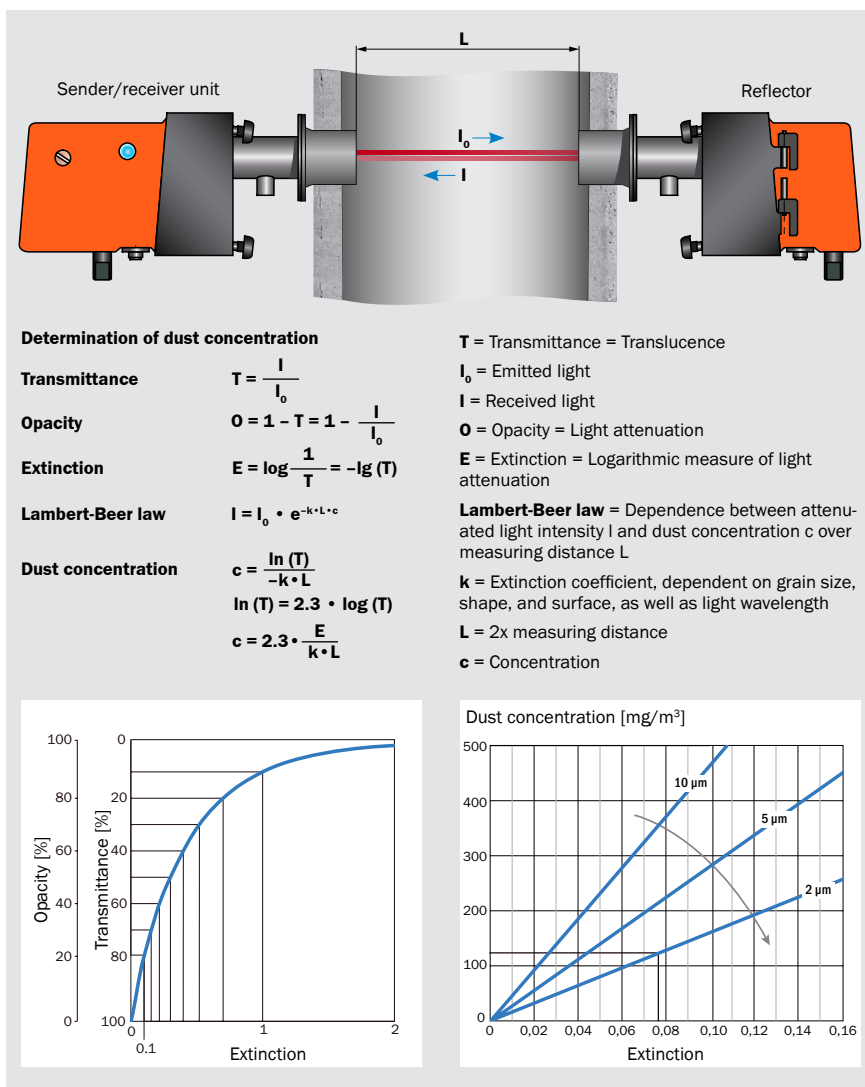
- **Continuous dust measurement**, whereby optical, electrical, or other measurement principles are applied and measurements are taken continuously. These measuring procedures are the preferred choice for continuous measurements over long periods around the clock.
- **Discontinuous dust measurement** with the gravimetric measurement principle. Gravimetric determination of dust concentration is the proven and accepted reference method for the calibration of all continuous measuring systems.

## Continuous dust measurement principles

### Transmissiometry

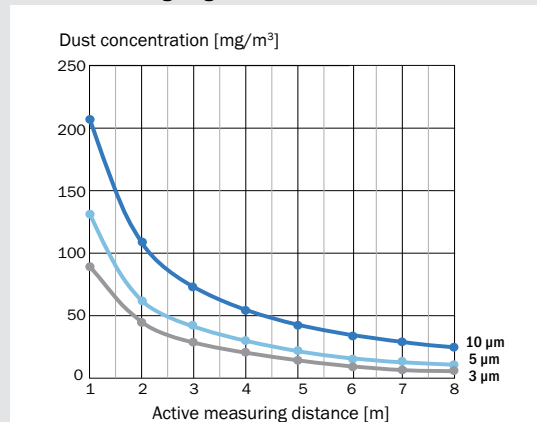
Light is transmitted through a mixture of gas and particles. The intensity of the light is attenuated by the particles. The more particles there are in the light beam, the more significant the attenuation of the light will be. SICK transmittance measuring devices are designed so that the light beam travels the measuring distance twice. The reflector opposite the sender reflects the light to a highly sensitive receiver, which accurately compares the intensity of the received (attenuated) light with that of the transmitted (unattenuated) light. Transmittance can be accurately determined based on the difference between the two values. The dust concentration in  $\text{mg}/\text{m}^3$  is determined by converting the transmittance values into extinction and by taking a gravimetric comparison measurement.

The dust concentration is proportionate to the extinction. This measurement principle is most frequently used for medium to high dust concentrations.

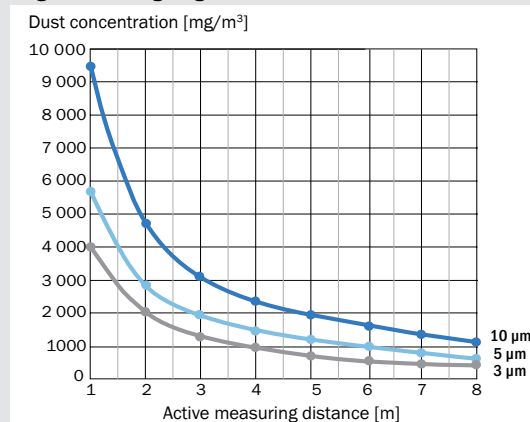


### Dependence of the dust concentration measured on measuring distance and particle size

Smallest measuring range



Largest measuring range

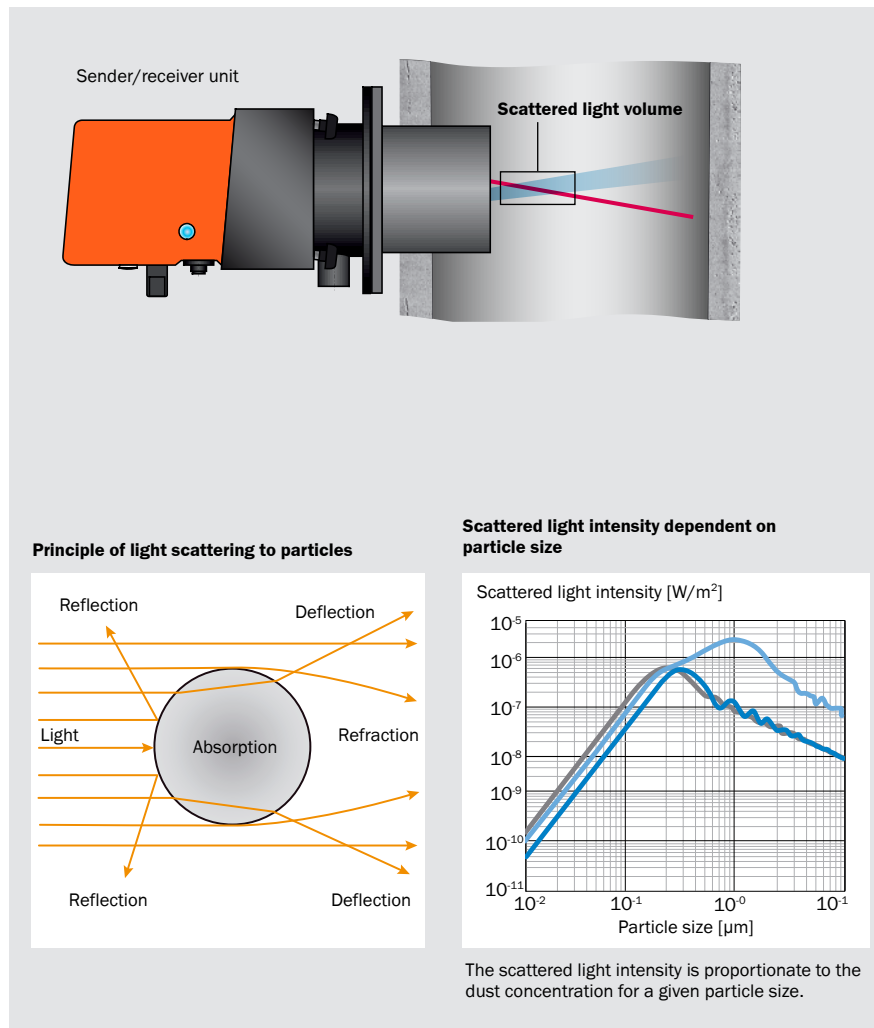


## Scattered light measurement

A light sender emits light. The particles cause the light to be scattered in the gas mixture, where it is detected by a sensitive receiver. Since it is highly sensitive, the scattered light principle is particularly suitable for low dust concentrations – even below  $1 \text{ mg/m}^3$ . The measuring volume in the gas duct is defined by the overlap of the sender beam and the receiver segment. The scattered light intensity measured is proportionate to the dust concentration and independent of the measuring distance. However, as the intensity of the scattered light is dependent not only on the number and size of the particles but also on their optical properties, the measuring system must be calibrated for precision measurement of the dust concentration by means of a gravimetric comparison measurement.

As a leading manufacturer of dust measuring devices, SICK can deliver measuring devices with both backward (see image) and forward scattering.

The scattered light measuring principle is suitable for measuring low to very low dust concentrations.



B

## Other continuous measurement principles

The triboelectric or beta radiation measurement principles are used in addition to the proven measurement principles of transmittance and scattered light. These measurement principles can have significant disadvantages, including being affected

by the gas velocity, electrical charges, or moisture content of the particles. Separation processes can be more costly and complex and probes can become contaminated.

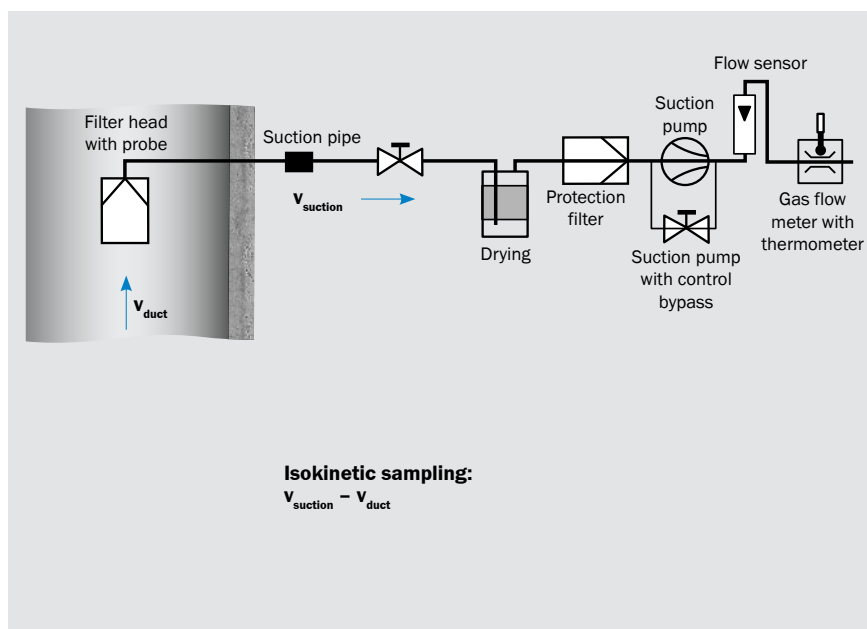
## Discontinuous dust measurement principle

Gravimetric determination of dust concentration is the reference method according to directive DIN EN 13284-1 for the calibration of all continuous measuring devices.

### Gravimetric analysis

The principle of gravimetric analysis is based on the following measuring sequence:

- Isokinetic sampling of a partial gas flow at a representative measuring point as a fundamental prerequisite
- Collection of the particles contained in the partial gas flow on or in a filter element
- Weighing of the filter before and after sampling and determination of pure particle mass
- Determination of dust concentration from particle mass and sampled volume
- Measurement of gas velocity and gas temperature



Basic setup of sampling equipment according to VDI 2066

### Normalization of the measured values

Since the measured values of a measuring system are determined under highly diverse operating conditions (temperature, pressure, humidity, O<sub>2</sub> content), they must be converted to normalized values before they can be compared.

$$C_{\text{I.B.}} = \frac{100 - H_2O [\%]}{100} \cdot \frac{273.15}{273.15 + T [^{\circ}\text{C}]} \cdot \frac{1013 + \Delta P [\text{mbar}]}{1013} \cdot C_{\text{I.N.}}$$

$$C_{\text{I.N.}} = \frac{100}{100 - H_2O [\%]} \cdot \frac{273.15 + T [^{\circ}\text{C}]}{273.15} \cdot \frac{1013}{1013 + \Delta P [\text{mbar}]} \cdot C_{\text{I.B.}}$$

$C_{\text{I.B.}}$  Dust concentration under operating conditions [mg/m<sup>3</sup>]

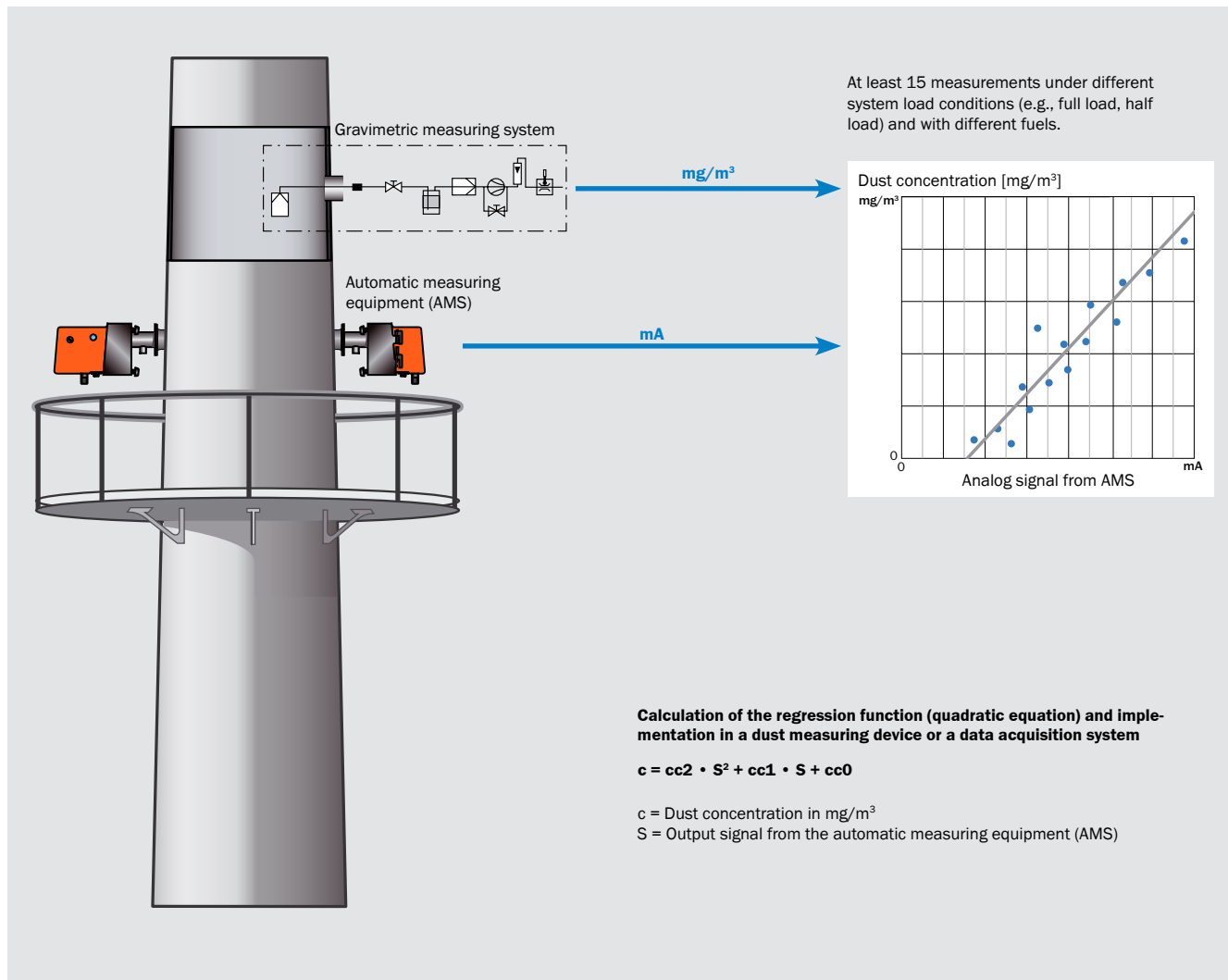
$C_{\text{I.N.}}$  Dust concentration under normalized or standard conditions [mg/m<sup>3</sup>]

## Calibration of measurement on site

No continuous procedure is able to measure dust concentration directly without reference material. A gravimetric comparison measurement is necessary for calibration. This measurement determines the dust concentration at the measuring point with the system under different load conditions and with different fuels. A calibration curve is produced from the measured

values of the measuring equipment (AMS) and the measured values determined by means of gravimetric measurement. In Europe, the corresponding procedure is specified in standards EN 14181 and EN 13284-1. During calibration, a minimum of 15 pairs of values must be determined.

B



## Improving productivity with product and system support and maintenance

With reliability and support you can trust, day in and day out. With SICK LifeTime Services you can be sure that the systems and sensors in your machines and systems are always ready and fully operational.

### B

#### An overview of the services

You can make use of SICK services concerning "product & system support" for individual products:

- Commissioning, commissioning check
- Initial verification
- Repairs
- Remote support and troubleshooting
- Startup assistance and helpline support
- Exchange units and spare parts

#### Mounting and commissioning

From laying electrical and pneumatic cables, through mounting devices at the measuring point, to setting the device parameters with subsequent instructions in device functions, SICK offers a one-stop solution. The result is problem-free startup of devices and systems. Furthermore, you receive in-depth support on implementing the legal requirements.

#### Maintenance and maintenance contracts

Regular and correct maintenance ensures a long service life and reduces wear on components and measuring systems. At the same time, the availability of the system increases and the measurement accuracy of the analysis devices improves. An individual maintenance contract offers additional advantages: fixed maintenance intervals and tasks, provided automatically when necessary. At a fixed price - so that you have all your maintenance costs under control.



## Maintenance

You receive expert and quick support from experienced SICK technicians so that your systems or components can be restored to availability quickly.

Your recommendations help avoid faults. If defective components need to be repaired or replaced, this work is carried out by our experienced engineers.

Included in the range of services:

- Error analysis and rectification of faults at the customer's site
- Adaptation of components or systems in the event of application problems
- Configuration adaptation and optimization of operational parameters
- Documentation to avoid faults
- Regular maintenance increases availability

**B**

## Modular service contracts: flexible for every requirement

An important part of LifeTime Services from SICK is the modular service concept, which allows every business to create its own individual service contract from different service modules.

### B

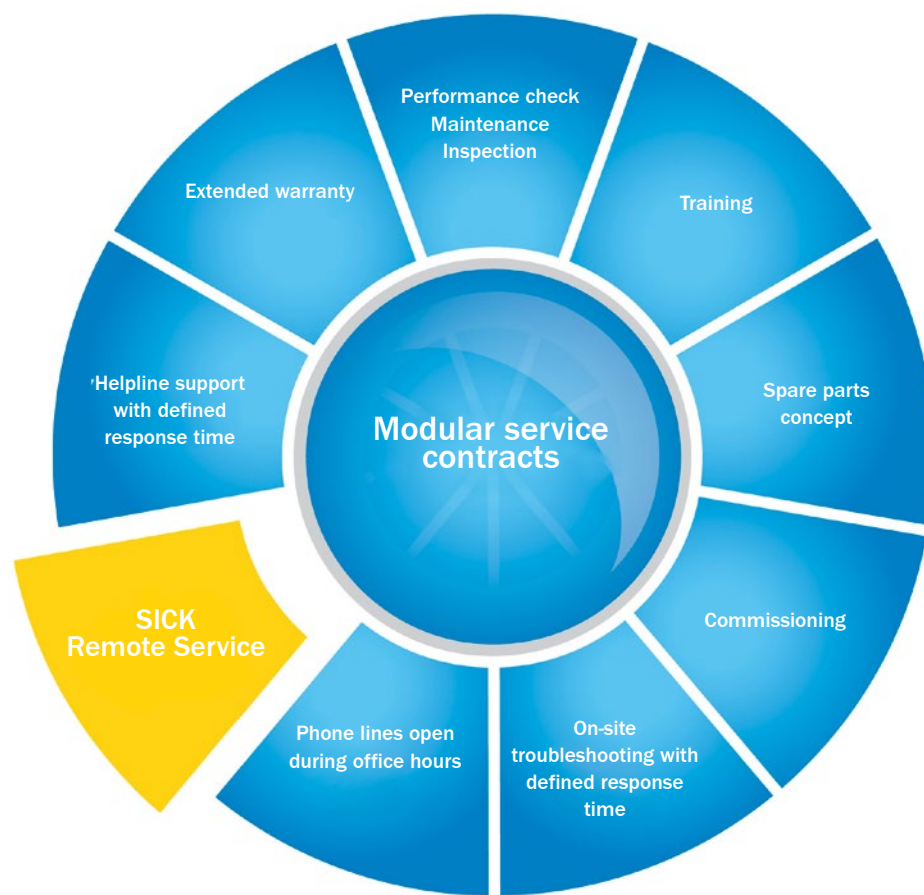
#### Performance, availability, and safety

We advise you and you decide which service you would like to use. With modular service contracts, we accommodate all your requirements. Put together your own customized service contract using a variety of standardized modules, as with the SICK Remote Service described below, and pay only for what you need.

#### Assured productivity – every time

SICK offers round the clock, worldwide experienced and competent partners throughout the entire life cycle of a machine or system.\* As the operator, you are then able to concentrate on increasing productivity, efficiency, and income.

\*No guarantee of worldwide distribution of SICK service elements, due to local restrictions on rights of use and service availability.



## SICK Remote Service: secure remote monitoring for efficient service

Providing expert assistance and quick service are a priority during commissioning and operation. Fast, system-specific support provided by specialists is more important than ever. Complex systems and growing pressure on costs require optimizing maintenance and providing proactive service.

### High "First Time Fix Rate" reduces costs

SICK Remote Service handles the high first time fix rate requirement with secure Internet connections to enable expert support with just a click – no travel and setup time needed. Get the benefits of SICK Remote Service at a variety of levels. Take advantage of targeted expert support speeding up the installation phase, and optimizing the operational phase saving time and travel expenses. We provide a modular "SICK Remote Service" contract model to support you and your requirements at all times.

### Highest level of safety

SICK Remote Service package is based on the web platform having the same name. Quick, high-availability communication via the Internet is designed to the highest safety specifications and poses minimal requirements on customer firewalls. The Internet-based remote maintenance connection to the SICK Remote Service center is always made via highly encrypted data channels and using HTTPS and SSH authentication standards.

**B**

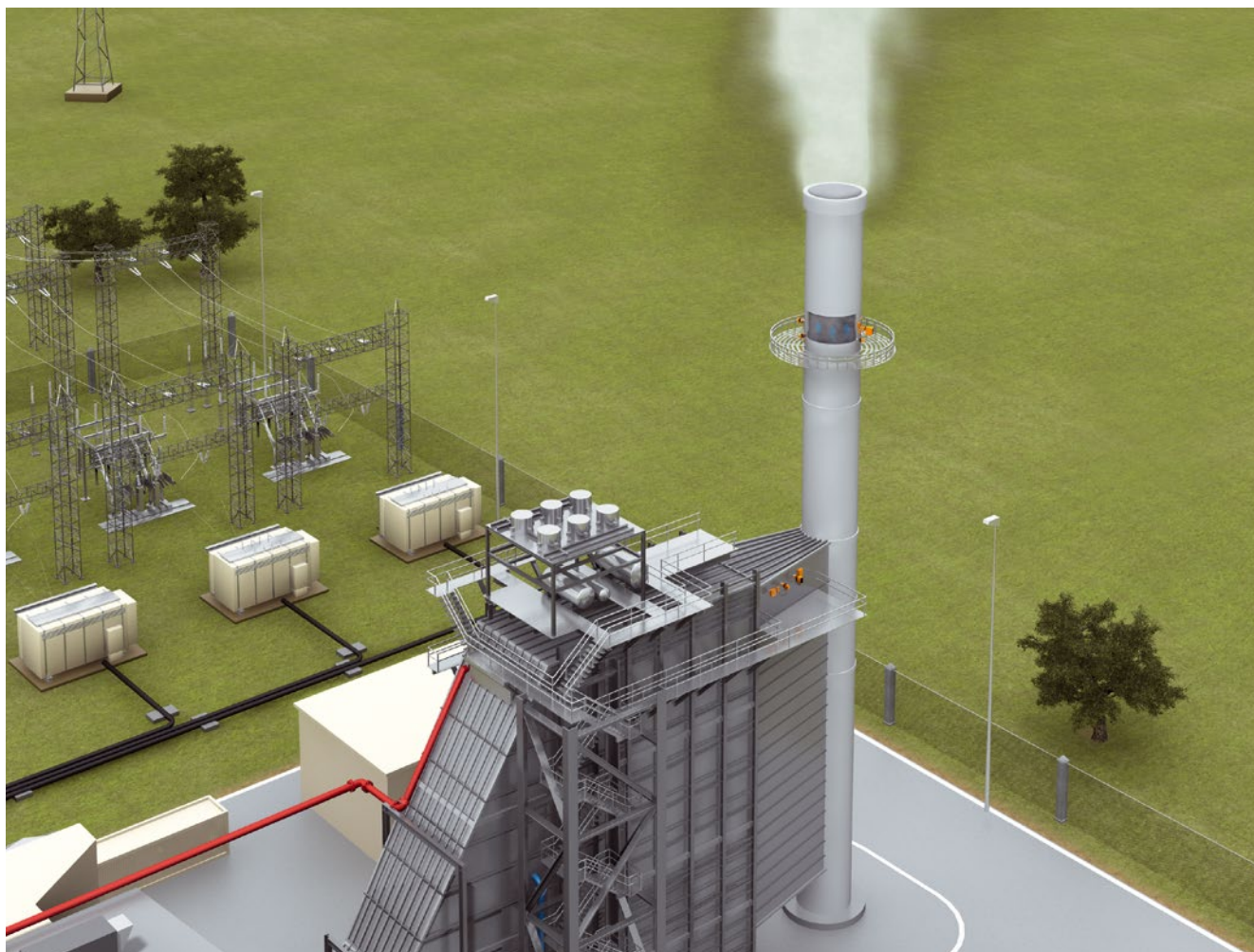
## Emissions monitoring

Environmental regulations stipulate that certain pollutants in the flue gases emitted by industrial plants, as well as the reference values, must be continuously monitored. These regulations vary from country to country. In many countries, the emissions technology must be performance-tested (according to EN 15267 in Europe, for example, or in the USA conforming to EPA standards). Boasting a comprehensive product portfolio, SICK is able to offer reliable solutions for emissions monitoring.

## Typical fields of application

Emissions are usually measured at or in the flue gas stacks and chimneys of industrial plants. Typical fields of application for continuous emissions monitoring of dust concentrations can be found in:

- Power plants
- Cement plants
- Waste incineration plants
- Plants in the steel industry
- Chemical plants

**C**

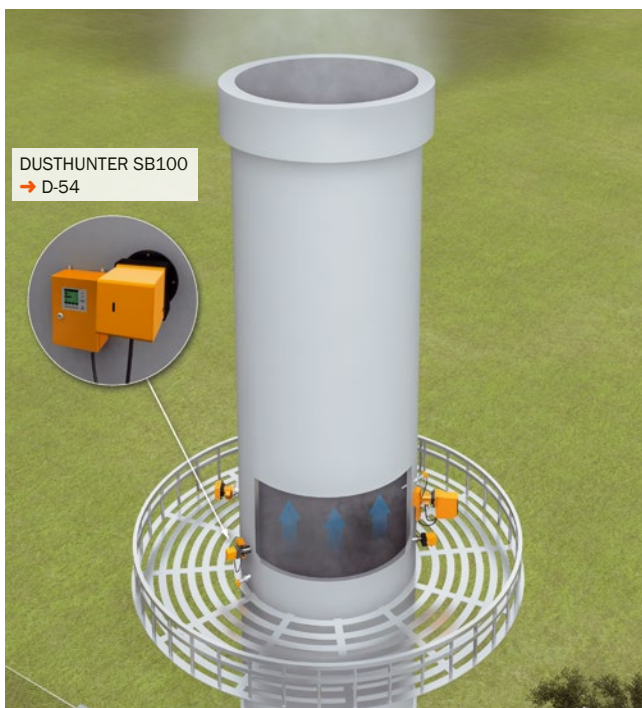
## Measuring emissions in dry and wet gases

In many industrial processes, incineration plants play an important role in the production chain. Measuring devices which are in continuous operation are used at several stages of the manufacturing process. These industrial plants expect a great deal of the measuring devices used to monitor emissions (in relation to the composition, temperature, and humidity content of the flue gases, for example).

### Measurements of dry flue gases

Thanks to sophisticated flue gas cleanup systems, usually only very low dust loads are released into the environment by flue gas stacks and chimneys. SICK's innovative dust measuring devices play a vital role here in ensuring that dust emissions meet legal requirements for low limit values and that the strict requirements of operators are complied with.

Continuous measurement of minimal to high concentrations, representative measurement results with very high availability for small and large duct diameters, installation on a single side – with the high-precision DUSTHUNTER SB100 or the DUSTHUNTER SP100 with probe version, SICK can always be relied upon for the ideal solution.

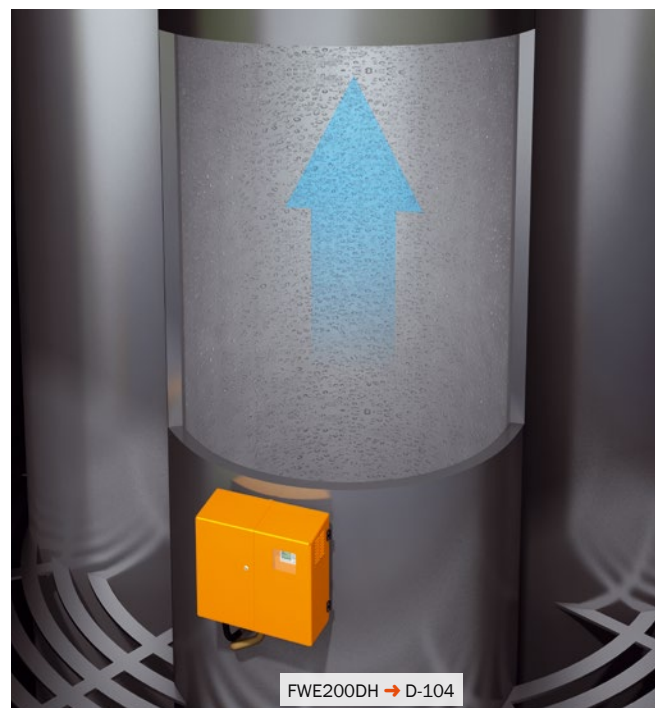


Depending on the medium of the dedusting plant and how the plant operates, the water or acid dew point can be undershot. This results in corrosion of the parts of measuring devices which come into contact with the flue gas. Therefore, both dry and wet flue gases have to be measured with high accuracy while availability remains maximized and maintenance is minimized.

### Measurements of wet flue gases

In most installations (those used for waste treatment or even for metal processing, for example), flue gases are cleaned with scrubbers. However, the fact that these gases are usually cooled significantly and saturated with water poses a particular challenge to dust measuring devices. Here too, reliable and accurate monitoring of the permissible dust limit values is vital.

SICK has designed its FWE200DH dust measuring device specifically for this measuring task. The gas is extracted via a sampling probe and heated above dew point in a thermocyclone. Any droplets in the gas are vaporized and cannot falsify the measurement results. The scattered light principle enables even minimal dust concentrations to be measured.



## Measurements of minimal dust concentrations downstream of fabric filters and bag filters

In a large number of areas of industry, installations for dedusting flue gases have a key role to play where meeting air pollution control requirements is concerned. Alongside the recovery of material, the primary task of dust filter plants is to protect the environment from damage caused by dust emissions. For compliance with permissible limit values and for operational reasons, filter plants of this type must be monitored at regular intervals to ensure that they are functioning correctly. The aim is that faults will be detected in good time and rectified relatively easily.

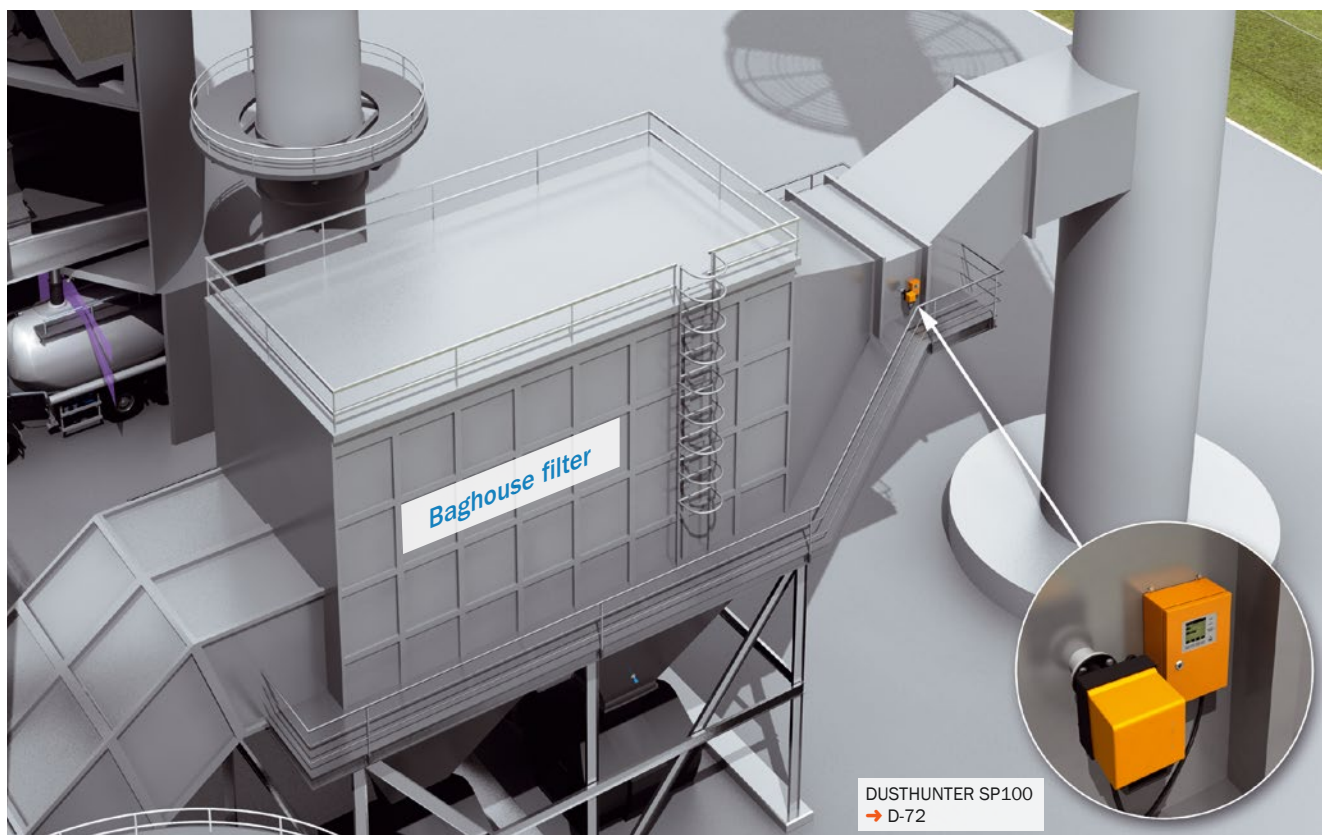
### Safe filter monitoring

Filter bags have a limited service life. Over time, minor defects develop. As operation continues, they suddenly enlarge and can lead to dust being able to get into the clean gas. Dust measuring devices installed downstream of the panel filter in the clean gas stream can detect this type of damage at an early stage so that the bags concerned can be replaced. The more sensitive and faster the measuring device responds to a change in dust concentration, the more the system can be relied upon to prevent dust breaking through and to conform to limit values. The DUSTHUNTER SP100 is ideal for applications of this nature. It can be installed on the flue gas stack on the clean gas side of a panel filter very easily from a single side. The probe design renders mechanical adjustment and alignment with a particle-free measuring distance unnecessary.

### Filter monitoring synchronized with cleaning

For the operators of dedusting plants and filter plants, it is very important that a faulty filter is detected at an early stage before the permissible limit values are exceeded. Locating a faulty bag or group of bags in the filter plant is also vital so that just the affected component(s) can be replaced. To perform this measuring task, the dust measuring device installed downstream of the filter plant in the clean gas duct must also carry out detection synchronized with cleaning. Faulty filters can then be detected when an emissions peak (above the basic emissions level) occurs in the filter group concerned.

It is to this very challenge that the FW102 dust measuring device is able to rise.



## Measurements of high dust concentrations in raw gas upstream of electrical precipitator

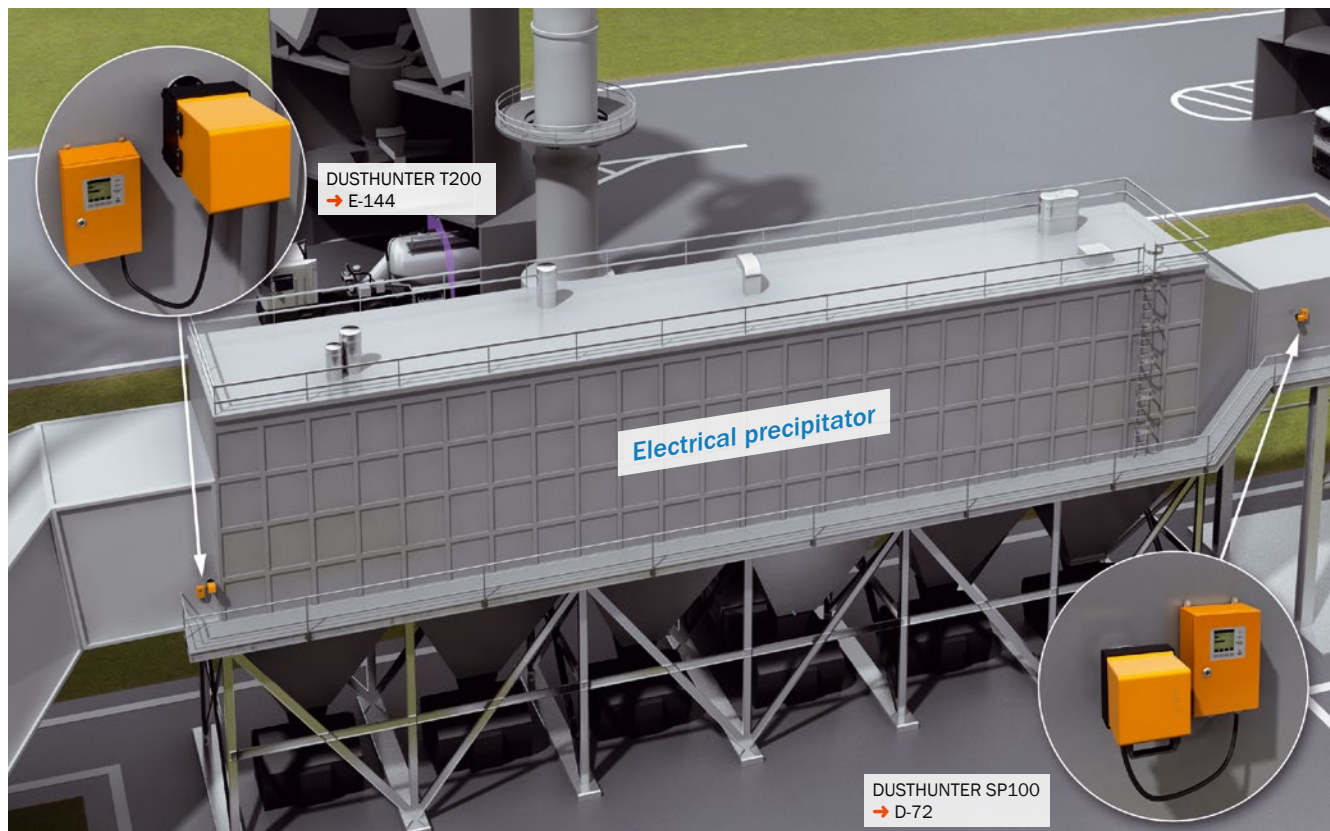
In the electrical precipitator the process gas is purified from dust particles. The initially high dust concentration of up to  $20 \text{ g/m}^3$  is reduced to an average of  $15 \text{ mg/m}^3$ . The particles are charged via an electric field and electric attractive forces cause them to migrate to what are known as collector electrodes. When the electrodes are knocked off automatically at regular intervals, the particles drop into a collecting container and can be disposed of. The efficiency of the filter must be monitored continuously in order to safeguard the optimum and reliable completion of the downstream stages of the process and to ensure that the electric filter is performing economically.

### Efficient monitoring of electrical precipitator

For efficient control of filter performance and function monitoring, the dust concentration is measured continuously directly downstream of the electrical precipitator. The dust measuring device used is relied upon to detect increased dust concentrations caused by the precipitator malfunctioning, so that appropriate corrective action can be taken. A particular challenge is the frequently rectangular shape of the gas duct. Temperature variations can cause the duct to distort, resulting in tilting of the optical axis of the dust measuring device. If suitable corrective action is not taken, measurement results will not be accurate.

To avoid this, SICK offers the DUSTHUNTER T200, which has already proven its worth in many installations. Equipped with an automatic self-alignment function, this dust measuring device is able to equalize distortion of the duct caused by temperature fluctuations and can be relied upon to produce accurate measurement results at all times. Combined with contamination measurement on both sides, the DUSTHUNTER T200 has a six-month maintenance interval and thus costs operators relatively little to run.

C



## More applications for effective dust measurements

In addition to rising to complex emissions measurement challenges and delivering effective filter monitoring, SICK's versatile dust measuring devices are proving their worth in many other areas of application.

### Air monitoring in large production spaces

C In large production spaces where dusts of various types are released, reliable monitoring is vital for reasons of personal health and occupational safety. SICK's dust measuring devices are able to detect and measure even fine dusts with particles measuring just a few  $\mu\text{m}$ . And in large open-air production spaces like those typical of quarries, for example, dust measuring devices can precisely detect extreme dust formation from crushers.

### Monitoring in waste dumps

Where dusty goods are stored in the open air, gusts of wind, for example, can result in significant dust emissions. Similarly, the handling and transportation of goods on coal tips and in sand processing facilities, or dusts stored in the open air, are usually of relevance where emissions are concerned.

For these applications too, SICK can offer exactly the right products meeting a variety of requirements for efficient dust measurements.

### Process control

Accurate and reliable dust measurements can also optimize process control in the monitoring of material transportation in pipelines or similar processes. Other fields of application include air or gas monitoring upstream of gas turbines.



C



## D

### Reliable detection of low dust concentrations

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The measurement principle of scattered light on dust particles enables even very low dust concentrations to be detected. Forward or backward scattering is used depending on requirements. Both methods deliver stable and reproducible measurement results independent of gas velocity, humidity, and particle charge.

#### Your benefits

- Reliable detection even at very low dust concentrations
- Easy installation and commissioning
- Convenient operation
- Long maintenance intervals thanks to automatic self-monitoring
- Condition-based maintenance signal
- Measurements independent of gas velocity, humidity, and particle charge



D

Scattered light dust measuring devices

Product family overview . . . . . D-34



**DUSTHUNTER SB30 . . . . . D-38**  
Continuous measurements of low and medium dust concentrations



**DUSTHUNTER SB50 . . . . . D-46**  
The dust measuring device with backward scattered light measurement



**DUSTHUNTER SB100. . . . . D-54**  
The type-approved dust measuring device with backward scattered light measurement



**DUSTHUNTER SF100 . . . . . D-62**  
The cross-duct design dust measuring device with forward scattered light measurement



**DUSTHUNTER SP100. . . . . D-72**  
The probe design with forward scattered light measurement



**FW101 Ex . . . . . D-82**  
Effective monitoring of dust concentrations in explosion areas with scattered light



**FW102. . . . . D-90**  
Effective monitoring of dust concentrations with scattered light





**FWE200 . . . . . D-98**  
Extractive dust measuring system for wet gases



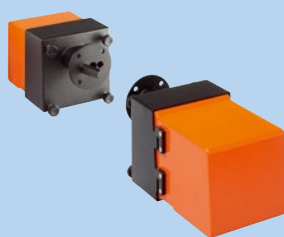
**FWE200DH . . . . .D-104**  
Extractive dust measuring system for wet gases

## Product family overview

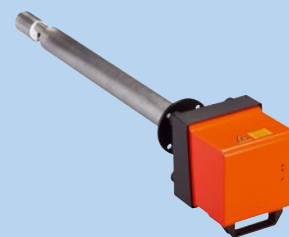
			
	<b>DUSTHUNTER SB30</b>	<b>DUSTHUNTER SB50</b>	
	Continuous measurements of low and medium dust concentrations	The dust measuring device with backward scattered light measurement	
<b>Technical data</b>			
Measurement principle	Scattered light backward	Scattered light backward	
Measuring components	Scattered light intensity, dust concentration (according to gravimetric comparison measurement)	Scattered light intensity, dust concentration (according to gravimetric comparison measurement)	
TÜV-approved measured values	–	–	
Measuring ranges	Scattered light intensity: 0 ... 30 SI / 0 ... 3,000 SI	Dust concentration: 0 ... 20 mg/m <sup>3</sup> / 0 ... 200 mg/m <sup>3</sup>	
Remarks	Measuring ranges can be freely selected, there are three preset measuring ranges (0 ... 30/500/3,000 SI)	Higher measuring ranges on request	
Certified measuring ranges	–	–	
Process temperature	–40 °C ... +600 °C	–40 °C ... +600 °C	
Process pressure	With control unit MCU-P: –50 hPa ... 2 hPa With external purge air unit: –50 hPa ... 30 hPa	With control unit MCU-P: –50 hPa ... 2 hPa With external purge air unit: –50 hPa ... 30 hPa	
Duct diameter	≥ 500 mm	≥ 500 mm	
Test functions	Automatic self-test (linearity, drift, aging), manual linearity test with reference filter	Automatic self-test (linearity, drift, aging), manual linearity test with reference filter	
<b>At a glance</b>			
	<ul style="list-style-type: none"> <li>• For low to medium dust content</li> <li>• Easy one-sided installation</li> <li>• Automatic check of zero and reference point</li> <li>• For medium to large duct diameters</li> </ul>	<ul style="list-style-type: none"> <li>• For low to medium dust content</li> <li>• One-sided installation</li> <li>• Automatic check of zero and reference point</li> <li>• Automatic compensation of background radiation, therefore no light absorber required</li> <li>• For medium to large duct diameters</li> </ul>	
Detailed information	→ D-38	→ D-50	

**DUSTHUNTER SB100**

The type-approved dust measuring device with backward scattered light measurement

**DUSTHUNTER SF100**



The cross-duct design dust measuring device with forward scattered light measurement

**DUSTHUNTER SP100**

The probe design with forward scattered light measurement

	Scattered light backward	Scattered light forward	Scattered light forward
	Scattered light intensity, dust concentration (according to gravimetric comparison measurement)	Scattered light intensity, dust concentration (according to gravimetric comparison measurement)	Scattered light intensity, dust concentration (according to gravimetric comparison measurement)
	Scattered light intensity	Scattered light intensity	Scattered light intensity
	Dust concentration: 0 ... 10 mg/m <sup>3</sup> / 0 ... 200 mg/m <sup>3</sup> Higher measuring ranges on request	Dust concentration: 0 ... 5 mg/m <sup>3</sup> / 0 ... 200 mg/m <sup>3</sup> Higher measuring ranges on request	Dust concentration: 0 ... 5 mg/m <sup>3</sup> / 0 ... 200 mg/m <sup>3</sup> Higher measuring ranges on request
	Scattered light intensity: 0 ... 100 SI / 0 ... 15 SI / 0 ... 50 SI / 0 ... 200 SI	Scattered light intensity: 0 ... 50 SI / 0 ... 5 SI / 0 ... 20 SI / 0 ... 100 SI / 0 ... 200 SI	Scattered light intensity: 0 ... 15 SI / 0 ... 5 SI / 0 ... 20 SI / 0 ... 50 SI / 0 ... 100 SI / 0 ... 200 SI
	-40 °C ... +600 °C	-25 °C ... +300 °C	Standard design DHSP-T2xx: -40 °C ... +220 °C High-temperature design DHSP-T4xx: -40 °C ... +400 °C
	With control unit MCU-P: -50 hPa ... 2 hPa With external purge air unit: -50 hPa ... 30 hPa	With control unit MCU-P: -50 hPa ... 2 hPa With external purge air unit: -50 hPa ... 30 hPa	With control unit MCU-P: -50 hPa ... 10 hPa With external purge air unit: -50 hPa ... 30 hPa With instrument air (from customer): -50 hPa ... 100 hPa
	≥ 500 mm	With scattered light receiver DHSF-R0: 0.5 m ... 3 m With scattered light receiver DHSF-R1: 2.5 m ... 6 m	≥ 250 mm
	Automatic self-test (linearity, contamination, drift, aging), contamination limit values: warning at 20 %, fault at 30 %, manual linearity test with reference filter	Automatic self-test (linearity, contamination, drift, aging), contamination limit values: warning at 20 %, fault at 30 %, manual linearity test with reference filter	Automatic self-test (linearity, contamination, drift, aging), contamination limit values: warning at 30 %, fault at 40 %, manual linearity test with reference filter
	<ul style="list-style-type: none"> <li>For very low to medium dust concentrations</li> <li>One-sided installation</li> <li>Contamination check</li> <li>Automatic check of zero and reference point</li> <li>Automatic compensation of background radiation, therefore no light absorber required</li> <li>For medium to large duct diameters</li> </ul>	<ul style="list-style-type: none"> <li>For very low to medium dust concentrations</li> <li>Contamination check</li> <li>Automatic check of zero and reference point</li> <li>For small to medium duct diameters</li> </ul>	<ul style="list-style-type: none"> <li>One-sided installation</li> <li>For very low to medium dust concentrations</li> <li>Automatic check of zero and reference point</li> <li>Contamination check</li> <li>Hastelloy probe available for corrosive gases</li> <li>For small to medium duct diameters</li> </ul>
	→ D-54	→ D-62	→ D-72

## Product family overview

			
	<b>FW101 Ex</b>	<b>FW102</b>	
	Effective monitoring of dust concentrations in explosion areas with scattered light	Effective monitoring of dust concentrations with scattered light	
<b>Technical data</b>			
Measurement principle	Scattered light forward	Scattered light forward	
Measuring components	Scattered light intensity, dust concentration (according to gravimetric comparison measurement)	Scattered light intensity, dust concentration (according to gravimetric comparison measurement)	
TÜV-approved measured values	–	Dust concentration	
Measuring ranges	Dust concentration: 0 ... 5 mg/m <sup>3</sup> / 0 ... 200 mg/m <sup>3</sup>	Dust concentration: 0 ... 5 mg/m <sup>3</sup> / 0 ... 200 mg/m <sup>3</sup>	
Remarks	Measuring ranges can be freely selected, higher measuring ranges on request	Measuring ranges can be freely selected, higher measuring ranges on request	
Certified measuring ranges	–	Dust concentration: 0 ... 20 mg/m <sup>3</sup>	
Process temperature	Standard design: –40 °C ... +220 °C High-temperature design: –40 °C ... +400 °C	–20 °C ... +220 °C	
Process pressure	With external purge air unit: –50 hPa ... 30 hPa With instrument air (from customer): –50 hPa ... 100 hPa	With connection unit with integrated purge air supply: –50 hPa ... 10 hPa With external purge air unit: –50 hPa ... 70 hPa With instrument air (from customer): –50 hPa ... 1,000 hPa	
Duct diameter	≥ 250 mm	≥ 150 mm	
Test functions	Automatic self-test (linearity, contamination, drift, aging), contamination limit values: warning at 30 %, fault at 40 %, manual linearity test with reference filter	Automatic control cycle for zero point and reference point	
<b>At a glance</b>			
	<ul style="list-style-type: none"> <li>Automatic monitoring of zero and reference point</li> <li>Contamination check</li> <li>Optional evaluation unit for remote operation</li> <li>Device versions for ATEX Zones 1, 2, and 22</li> </ul>	<ul style="list-style-type: none"> <li>Automatic monitoring of zero and reference point</li> <li>Optional evaluation unit for connection and remote maintenance of up to three FW102 measuring devices</li> </ul>	
Detailed information	→ D-82	→ D-90	

D

**FWE200**

Extractive dust measuring system for wet gases

**FWE200DH**

Extractive dust measuring system for wet gases

	Scattered light forward	Scattered light forward
	Scattered light intensity, dust concentration (according to gravimetric comparison measurement)	Scattered light intensity, dust concentration (according to gravimetric comparison measurement)
	Dust concentration	Dust concentration
	Dust concentration: 0 ... 5 mg/m <sup>3</sup> / 0 ... 200 mg/m <sup>3</sup>	Dust concentration: 0 ... 5 mg/m <sup>3</sup> / 0 ... 200 mg/m <sup>3</sup>
	Measuring ranges can be freely selected, higher measuring ranges on request	Measuring ranges can be freely selected, higher measuring ranges on request
	Dust concentration: 0 ... 15 mg/m <sup>3</sup> / 0 ... 50 mg/m <sup>3</sup>	-
	PVDF probe: ≤ +120 °C	PVDF probe: ≤ +120 °C
	Hastelloy probe: ≤ +220 °C	Hastelloy probe: ≤ +220 °C
	-20 hPa ... 20 hPa	With purge air unit SLV4 2BH1300: -20 hPa ... 20 hPa
		With purge air unit SLV4 2BH1400: -40 hPa ... 40 hPa
	-	-
	-	Automatic control cycle for zero point and reference point
	<ul style="list-style-type: none"> <li>For very low to medium dust concentrations</li> <li>Gas sampling and return combined in one probe</li> <li>Contamination check</li> <li>Automatic monitoring of zero and reference point</li> </ul>	<ul style="list-style-type: none"> <li>For very low to medium dust concentrations</li> <li>Gas sampling and return combined in one probe</li> <li>Contamination check</li> <li>Automatic monitoring of zero and reference point</li> </ul>
	→ D-98	→ D-104

## Continuous measurements of low and medium dust concentrations



### Product description

The DUSTHUNTER SB30 is a measuring device for detecting low and medium dust concentrations, e.g., in hot or aggressive gases. The measurement is based on the proven measurement principle of backward light scattering.

Installation is very easy from just one side of the duct. Two different penetration depths are available, enabling the measuring device to be adapted to highly diverse duct diameters.

### At a glance

- For low to medium dust content
- Easy one-sided installation
- Automatic check of zero and reference point
- For medium to large duct diameters

### Your benefits

- Easy installation, commissioning and operation
- Proven measurement not dependent on gas velocity, humidity, or particle load
- Cost-effective thanks to easy mounting from just one side; no alignment necessary
- Self-monitoring for very low maintenance
- Condition-based maintenance messages



### Additional information

Fields of application . . . . .	D-39
Detailed technical data. . . . .	D-39
Ordering information. . . . .	D-42
Dimensional drawings . . . . .	D-42

→ [www.mysick.com/en/DUSTHUNTER\\_SB30](http://www.mysick.com/en/DUSTHUNTER_SB30)

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much more.



## Fields of application

- Emissions monitoring in industrial plants including, for example, power plants, heating systems, waste incineration plants, in steel production, and in cement plants
- Monitoring of dust concentrations upstream of filter plants
- Dust concentration measurements in flue gas ducts upstream and downstream of dust filters

## Detailed technical data

The detailed device specifications and performance data for the product may differ. They are dependent upon the prevailing application and customer specification.

### System DUSTHUNTER SB30

<b>Measured variables</b>	Scattered light intensity, dust concentration (according to gravimetric comparison measurement)
<b>Measurement principle</b>	Scattered light backward
<b>Spectral range</b>	640 nm ... 660 nm Laser, protection class 2, power < 1 mW
<b>Measuring ranges</b>	Scattered light intensity 0 ... 30 SI / 0 ... 3,000 SI Measuring ranges can be freely selected, there are three preset measuring ranges (0 ... 30/500/3,000 SI)
<b>Response time</b>	1 s ... 600 s Freely configurable with SOPAS ET software
<b>Accuracy</b>	± 2 % of the measuring range final value
<b>Process temperature</b>	–40 °C ... +600 °C
<b>Process pressure</b>	With control unit MCU-P: –50 hPa ... 2 hPa With external purge air unit: –50 hPa ... 30 hPa
<b>Duct diameter</b>	≥ 500 mm
<b>Conformity</b>	TÜV type test Conforms to China EPA
<b>Electrical safety</b>	CE
<b>Analog outputs</b>	1 output: 0/2/4 ... 20 mA, 750 Ω
<b>Test functions</b>	Automatic self-test (linearity, drift, aging) Manual linearity test with reference filter
<b>Options</b>	MCU control unit SCU control unit External purge air unit

### Sender/receiver unit DHSB-T30

<b>Description</b>	Measuring system analyzer unit
<b>Ambient temperature</b>	–40 °C ... +60 °C
<b>Enclosure rating</b>	IP 66
<b>Analog outputs</b>	1 output: 0/4 ... 20 mA, 750 Ω Electrically isolated
<b>Digital outputs</b>	3 relay contacts: 48 V, 1 A For status signals
<b>Digital inputs</b>	2 volt-free contacts:  For external maintenance switch, automatic self-test or linearity measurement
<b>Interfaces</b>	RS-485, for the connection of an MCU control unit or as a service interface
<b>Bus protocol</b>	CAN, for the connection of an SCU control unit

<b>Dimensions (W x H x D)</b>	Details, see dimensional drawings	
<b>Weight</b>	7 kg	
<b>Electrical connection</b>	<b>Voltage</b>	24 V
	Supply via the MCU control unit or an external power supply	
	<b>Power consumption</b>	≤ 4 W

## Control unit MCU-N

<b>Description</b>	Unit to control the system components and to evaluate and output the data provided by them	
<b>Ambient temperature</b>	-40 °C ... +60 °C	
<b>Enclosure rating</b>	IP 66	
<b>Analog outputs</b>	1 output: 0/2/4 ... 20 mA, 750 Ω Electrically isolated; two additional outputs if using I/O modules (option)	
<b>Analog inputs</b>	2 inputs: 0 ... 20 mA Not electrically isolated; two additional inputs if using I/O modules (option)	
<b>Digital outputs</b>	5 relay contacts: 48 V, 1 A Volt-free; for status signals	
<b>Digital inputs</b>	4 volt-free contacts	
<b>Interfaces</b>	USB (service interface) RS-232 (service interface) RS-485 (via optional interface module) Interface module (option)	
<b>Bus protocol</b>	Ethernet TCP/IP (via optional interface module) MODBUS (via optional interface module) PROFIBUS DP (via optional interface module)	
<b>Display</b>	LCD (option) Status LEDs: "Power", "Maintenance", and "Fault"	
<b>Operation</b>	Via LCD (option) or SOPAS ET software	
<b>Dimensions (W x H x D)</b>	210 mm x 340 mm x 120 mm	
<b>Weight</b>	≤ 3.7 kg	
<b>Electrical connection</b>	<b>Voltage</b>	90 ... 250 V
	24 V DC version available as an option	
	<b>Frequency</b>	47 ... 63 Hz
	<b>Power consumption</b>	≤ 15 W
	<b>Options</b>	Interface module(s) I/O module(s)

## Control unit MCU-P

<b>Description</b>	Unit to control the system components and to evaluate and output the data provided by them. With integrated purge air unit.	
<b>Sample quantity</b>	≤ 20 m³/h	
<b>Ambient temperature</b>	-40 °C ... +45 °C Suction temperature for the purge air	
<b>Enclosure rating</b>	IP 66	
<b>Analog outputs</b>	1 output: 0/2/4 ... 20 mA, 750 Ω Electrically isolated; two additional outputs if using I/O modules (option)	
<b>Analog inputs</b>	2 inputs: 0 ... 20 mA Not electrically isolated; two additional inputs if using I/O modules (option)	

<b>Digital outputs</b>	5 relay contacts: 48 V, 1 A Volt-free; for status signals
<b>Digital inputs</b>	4 volt-free contacts
<b>Interfaces</b>	USB (service interface) RS-232 (service interface) RS-485 (via optional interface module) Interface module (option)
<b>Bus protocol</b>	Ethernet TCP/IP (via optional interface module) MODBUS (via optional interface module) PROFIBUS DP (via optional interface module)
<b>Display</b>	LCD (option) Status LEDs: "Power", "Maintenance", and "Fault"
<b>Operation</b>	Via LCD (option) or SOPAS ET software
<b>Dimensions (W x H x D)</b>	300 mm x 455 mm x 220 mm
<b>Weight</b>	≤ 13.5 kg
<b>Electrical connection</b>	
Voltage	90 ... 250 V 24 V DC version available as an option
Frequency	47 ... 63 Hz
Power consumption	≤ 70 W
<b>Auxiliary connections</b>	Purge air
<b>Options</b>	Interface module(s) I/O module(s)

## Purge air unit SLV4 2BH1300, 3-ph

<b>Description</b>	Unit supplying dust-free air for purging optical surfaces
<b>Sample quantity</b>	38 m³/h ... 63 m³/h At 30 hPa counterpressure, dependent on vacuum in filter
<b>Ambient temperature</b>	–20 °C ... +40 °C
<b>Enclosure rating</b>	IP 54
<b>Dimensions (W x H x D)</b>	550 mm x 550 mm x 258 mm (for details see dimensional drawings)
<b>Weight</b>	18 kg
<b>Electrical connection</b>	3-phase, Δ: 200 ... 240 V / 50 Hz / 2.6 A / 350 W 3-phase, Δ: 220 ... 275 V / 60 Hz / 2.3 A / 450 W 3-phase, Y: 345 ... 415 V / 50 Hz / 1.5 A / 350 W 3-phase, Y: 380 ... 480 V / 60 Hz / 1.3 A / 450 W
<b>Auxiliary connections</b>	Purge air: 40 mm
<b>Test functions</b>	Low pressure warning device (switching point –35 hPa)
<b>Integrated components</b>	Two-stage air filter, Europiclone type, dust capacity 200 g

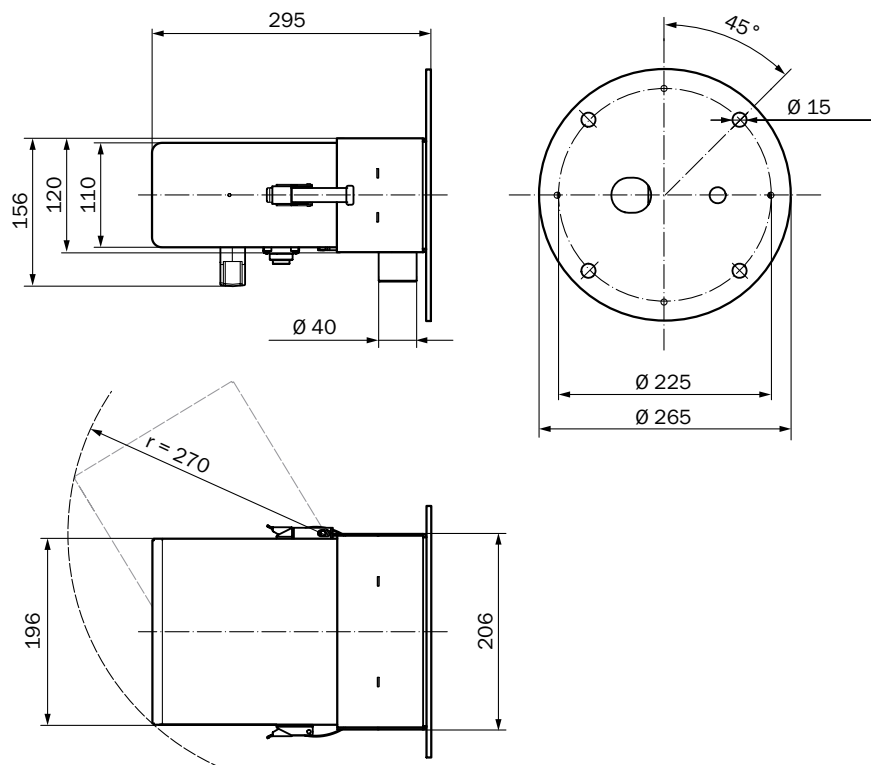
## Ordering information

Our regional sales organization will help you to select the optimum device configuration.

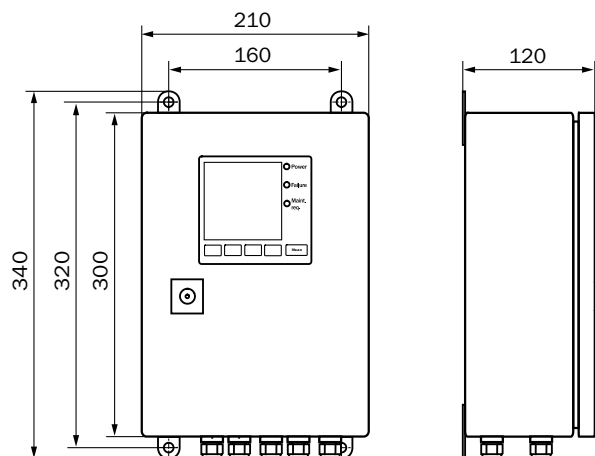
## Dimensional drawings

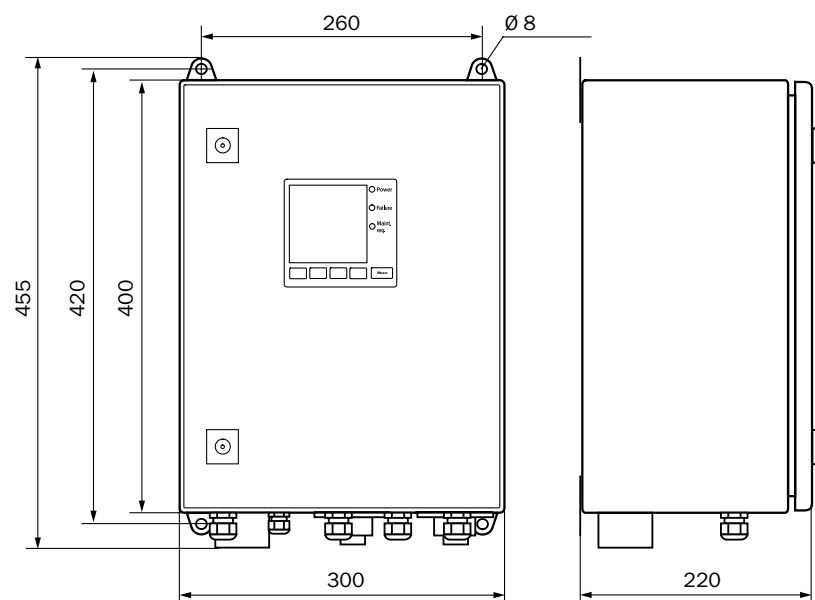
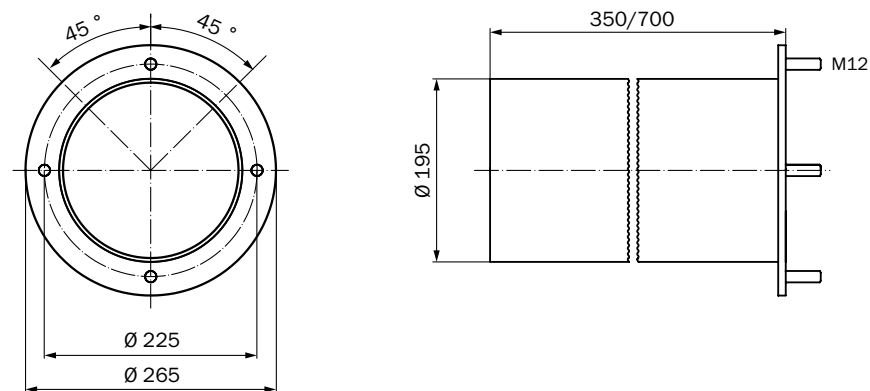
Dimensions in mm

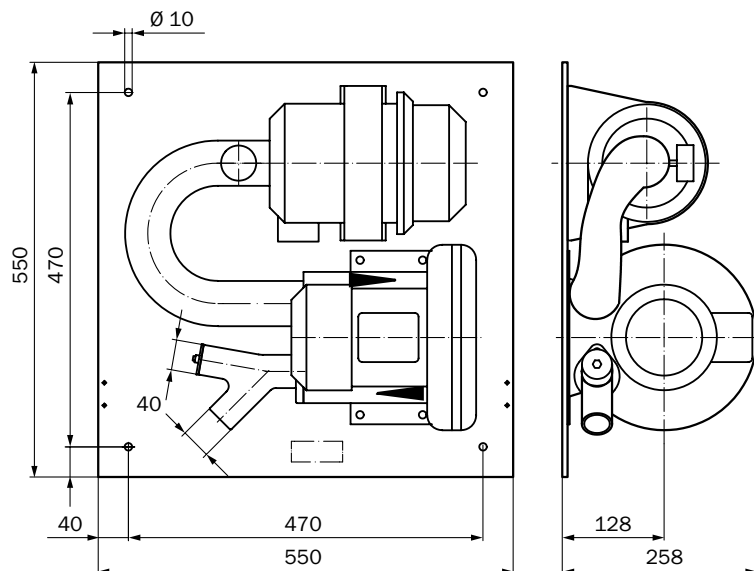
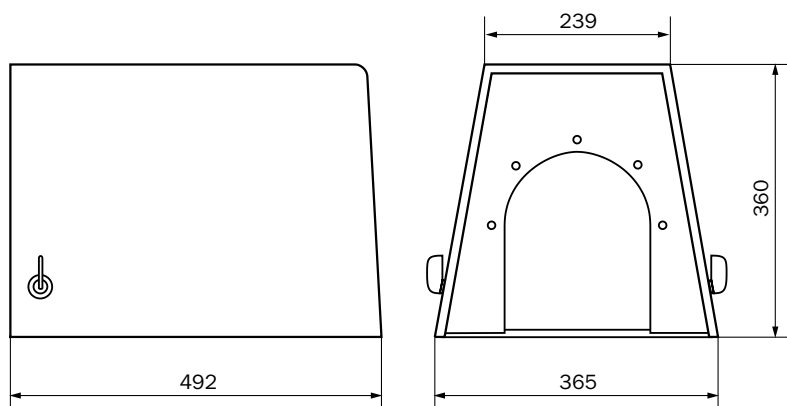
### Sender/receiver unit DHSB-T30



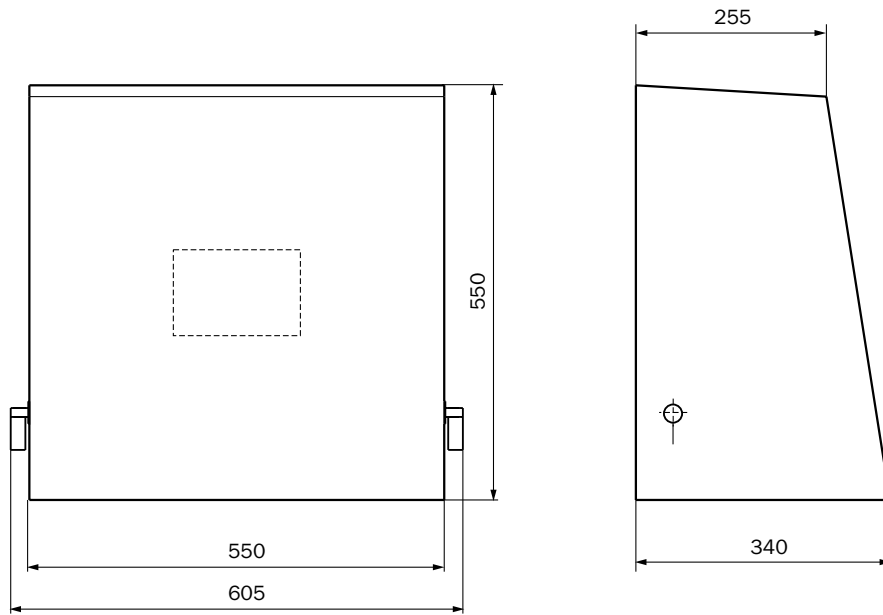
### Control unit MCU-N



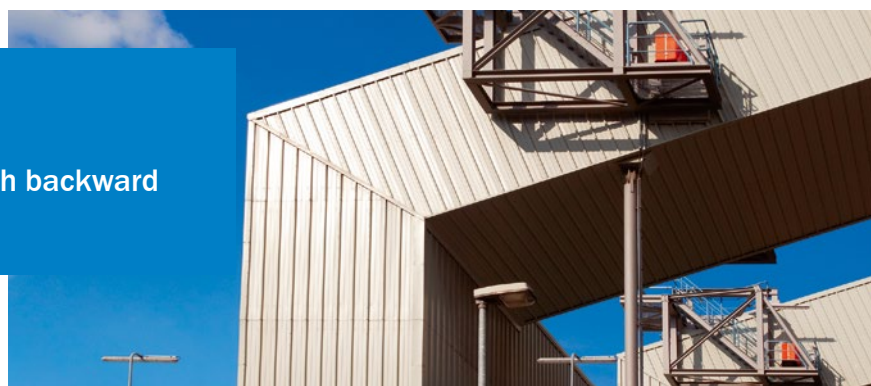
**Control unit MCU-P****Mounting flange,  $D_f=195$  mm****D**

**Purge air unit SLV4 2BH1300, 3-ph****Weather hood for DHSB/DHSF-R1/DHC-R1**

D

**Weather hood for purge air unit SLV4/SLV5****D**

## The dust measuring device with backward scattered light measurement



### Product description

The DUSTHUNTER SB50 is a measuring device for detecting low to medium dust content in complex applications such as those involving hot or aggressive gases, for example. The measurement is based on backward light scattering. The

equipment is installed from just one side of the duct. There are two possible penetration depths. As background radiation is compensated automatically, a light absorber is not necessary.

### At a glance

- For low to medium dust content
- One-sided installation
- Automatic check of zero and reference point
- Automatic compensation of background radiation, therefore no light absorber required
- For medium to large duct diameters

### Your benefits

- Easy installation, commissioning and operation
- Measurement not dependent on gas velocity, humidity, or particle load
- Self-monitoring for low maintenance



### Additional information

Fields of application . . . . .	D-47
Detailed technical data. . . . .	D-47
Ordering information. . . . .	D-50
Dimensional drawings . . . . .	D-50

→ [www.mysick.com/en/DUSTHUNTER\\_SB50](http://www.mysick.com/en/DUSTHUNTER_SB50)

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much more.



## Fields of application

- Emissions monitoring in heating systems
- Dust concentration measurements in cement plants
- Monitoring of dust concentrations upstream of filter plants

## Detailed technical data

The detailed device specifications and performance data for the product may differ. They are dependent upon the prevailing application and customer specification.

### System DUSTHUNTER SB50

<b>Measured variables</b>	Scattered light intensity, dust concentration (according to gravimetric comparison measurement)
<b>Measurement principle</b>	Scattered light backward
<b>Spectral range</b>	640 nm ... 660 nm Laser, protection class 2, power < 1 mW
<b>Measuring ranges</b>	Dust concentration 0 ... 20 mg/m <sup>3</sup> / 0 ... 200 mg/m <sup>3</sup> Higher measuring ranges on request
<b>Response time</b>	1 s ... 600 s Freely configurable
<b>Accuracy</b>	± 2 % of the measuring range final value
<b>Process temperature</b>	–40 °C ... +600 °C
<b>Process pressure</b>	With control unit MCU-P: –50 hPa ... 2 hPa With external purge air unit: –50 hPa ... 30 hPa
<b>Process gas humidity</b>	Non-condensing
<b>Duct diameter</b>	≥ 500 mm
<b>Electrical safety</b>	CE
<b>Test functions</b>	Automatic self-test (linearity, drift, aging) Manual linearity test with reference filter

### Sender/receiver unit DHSB-T00/-T01

<b>Ambient temperature</b>	–40 °C ... +60 °C
<b>Enclosure rating</b>	IP 66
<b>Dimensions (W x H x D)</b>	265 mm x 274 mm x 691 mm (for details see dimensional drawings)
<b>Weight</b>	≤ 9 kg
<b>Electrical connection</b>	Voltage 24 V Supply via control unit
	Power consumption ≤ 4 W

### Control unit MCU-N

<b>Description</b>	Unit to control the system components and to evaluate and output the data provided by them
<b>Ambient temperature</b>	–40 °C ... +60 °C
<b>Enclosure rating</b>	IP 66
<b>Analog outputs</b>	1 output: 0/2/4 ... 20 mA, 750 Ω Electrically isolated; two additional outputs if using I/O modules (option)
<b>Analog inputs</b>	2 inputs: 0 ... 20 mA Not electrically isolated; two additional inputs if using I/O modules (option)

<b>Digital outputs</b>	5 relay contacts: 48 V, 1 A Volt-free; for status signals
<b>Digital inputs</b>	4 volt-free contacts
<b>Interfaces</b>	USB (service interface) RS-232 (service interface) RS-485 (via optional interface module) Interface module (option)
<b>Bus protocol</b>	Ethernet TCP/IP (via optional interface module) MODBUS (via optional interface module) PROFIBUS DP (via optional interface module)
<b>Display</b>	LCD (option) Status LEDs: "Power", "Maintenance", and "Fault"
<b>Operation</b>	Via LCD (option) or SOPAS ET software
<b>Dimensions (W x H x D)</b>	210 mm x 340 mm x 120 mm
<b>Weight</b>	≤ 3.7 kg
<b>Electrical connection</b>	
Voltage	90 ... 250 V 24 V DC version available as an option
Frequency	47 ... 63 Hz
Power consumption	≤ 15 W
<b>Options</b>	Interface module(s) I/O module(s)

## Control unit MCU-P

<b>Description</b>	Unit to control the system components and to evaluate and output the data provided by them. With integrated purge air unit.
<b>Sample quantity</b>	≤ 20 m³/h
<b>Ambient temperature</b>	-40 °C ... +45 °C Suction temperature for the purge air
<b>Enclosure rating</b>	IP 66
<b>Analog outputs</b>	1 output: 0/2/4 ... 20 mA, 750 Ω Electrically isolated; two additional outputs if using I/O modules (option)
<b>Analog inputs</b>	2 inputs: 0 ... 20 mA Not electrically isolated; two additional inputs if using I/O modules (option)
<b>Digital outputs</b>	5 relay contacts: 48 V, 1 A Volt-free; for status signals
<b>Digital inputs</b>	4 volt-free contacts
<b>Interfaces</b>	USB (service interface) RS-232 (service interface) RS-485 (via optional interface module) Interface module (option)
<b>Bus protocol</b>	Ethernet TCP/IP (via optional interface module) MODBUS (via optional interface module) PROFIBUS DP (via optional interface module)
<b>Display</b>	LCD (option) Status LEDs: "Power", "Maintenance", and "Fault"
<b>Operation</b>	Via LCD (option) or SOPAS ET software
<b>Dimensions (W x H x D)</b>	300 mm x 455 mm x 220 mm
<b>Weight</b>	≤ 13.5 kg
<b>Electrical connection</b>	
Voltage	90 ... 250 V

D

	24 V DC version available as an option
Frequency	47 ... 63 Hz
Power consumption	≤ 70 W
Auxiliary connections	Purge air
Options	Interface module(s) I/O module(s)

## Purge air unit SLV4 2BH1300, 3-ph

Description	Unit supplying dust-free air for purging optical surfaces
Sample quantity	38 m³/h ... 63 m³/h At 30 hPa counterpressure, dependent on vacuum in filter
Ambient temperature	–20 °C ... +40 °C
Enclosure rating	IP 54
Dimensions (W x H x D)	550 mm x 550 mm x 258 mm (for details see dimensional drawings)
Weight	18 kg
Electrical connection	
	3-phase, Δ: 200 ... 240 V / 50 Hz / 2.6 A / 350 W 3-phase, Δ: 220 ... 275 V / 60 Hz / 2.3 A / 450 W 3-phase, Y: 345 ... 415 V / 50 Hz / 1.5 A / 350 W 3-phase, Y: 380 ... 480 V / 60 Hz / 1.3 A / 450 W
Auxiliary connections	Purge air: 40 mm
Test functions	Low pressure warning device (switching point –35 hPa)
Integrated components	Two-stage air filter, Europiclon type, dust capacity 200 g

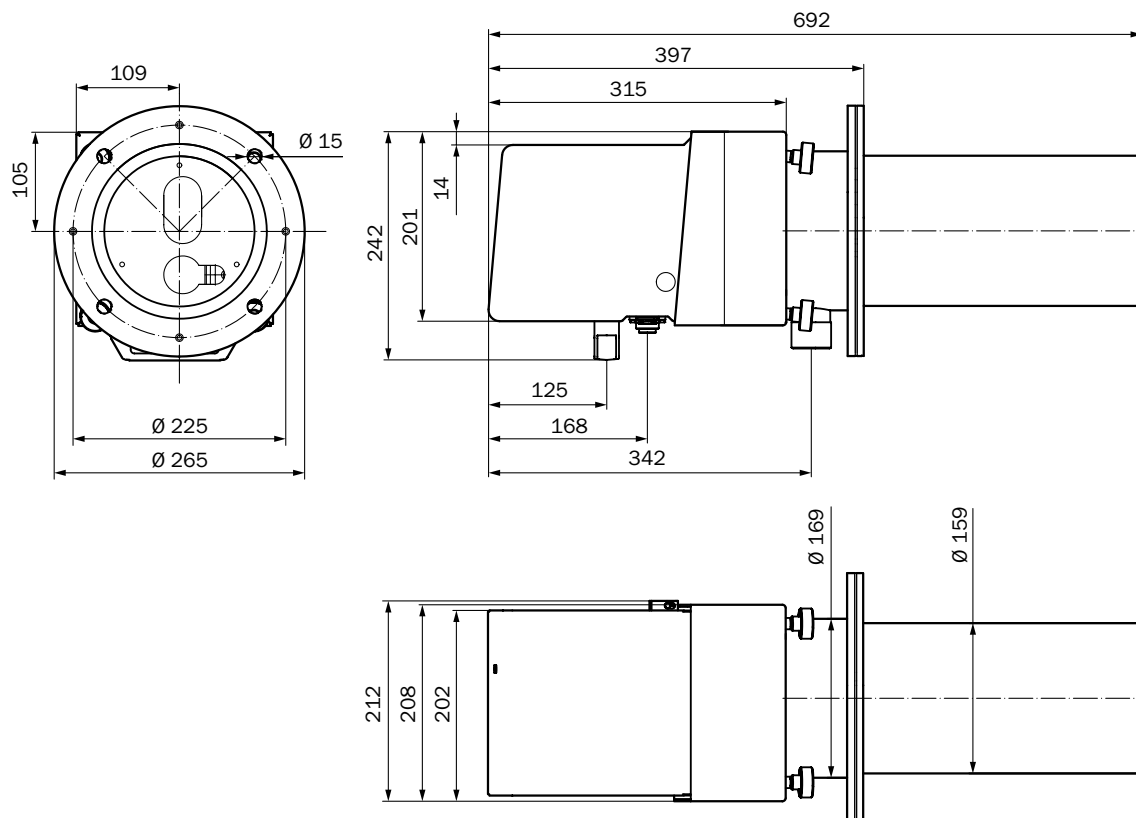
## Ordering information

Our regional sales organization will help you to select the optimum device configuration.

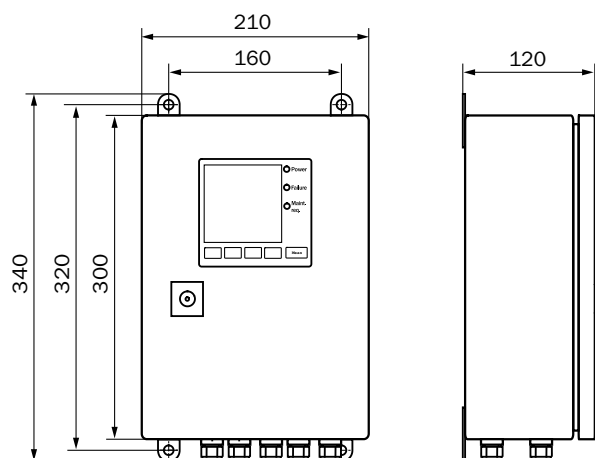
## Dimensional drawings

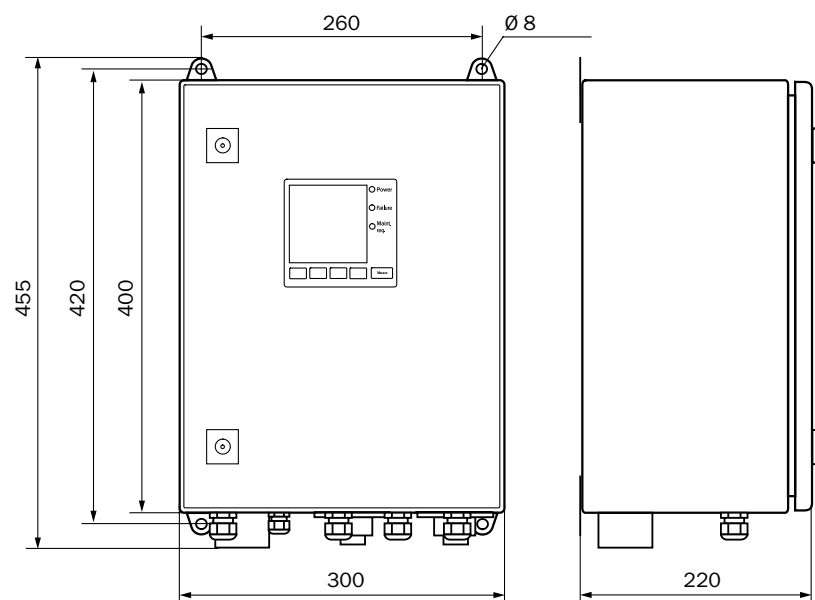
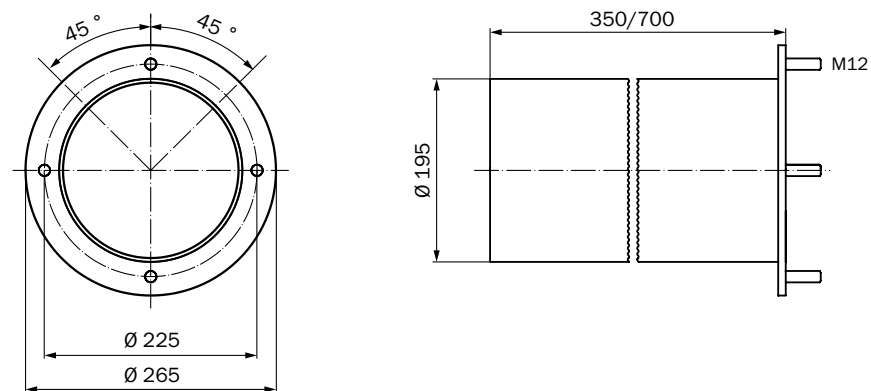
Dimensions in mm

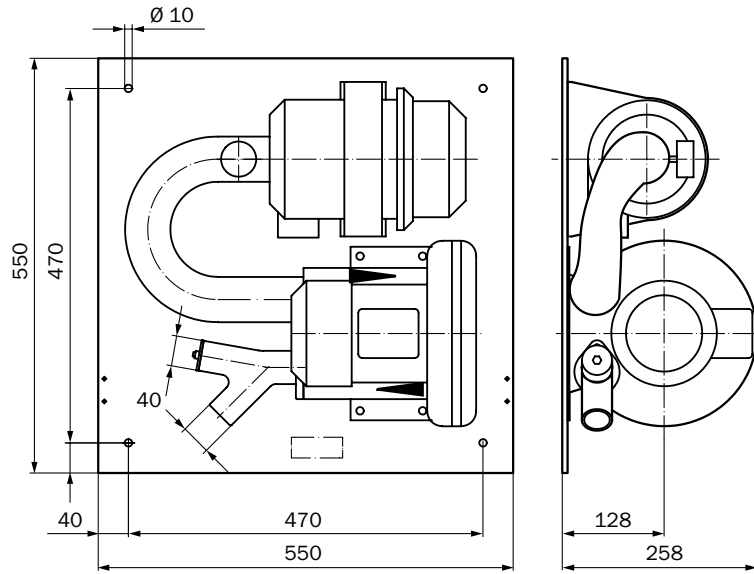
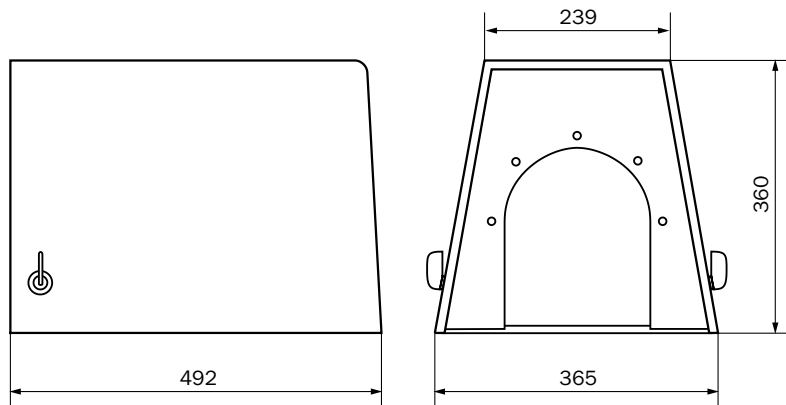
### Sender/receiver unit DHSB-T00/-T01



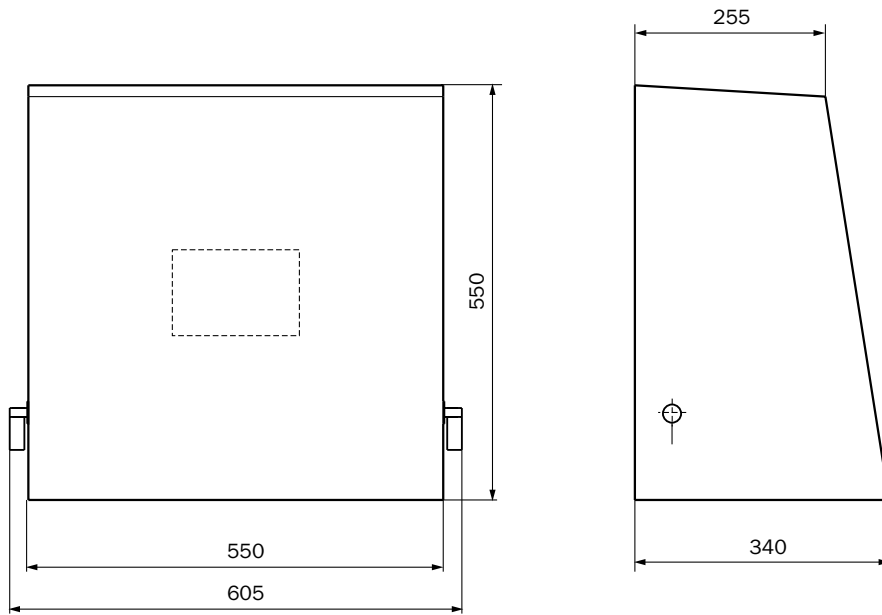
### Control unit MCU-N



**Control unit MCU-P****Mounting flange,  $D_f=195$  mm****D**

**Purge air unit SLV4 2BH1300, 3-ph****Weather hood for DHSB/DHSF-R1/DHC-R1**

D

**Weather hood for purge air unit SLV4/SLV5****D**

The type-approved dust measuring device  
with backward scattered light measurement



### Product description

The DUSTHUNTER SB100 is a type-approved measuring device for detecting very low to medium dust content in complex applications such as those involving hot or aggressive gases, for example. The measurement is based on backward light scattering. The equipment is installed from just one side of the duct.

There are two possible penetration depths. As background radiation is compensated automatically, a light absorber is not necessary. Automatic checking of the zero and reference points as well as a contamination check are integrated into the device.

### At a glance

- For very low to medium dust concentrations
- One-sided installation
- Contamination check
- Automatic check of zero and reference point
- Automatic compensation of background radiation, therefore no light absorber required
- For medium to large duct diameters

### Your benefits

- Easy installation, commissioning and operation
- Measurement not dependent on gas velocity, humidity, or particle load
- Type-approved to EN 15267
- Self-monitoring for low maintenance



### Additional information

Fields of application . . . . .	D-55
Detailed technical data. . . . .	D-55
Ordering information. . . . .	D-58
Dimensional drawings . . . . .	D-58

→ [www.mysick.com/en/DUSTHUNTER\\_SB100](http://www.mysick.com/en/DUSTHUNTER_SB100)

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much more.



## Fields of application

- Emissions monitoring in power plants and waste incineration plants
- Monitoring of filter plants
- Monitoring of dust load in factories
- Control of air supplies and exhaust air installations

## Detailed technical data

The detailed device specifications and performance data for the product may differ. They are dependent upon the prevailing application and customer specification.

### System DUSTHUNTER SB100

<b>Measured variables</b>	Scattered light intensity, dust concentration (according to gravimetric comparison measurement)
<b>TÜV-approved measured values</b>	Scattered light intensity
<b>Measurement principle</b>	Scattered light backward
<b>Spectral range</b>	640 nm ... 660 nm Laser, protection class 2, power < 1 mW
<b>Measuring ranges</b>	Dust concentration 0 ... 10 mg/m <sup>3</sup> / 0 ... 200 mg/m <sup>3</sup> Higher measuring ranges on request
<b>Certified measuring ranges</b>	Scattered light intensity 0 ... 100 SI / 0 ... 15 SI / 0 ... 50 SI / 0 ... 200 SI
<b>Response time</b>	1 s ... 600 s Freely configurable
<b>Accuracy</b>	≤ 2 % of the measuring range final value
<b>Process temperature</b>	–40 °C ... +600 °C
<b>Process pressure</b>	With control unit MCU-P: –50 hPa ... 2 hPa With external purge air unit: –50 hPa ... 30 hPa
<b>Process gas humidity</b>	Non-condensing
<b>Duct diameter</b>	≥ 500 mm
<b>Conformity</b>	Approved for system requiring permission 2001/80/EC (13. BImSchV) 2000/76/EC (17. BImSchV) 27. BImSchV (Traffic Noise Protection) EN 14181 EN 15267 MCERTS TA-Luft (Prevention of Air Pollution)
<b>Electrical safety</b>	CE
<b>Test functions</b>	Automatic self-test (linearity, contamination, drift, aging) Contamination limit values: warning at 20 %, fault at 30 % Manual linearity test with reference filter

### Sender/receiver unit DHSB-T10/-T11

<b>Ambient temperature</b>	–40 °C ... +60 °C
<b>Enclosure rating</b>	IP 66
<b>Dimensions (W x H x D)</b>	265 m x 274 m x 691 m (for details see dimensional drawings)
<b>Weight</b>	≤ 10 kg
<b>Electrical connection</b>	Voltage 24 V Supply via control unit
<b>Power consumption</b>	≤ 4 W

## Control unit MCU-N

<b>Description</b>	Unit to control the system components and to evaluate and output the data provided by them
<b>Ambient temperature</b>	-40 °C ... +60 °C
<b>Enclosure rating</b>	IP 66
<b>Analog outputs</b>	3 outputs: 0/2/4 ... 20 mA, 750 Ω Electrically isolated; two additional outputs if using I/O modules (option)
<b>Analog inputs</b>	2 inputs: 0 ... 20 mA Not electrically isolated; two additional inputs if using I/O modules (option)
<b>Digital outputs</b>	5 relay contacts: 48 V, 1 A Volt-free; for status signals
<b>Digital inputs</b>	4 volt-free contacts
<b>Interfaces</b>	USB (service interface) RS-232 (service interface) RS-485 (via optional interface module) Interface module (option)
<b>Bus protocol</b>	Ethernet TCP/IP (via optional interface module) MODBUS (via optional interface module) PROFIBUS DP (via optional interface module)
<b>Display</b>	LCD Status LEDs: "Power", "Maintenance", and "Fault"
<b>Operation</b>	Via LCD or SOPAS ET software
<b>Dimensions (W x H x D)</b>	210 mm x 340 mm x 120 mm
<b>Weight</b>	≤ 3.7 kg
<b>Electrical connection</b>	
Voltage	90 ... 250 V 24 V DC version available as an option
Frequency	47 ... 63 Hz
Power consumption	≤ 15 W
<b>Options</b>	Interface module(s) I/O module(s)

## Control unit MCU-P

<b>Description</b>	Unit to control the system components and to evaluate and output the data provided by them. With integrated purge air unit.
<b>Sample quantity</b>	≤ 20 m³/h
<b>Ambient temperature</b>	-40 °C ... +45 °C Suction temperature for the purge air
<b>Enclosure rating</b>	IP 66
<b>Analog outputs</b>	3 outputs: 0/2/4 ... 20 mA, 750 Ω Electrically isolated; two additional outputs if using I/O modules (option)
<b>Analog inputs</b>	2 inputs: 0 ... 20 mA Not electrically isolated; two additional inputs if using I/O modules (option)
<b>Digital outputs</b>	5 relay contacts: 48 V, 1 A Volt-free; for status signals
<b>Digital inputs</b>	4 volt-free contacts
<b>Interfaces</b>	USB (service interface) RS-232 (service interface) RS-485 (via optional interface module) Interface module (option)

<b>Bus protocol</b>	Ethernet TCP/IP (via optional interface module) MODBUS (via optional interface module) PROFIBUS DP (via optional interface module)
<b>Display</b>	LCD Status LEDs: "Power", "Maintenance", and "Fault"
<b>Operation</b>	Via LCD or SOPAS ET software
<b>Dimensions (W x H x D)</b>	300 mm x 455 mm x 220 mm
<b>Weight</b>	≤ 13.5 kg
<b>Electrical connection</b>	
Voltage	90 ... 250 V 24 V DC version available as an option
Frequency	47 ... 63 Hz
Power consumption	≤ 70 W
<b>Auxiliary connections</b>	Purge air
<b>Options</b>	Interface module(s) I/O module(s)

## Purge air unit SLV4 2BH1300, 3-ph

<b>Description</b>	Unit supplying dust-free air for purging optical surfaces
<b>Sample quantity</b>	38 m³/h ... 63 m³/h At 30 hPa counterpressure, dependent on vacuum in filter
<b>Ambient temperature</b>	-20 °C ... +40 °C
<b>Enclosure rating</b>	IP 54
<b>Dimensions (W x H x D)</b>	550 mm x 550 mm x 258 mm (for details see dimensional drawings)
<b>Weight</b>	18 kg
<b>Electrical connection</b>	
	3-phase, Δ: 200 ... 240 V / 50 Hz / 2.6 A / 350 W 3-phase, Δ: 220 ... 275 V / 60 Hz / 2.3 A / 450 W 3-phase, Y: 345 ... 415 V / 50 Hz / 1.5 A / 350 W 3-phase, Y: 380 ... 480 V / 60 Hz / 1.3 A / 450 W
<b>Auxiliary connections</b>	Purge air: 40 mm
<b>Test functions</b>	Low pressure warning device (switching point -35 hPa)
<b>Integrated components</b>	Two-stage air filter, Europiclone type, dust capacity 200 g

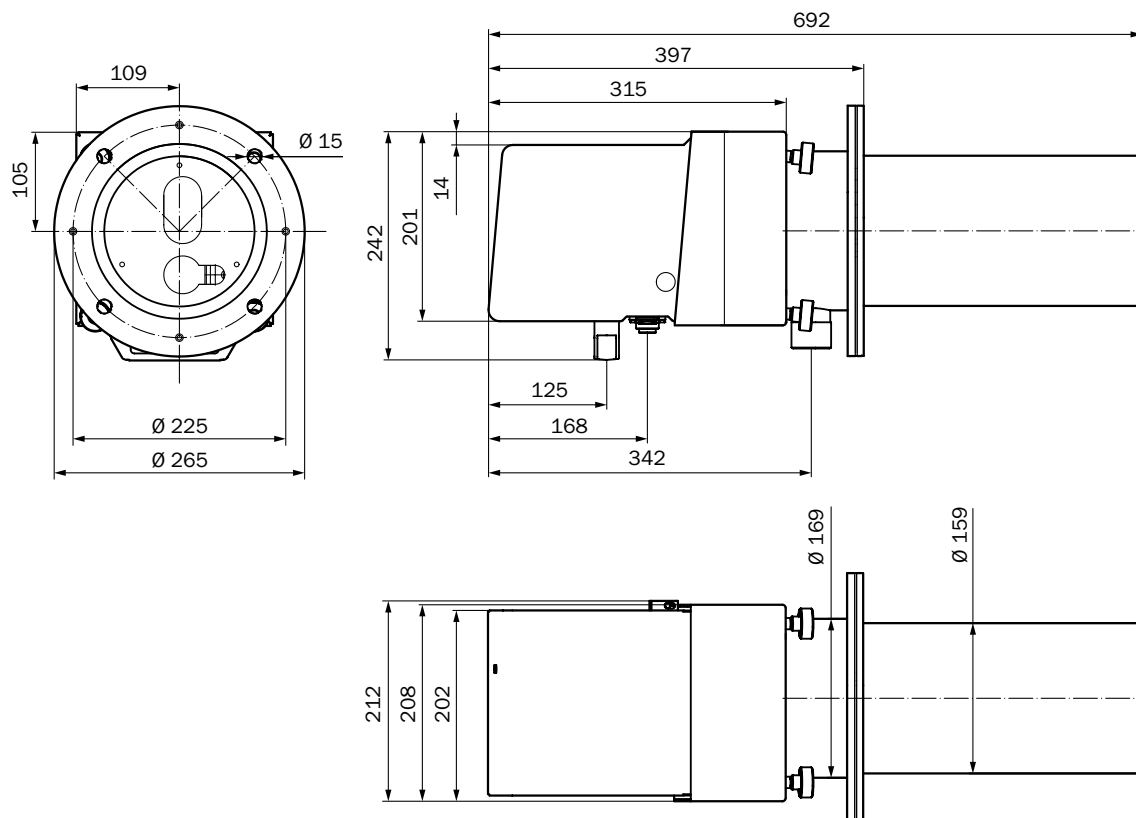
## Ordering information

Our regional sales organization will help you to select the optimum device configuration.

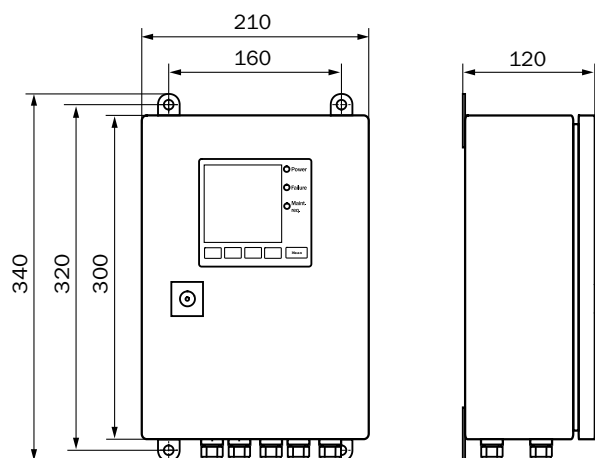
## Dimensional drawings

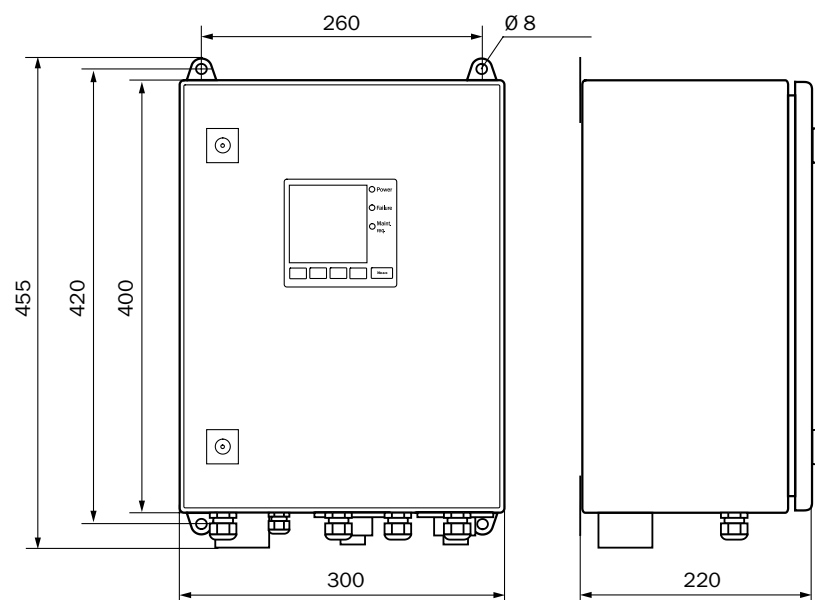
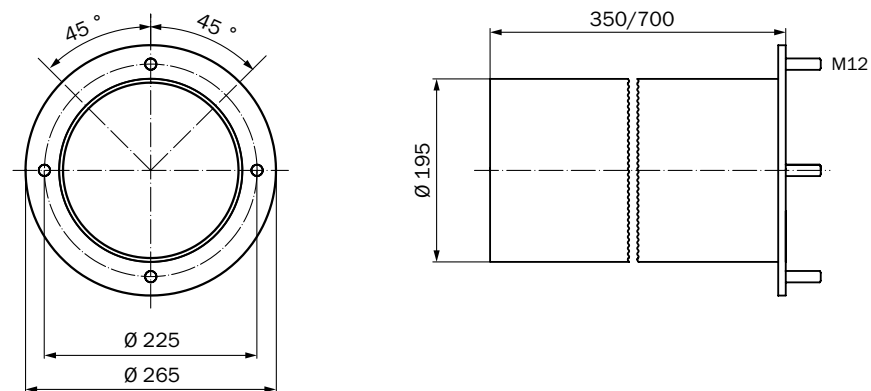
Dimensions in mm

### Sender/receiver unit DHSB-T10/-T11

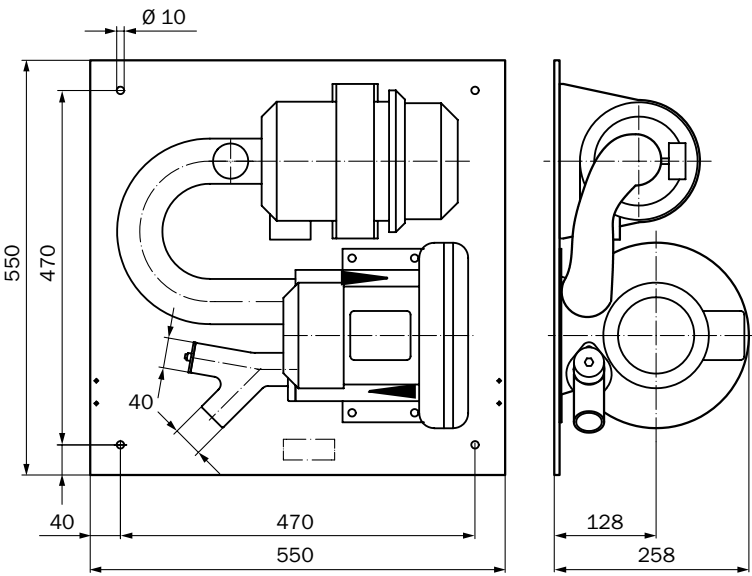


### Control unit MCU-N

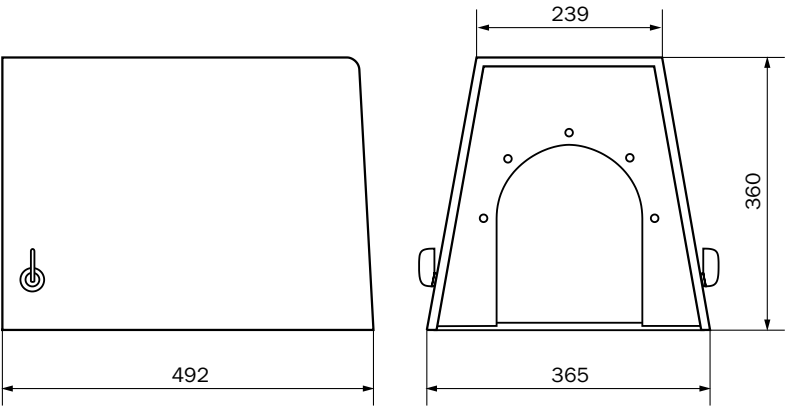


**Control unit MCU-P****Mounting flange,  $D_f=195$  mm****D**

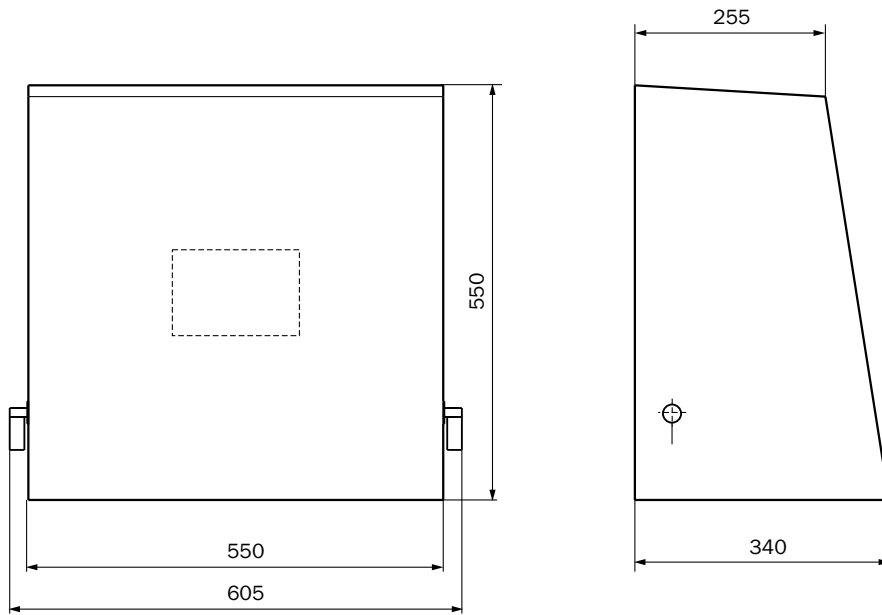
Purge air unit SLV4 2BH1300, 3-ph



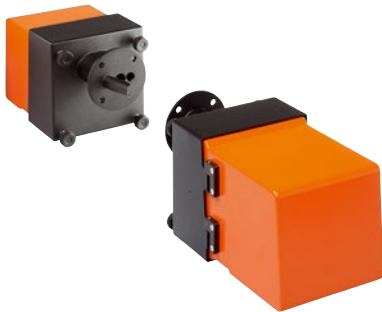
Weather hood for DHSB/DHSF-R1/DHC-R1



D

**Weather hood for purge air unit SLV4/SLV5****D**

The cross-duct design dust measuring device with forward scattered light measurement



Product description

The DUSTHUNTER SF100 is a type-approved measuring device for detecting very low to medium dust content. The measurement is based on forward light

scattering. Automatic checking of the zero and reference points as well as a contamination check are integrated into the device.

At a glance

- For very low to medium dust concentrations
- Contamination check
- Automatic check of zero and reference point
- For small to medium duct diameters

Your benefits

- For difficult duct geometries and media conditions
- Type-approved to EN 15267
- Self-monitoring and contamination check for low maintenance



Additional information

- Fields of application .....D-63
- Detailed technical data. ....D-63
- Ordering information. ....D-66
- Dimensional drawings .....D-66

→ [www.mysick.com/en/DUSTHUNTER\\_SF100](http://www.mysick.com/en/DUSTHUNTER_SF100)

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much more.



D

## Fields of application

- Emissions monitoring in power plants and waste incineration plants
- Monitoring of filter plants
- Monitoring of dust load in factories

## Detailed technical data

The detailed device specifications and performance data for the product may differ. They are dependent upon the prevailing application and customer specification.

### System DUSTHUNTER SF100

<b>Measured variables</b>	Scattered light intensity, dust concentration (according to gravimetric comparison measurement)
<b>TÜV-approved measured values</b>	Scattered light intensity
<b>Measurement principle</b>	Scattered light forward
<b>Spectral range</b>	640 nm ... 660 nm Laser, protection class 2, power < 1 mW
<b>Measuring ranges</b>	Dust concentration 0 ... 5 mg/m <sup>3</sup> / 0 ... 200 mg/m <sup>3</sup> Higher measuring ranges on request
<b>Certified measuring ranges</b>	Scattered light intensity 0 ... 50 SI / 0 ... 5 SI / 0 ... 20 SI / 0 ... 100 SI / 0 ... 200 SI
<b>Response time</b>	1 s ... 600 s Freely configurable
<b>Accuracy</b>	≤ 2 % of the measuring range final value
<b>Process temperature</b>	–25 °C ... +300 °C
<b>Process pressure</b>	With control unit MCU-P: –50 hPa ... 2 hPa With external purge air unit: –50 hPa ... 30 hPa
<b>Process gas humidity</b>	Non-condensing
<b>Duct diameter</b>	With scattered light receiver DHSF-R0: 0.5 m ... 3 m With scattered light receiver DHSF-R1: 2.5 m ... 6 m
<b>Conformity</b>	Approved for system requiring permission 2001/80/EC (13. BImSchV) 2000/76/EC (17. BImSchV) 27. BImSchV (Traffic Noise Protection) EN 14181 EN 15267 MCERTS TA-Luft (Prevention of Air Pollution)
<b>Electrical safety</b>	CE
<b>Test functions</b>	Automatic self-test (linearity, contamination, drift, aging) Contamination limit values: warning at 20 %, fault at 30 % Manual linearity test with reference filter

### Sender unit DHSF-T

<b>Ambient temperature</b>	–40 °C ... +60 °C
<b>Enclosure rating</b>	IP 66
<b>Dimensions (W x H x D)</b>	212 mm x 241 mm x 429 mm (for details see dimensional drawings)
<b>Weight</b>	≤ 10 kg
<b>Electrical connection</b>	Voltage 24 V Supply via control unit
<b>Power consumption</b>	≤ 17 W

## Receiver unit DHSF-R0

Ambient temperature	-40 °C ... +60 °C
Enclosure rating	IP 66
Dimensions (W x H x D)	212 mm x 241 mm x 420 mm (for details see dimensional drawings)
Weight	≤ 6.5 kg

## Receiver unit DHSF-R1

Ambient temperature	-40 °C ... +60 °C
Enclosure rating	IP 66
Dimensions (W x H x D)	265 mm x 308 mm x 550 mm (for details see dimensional drawings)
Weight	≤ 8 kg

## Control unit MCU-N

Description	Unit to control the system components and to evaluate and output the data provided by them	
Ambient temperature	-40 °C ... +60 °C	
Enclosure rating	IP 66	
Analog outputs	3 outputs: 0/2/4 ... 20 mA, 750 Ω Electrically isolated; two additional outputs if using I/O modules (option)	
Analog inputs	2 inputs: 0 ... 20 mA Not electrically isolated; two additional inputs if using I/O modules (option)	
Digital outputs	5 relay contacts: 48 V, 1 A Volt-free; for status signals	
Digital inputs	4 volt-free contacts	
Interfaces	USB (service interface) RS-232 (service interface) RS-485 (via optional interface module) Interface module (option)	
Bus protocol	Ethernet TCP/IP (via optional interface module) MODBUS (via optional interface module) PROFIBUS DP (via optional interface module)	
Display	LCD Status LEDs: "Power", "Maintenance", and "Fault"	
Operation	Via LCD or SOPAS ET software	
Dimensions (W x H x D)	210 mm x 340 mm x 120 mm	
Weight	≤ 3.7 kg	
Electrical connection	Voltage	90 ... 250 V 24 V DC version available as an option
	Frequency	47 ... 63 Hz
	Power consumption	≤ 15 W
Options	Interface module(s) I/O module(s)	

## Control unit MCU-P

<b>Description</b>	Unit to control the system components and to evaluate and output the data provided by them. With integrated purge air unit.	
<b>Sample quantity</b>	≤ 20 m³/h	
<b>Ambient temperature</b>	-40 °C ... +45 °C Suction temperature for the purge air	
<b>Enclosure rating</b>	IP 66	
<b>Analog outputs</b>	3 outputs: 0/2/4 ... 20 mA, 750 Ω Electrically isolated; two additional outputs if using I/O modules (option)	
<b>Analog inputs</b>	2 inputs: 0 ... 20 mA Not electrically isolated; two additional inputs if using I/O modules (option)	
<b>Digital outputs</b>	5 relay contacts: 48 V, 1 A Volt-free; for status signals	
<b>Digital inputs</b>	4 volt-free contacts	
<b>Interfaces</b>	USB (service interface) RS-232 (service interface) RS-485 (via optional interface module) Interface module (option)	
<b>Bus protocol</b>	Ethernet TCP/IP (via optional interface module) MODBUS (via optional interface module) PROFIBUS DP (via optional interface module)	
<b>Display</b>	LCD Status LEDs: "Power", "Maintenance", and "Fault"	
<b>Operation</b>	Via LCD or SOPAS ET software	
<b>Dimensions (W x H x D)</b>	300 mm x 455 mm x 220 mm	
<b>Weight</b>	≤ 13.5 kg	
<b>Electrical connection</b>	Voltage	90 ... 250 V 24 V DC version available as an option
	Frequency	47 ... 63 Hz
	Power consumption	≤ 70 W
<b>Auxiliary connections</b>	Purge air	
<b>Options</b>	Interface module(s) I/O module(s)	

## Purge air unit SLV4 2BH1300, 3-ph

<b>Description</b>	Unit supplying dust-free air for purging optical surfaces
<b>Sample quantity</b>	38 m³/h ... 63 m³/h At 30 hPa counterpressure, dependent on vacuum in filter
<b>Ambient temperature</b>	-20 °C ... +40 °C
<b>Enclosure rating</b>	IP 54
<b>Dimensions (W x H x D)</b>	550 mm x 550 mm x 258 mm (for details see dimensional drawings)
<b>Weight</b>	18 kg
<b>Electrical connection</b>	
	3-phase, Δ: 200 ... 240 V / 50 Hz / 2.6 A / 350 W 3-phase, Δ: 220 ... 275 V / 60 Hz / 2.3 A / 450 W 3-phase, Y: 345 ... 415 V / 50 Hz / 1.5 A / 350 W 3-phase, Y: 380 ... 480 V / 60 Hz / 1.3 A / 450 W
<b>Auxiliary connections</b>	Purge air: 40 mm
<b>Test functions</b>	Low pressure warning device (switching point -35 hPa)
<b>Integrated components</b>	Two-stage air filter, Europiclon type, dust capacity 200 g

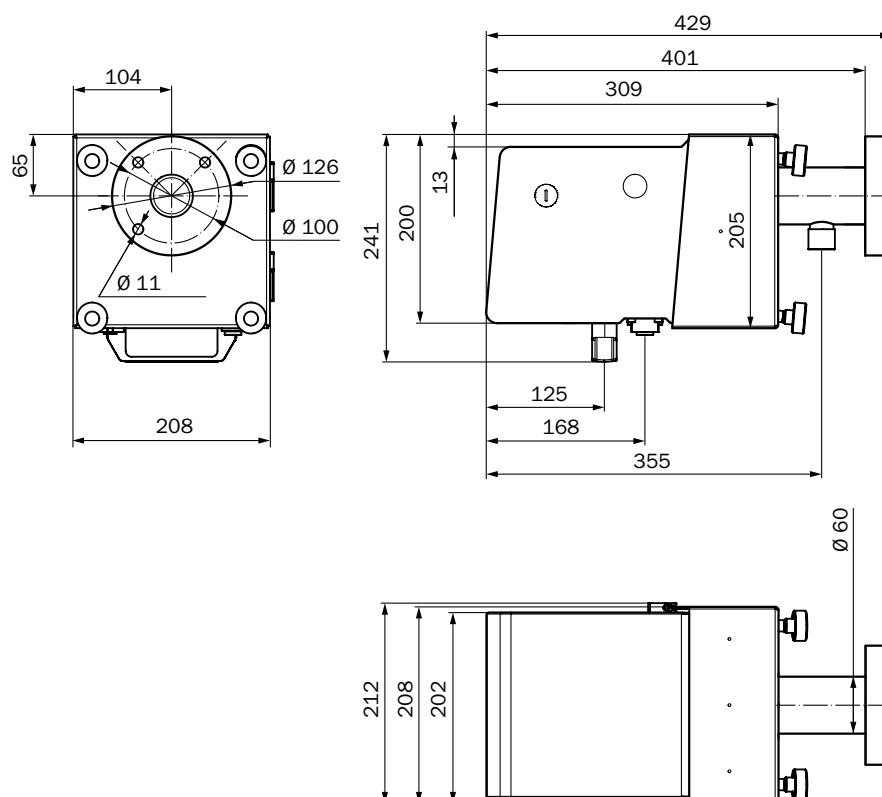
## Ordering information

Our regional sales organization will help you to select the optimum device configuration.

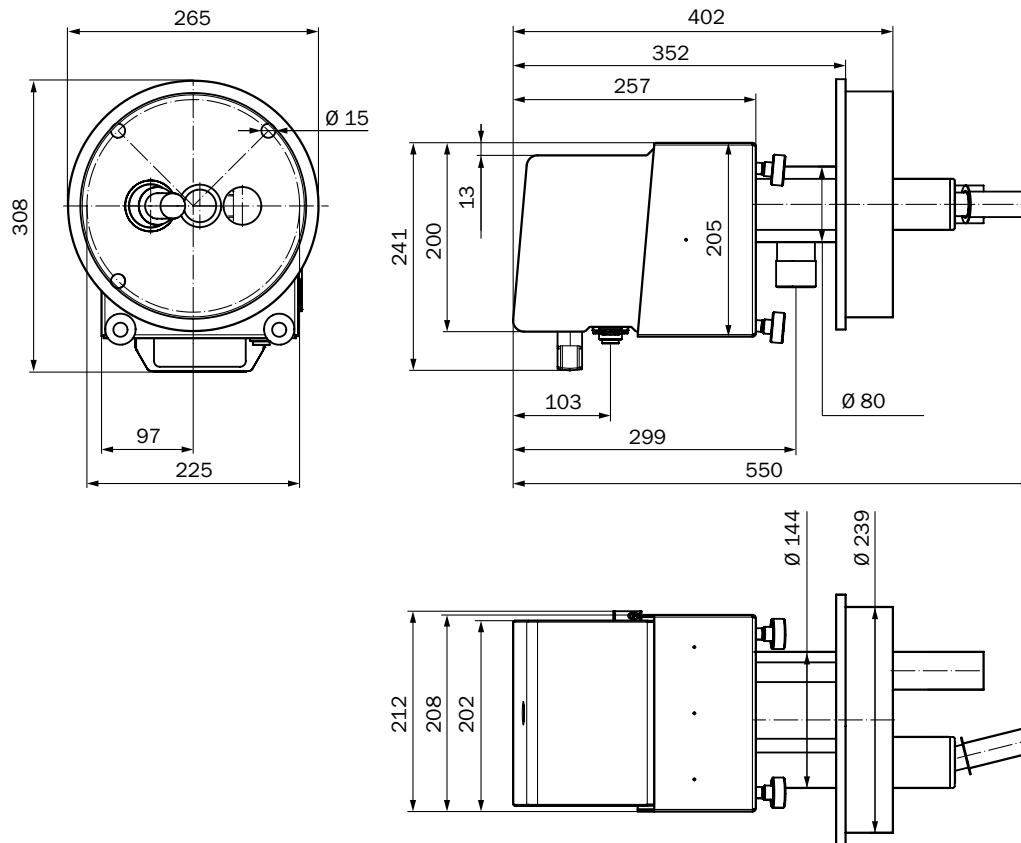
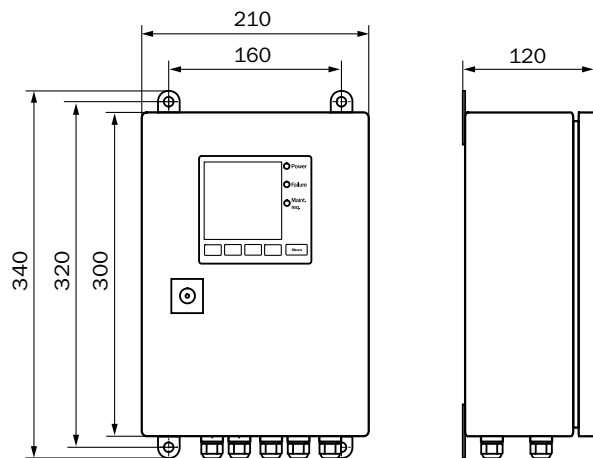
## Dimensional drawings

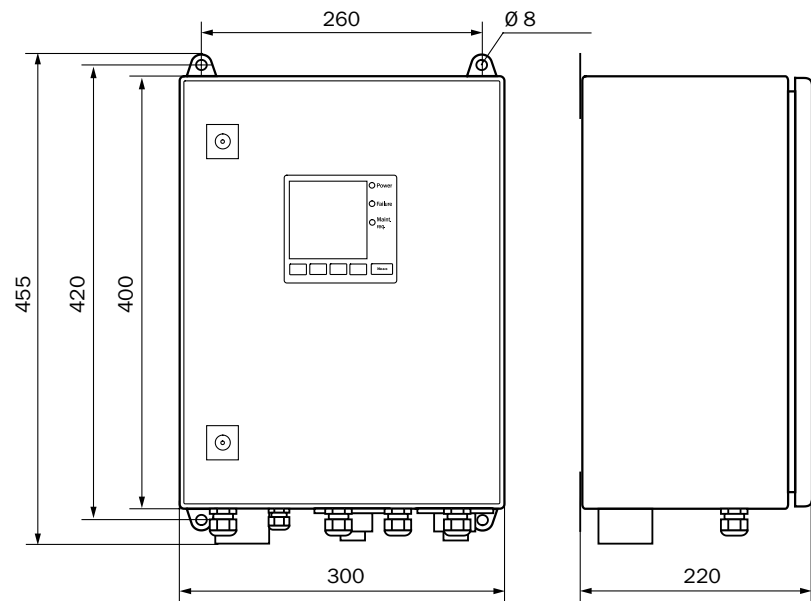
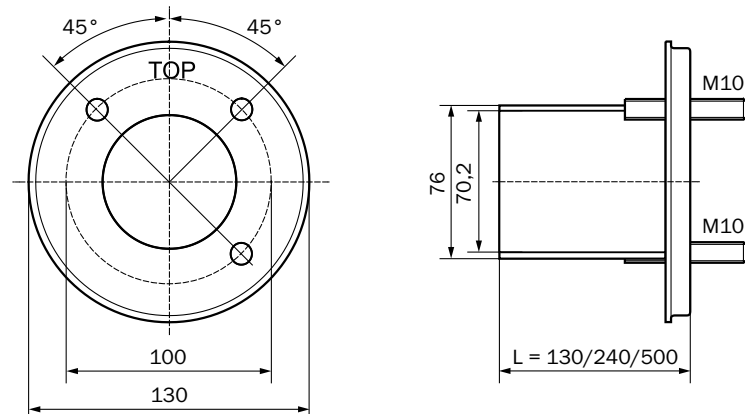
Dimensions in mm

## Sender unit DHSF-T

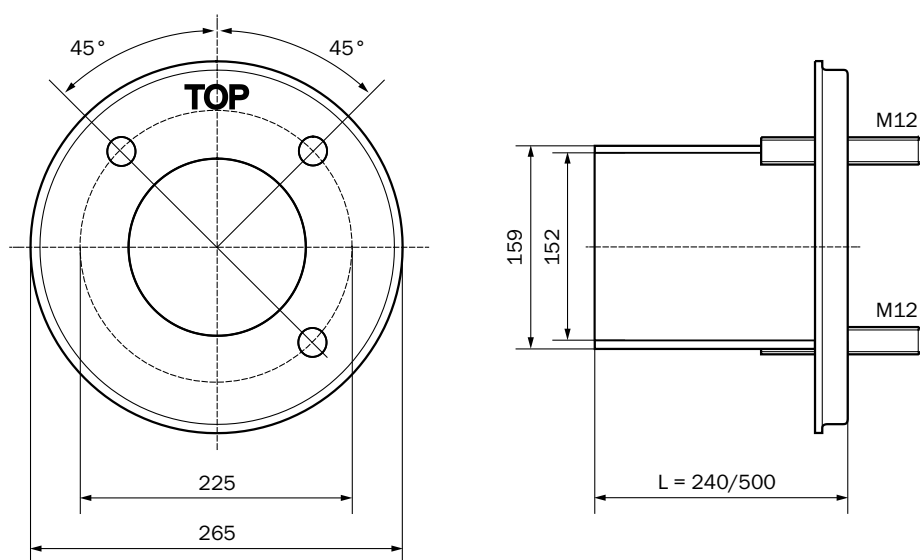


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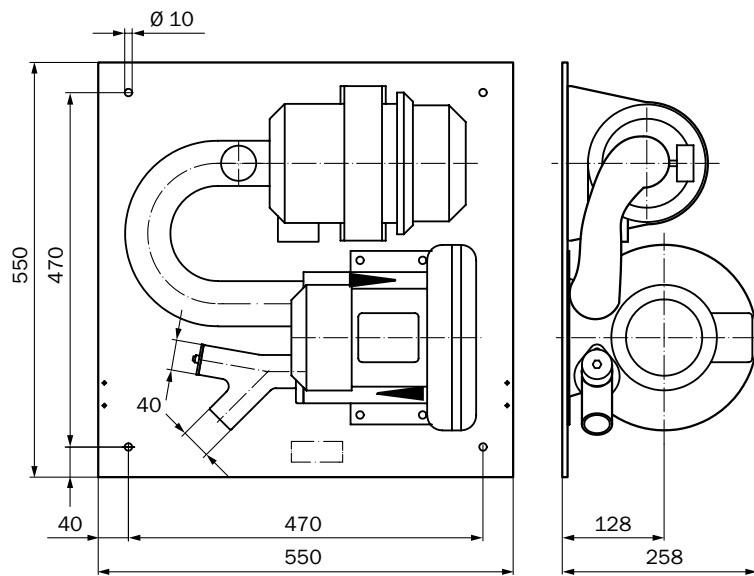
**Receiver unit DHSF-R1****Control unit MCU-N**

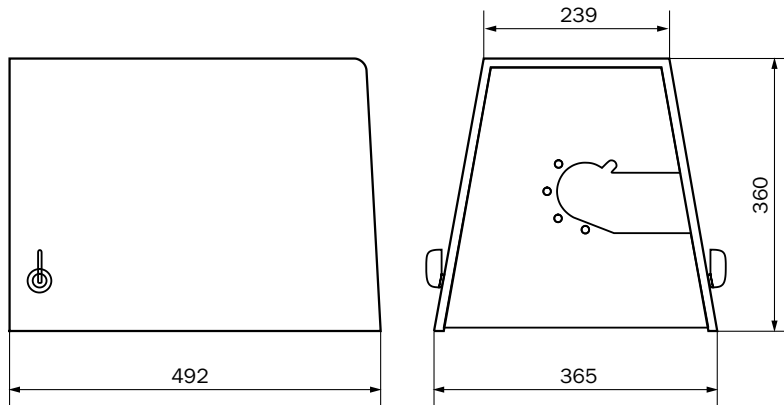
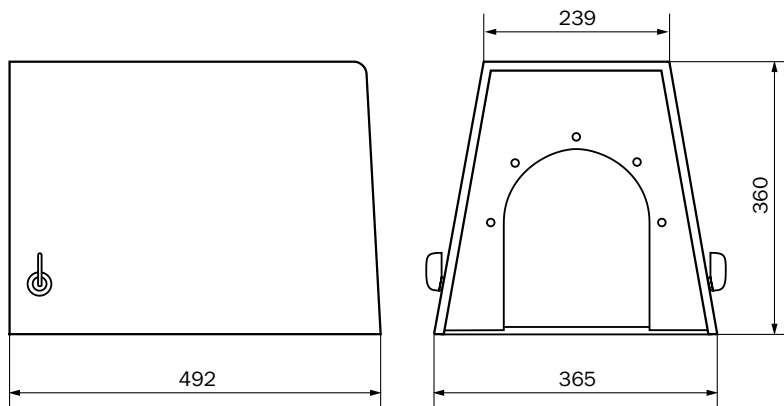
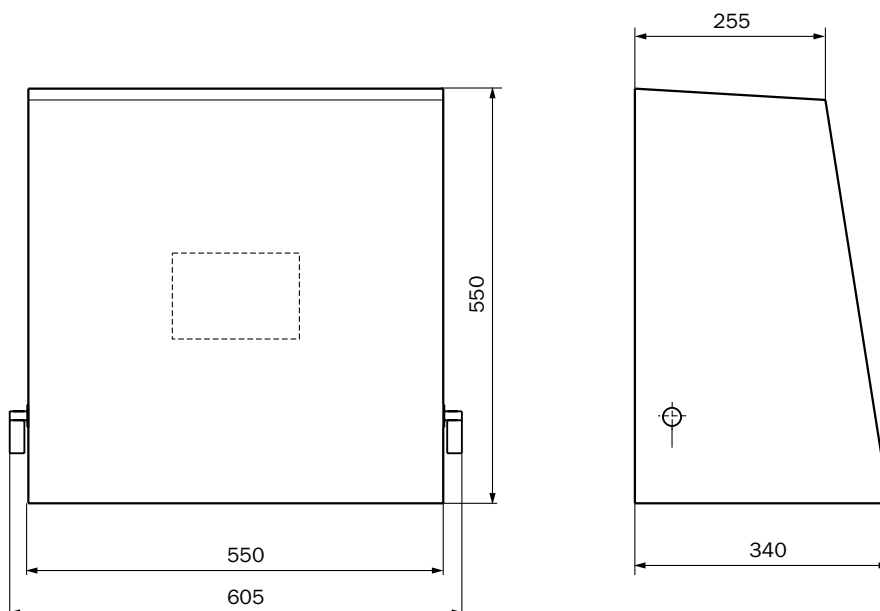
**Control unit MCU-P****Mounting flange,  $D_f=70.2$  mm**

D

Mounting flange,  $D_f=152$  mm

Purge air unit SLV4 2BH1300, 3-ph



**Weather hood for sender/receiver unit****Weather hood for DHSB/DHSF-R1/DHC-R1****Weather hood for purge air unit SLV4/SLV5**

The probe design with forward scattered light measurement



Product description

The DUSTHUNTER SP100 is a type-approved measuring device for detecting very low to medium dust content. Its design features a measuring probe. Since it is installed from just one side, it is particularly suitable for ducts with thick

or double walls. The measurement is based on forward light scattering. Automatic checking of the zero and reference points as well as a contamination check are integrated into the device.

At a glance

- One-sided installation
- For very low to medium dust concentrations
- Automatic check of zero and reference point
- Contamination check
- Hastelloy probe available for corrosive gases
- For small to medium duct diameters

Your benefits

- Ideal for ducts with thick or double walls
- Type-approved to EN 15267
- Self-monitoring and contamination check for low maintenance



Additional information

- Fields of application .....D-73
- Detailed technical data. ....D-73
- Ordering information. ....D-76
- Dimensional drawings .....D-76

→ [www.mysick.com/en/DUSTHUNTER\\_SP100](http://www.mysick.com/en/DUSTHUNTER_SP100)

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much more.



## Fields of application

- Emissions monitoring in power plants and waste incineration plants
- Monitoring of filter plants
- Measurements in flue gas or exhaust air ducts

## Detailed technical data

The detailed device specifications and performance data for the product may differ. They are dependent upon the prevailing application and customer specification.

### System DUSTHUNTER SP100

<b>Measured variables</b>	Scattered light intensity, dust concentration (according to gravimetric comparison measurement)
<b>TÜV-approved measured values</b>	Scattered light intensity
<b>Measurement principle</b>	Scattered light forward
<b>Spectral range</b>	640 nm ... 660 nm Laser, protection class 2, power < 1 mW
<b>Measuring ranges</b>	Dust concentration 0 ... 5 mg/m <sup>3</sup> / 0 ... 200 mg/m <sup>3</sup> Higher measuring ranges on request
<b>Certified measuring ranges</b>	Scattered light intensity 0 ... 15 SI / 0 ... 5 SI / 0 ... 20 SI / 0 ... 50 SI / 0 ... 100 SI / 0 ... 200 SI
<b>Response time</b>	1 s ... 600 s Freely configurable
<b>Accuracy</b>	≤ 2 % of the measuring range final value
<b>Process temperature</b>	Standard design DHSP-T2xx: -40 °C ... +220 °C High-temperature design DHSP-T4xx: -40 °C ... +400 °C
<b>Process pressure</b>	With control unit MCU-P: -50 hPa ... 10 hPa With external purge air unit: -50 hPa ... 30 hPa With instrument air (from customer): -50 hPa ... 100 hPa
<b>Process gas humidity</b>	Non-condensing
<b>Duct diameter</b>	≥ 250 mm
<b>Conformity</b>	Approved for system requiring permission 2001/80/EC (13. BImSchV) 2000/76/EC (17. BImSchV) 27. BImSchV (Traffic Noise Protection) EN 14181 EN 15267 TA-Luft (Prevention of Air Pollution) MCERTS Conforms to U.S. EPA PS-11
<b>Electrical safety</b>	CE
<b>Test functions</b>	Automatic self-test (linearity, contamination, drift, aging) Contamination limit values: warning at 30 %, fault at 40 % Manual linearity test with reference filter

D

## Sender/receiver unit DHSP-Txxx

Ambient temperature	-40 °C ... +60 °C
Enclosure rating	IP 66
Dimensions (W x H x D)	Details, see dimensional drawings
Weight	Nominal length 435 mm: ≤ 6.5 kg Nominal length 735 mm: ≤ 7.8 kg Nominal length 1,035 mm: ≤ 9.5 kg Nominal length 1,335 mm: ≤ 11 kg
Electrical connection	
Voltage	24 V
	Supply via control unit
Power consumption	≤ 4 W

## Control unit MCU-N

Description	Unit to control the system components and to evaluate and output the data provided by them
Ambient temperature	-40 °C ... +60 °C
Enclosure rating	IP 66
Analog outputs	3 outputs: 0/2/4 ... 20 mA, 750 Ω Electrically isolated; two additional outputs if using I/O modules (option)
Analog inputs	2 inputs: 0 ... 20 mA Not electrically isolated; two additional inputs if using I/O modules (option)
Digital outputs	5 relay contacts: 48 V, 1 A Volt-free; for status signals
Digital inputs	4 volt-free contacts
Interfaces	USB (service interface) RS-232 (service interface) RS-485 (via optional interface module) Interface module (option)
Bus protocol	Ethernet TCP/IP (via optional interface module) MODBUS (via optional interface module) PROFIBUS DP (via optional interface module)
Display	LCD Status LEDs: "Power", "Maintenance", and "Fault"
Operation	Via LCD or SOPAS ET software
Dimensions (W x H x D)	210 mm x 340 mm x 120 mm
Weight	≤ 3.7 kg
Electrical connection	
Voltage	90 ... 250 V 24 V DC version available as an option
Frequency	47 ... 63 Hz
Power consumption	≤ 15 W
Options	Interface module(s) I/O module(s)

## Control unit MCU-P

<b>Description</b>	Unit to control the system components and to evaluate and output the data provided by them. With integrated purge air unit.	
<b>Sample quantity</b>	≤ 20 m³/h	
<b>Ambient temperature</b>	-40 °C ... +45 °C Suction temperature for the purge air	
<b>Enclosure rating</b>	IP 66	
<b>Analog outputs</b>	3 outputs: 0/2/4 ... 20 mA, 750 Ω Electrically isolated; two additional outputs if using I/O modules (option)	
<b>Analog inputs</b>	2 inputs: 0 ... 20 mA Not electrically isolated; two additional inputs if using I/O modules (option)	
<b>Digital outputs</b>	5 relay contacts: 48 V, 1 A Volt-free; for status signals	
<b>Digital inputs</b>	4 volt-free contacts	
<b>Interfaces</b>	USB (service interface) RS-232 (service interface) RS-485 (via optional interface module) Interface module (option)	
<b>Bus protocol</b>	Ethernet TCP/IP (via optional interface module) MODBUS (via optional interface module) PROFIBUS DP (via optional interface module)	
<b>Display</b>	LCD Status LEDs: "Power", "Maintenance", and "Fault"	
<b>Operation</b>	Via LCD or SOPAS ET software	
<b>Dimensions (W x H x D)</b>	300 mm x 455 mm x 220 mm	
<b>Weight</b>	≤ 13.5 kg	
<b>Electrical connection</b>	Voltage	90 ... 250 V 24 V DC version available as an option
	Frequency	47 ... 63 Hz
	Power consumption	≤ 70 W
<b>Auxiliary connections</b>	Purge air	
<b>Options</b>	Interface module(s) I/O module(s)	

Purge air unit SLV4 2BH1300, 3-ph

Description	Unit supplying dust-free air for purging optical surfaces
Sample quantity	38 m³/h ... 63 m³/h At 30 hPa counterpressure, dependent on vacuum in filter
Ambient temperature	-20 °C ... +40 °C
Enclosure rating	IP 54
Dimensions (W x H x D)	550 mm x 550 mm x 258 mm (for details see dimensional drawings)
Weight	18 kg
Electrical connection	3-phase, Δ: 200 ... 240 V / 50 Hz / 2.6 A / 350 W 3-phase, Δ: 220 ... 275 V / 60 Hz / 2.3 A / 450 W 3-phase, Y: 345 ... 415 V / 50 Hz / 1.5 A / 350 W 3-phase, Y: 380 ... 480 V / 60 Hz / 1.3 A / 450 W
Auxiliary connections	Purge air: 40 mm
Test functions	Low pressure warning device (switching point -35 hPa)
Integrated components	Two-stage air filter, Europiclon type, dust capacity 200 g

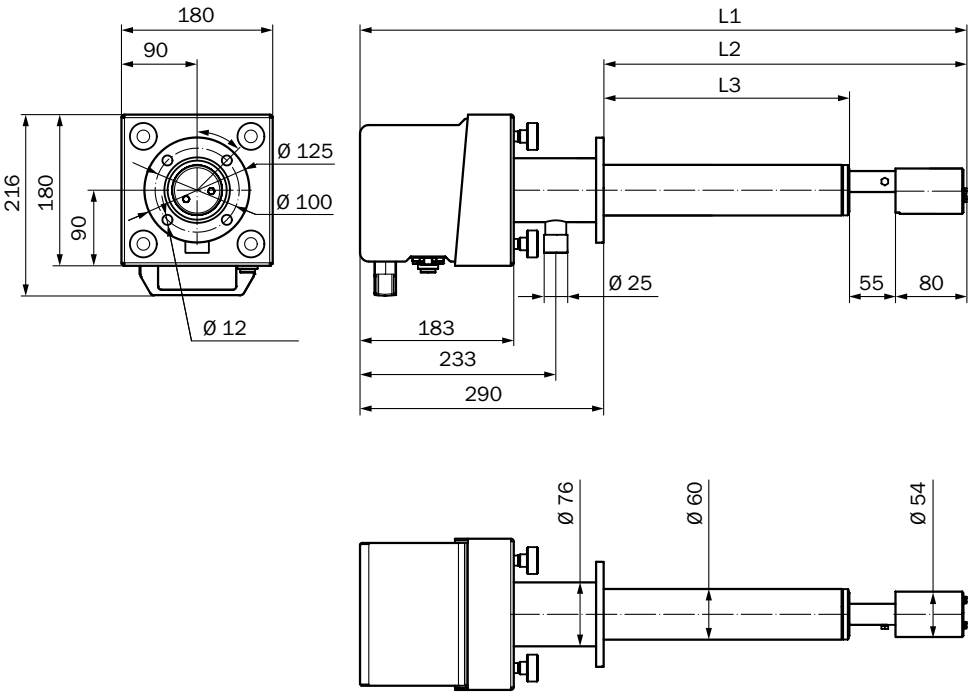
Ordering information

Our regional sales organization will help you to select the optimum device configuration.

Dimensional drawings

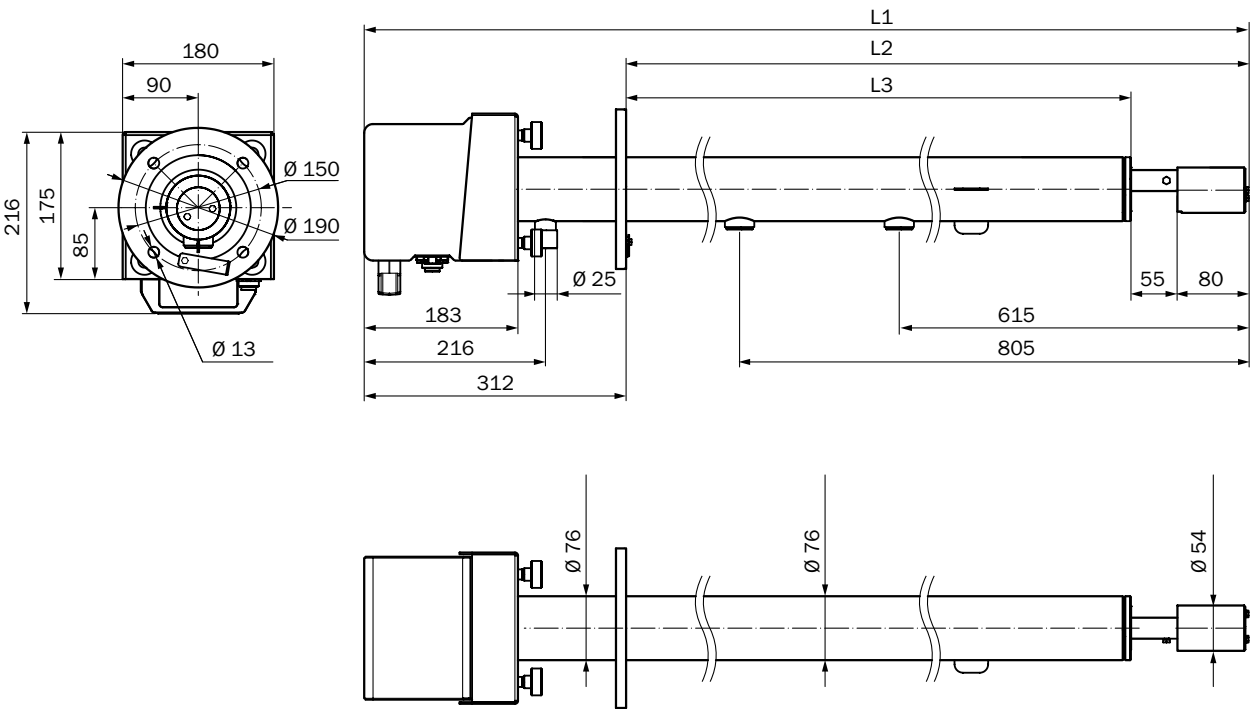
Dimensions in mm

Sender/receiver unit DHSP-Txx1/-Txx2



Sender/receiver unit type	L1	Nominal length of probe L2	L3
DHSP-Txx1	725	435	300
DHSP-Txx2	1,025	735	300
All dimensions in mm			

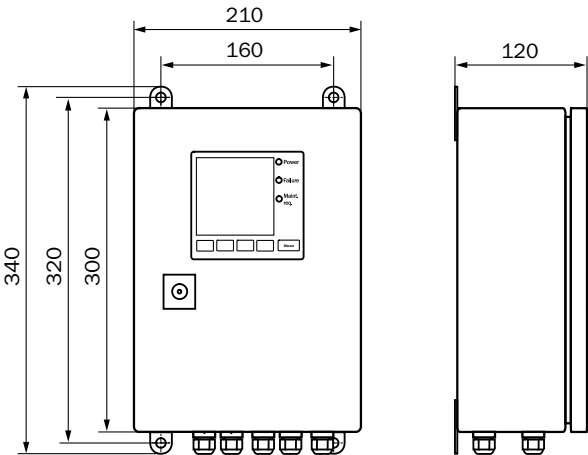
Sender/receiver unit DHSP-Txx3/-Txx4/-Txx5/-Txx6/-Txx7

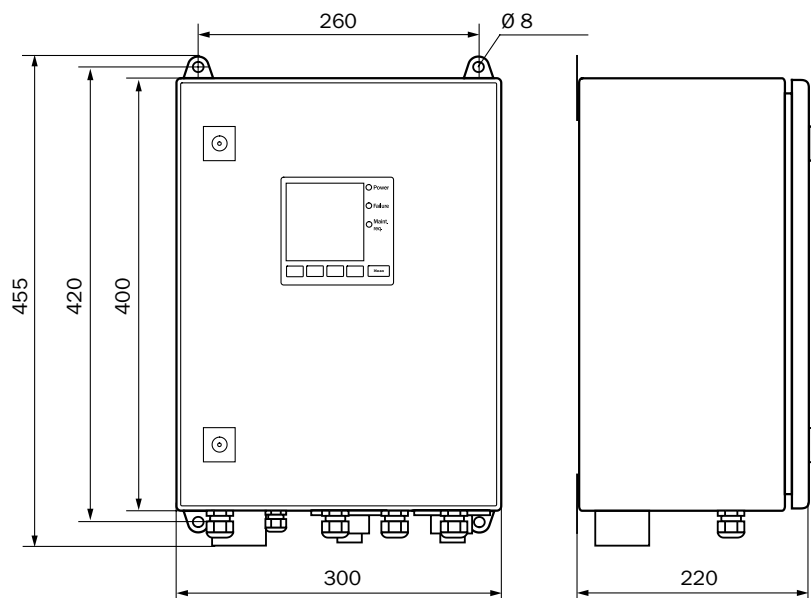
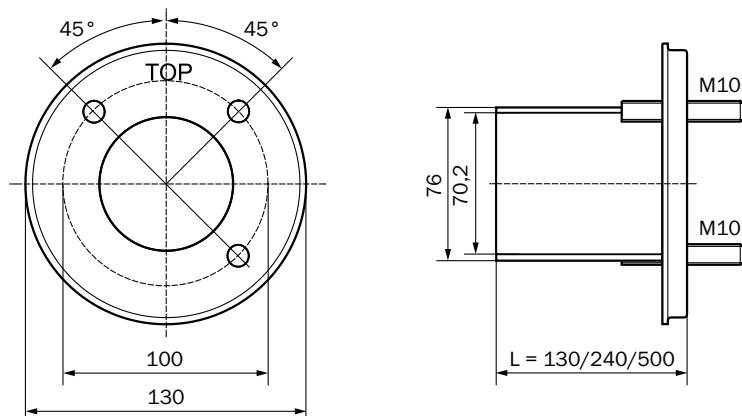
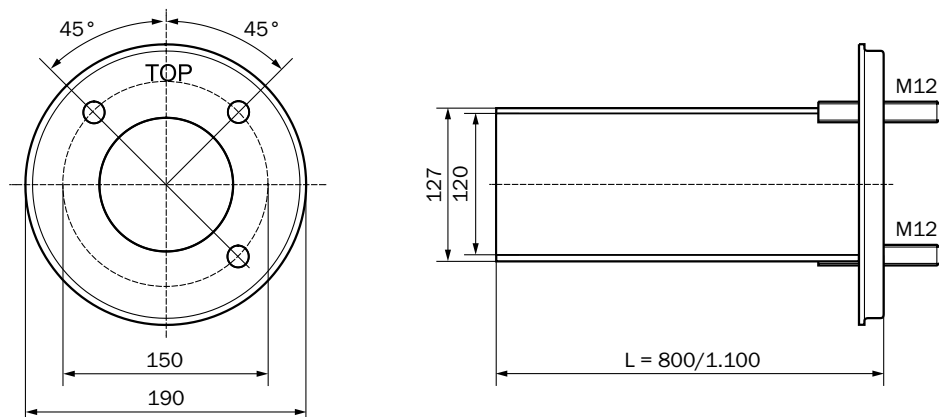


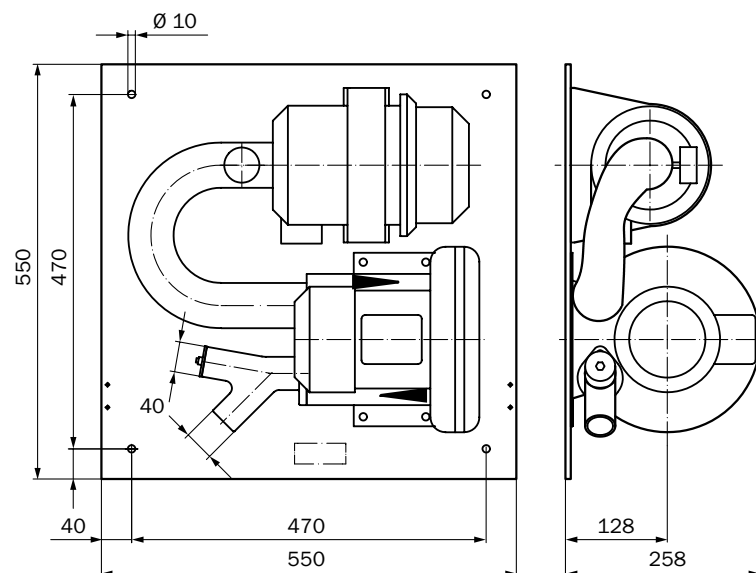
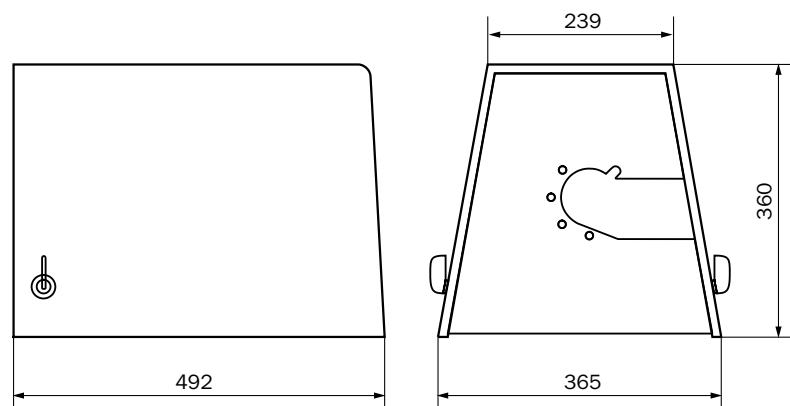
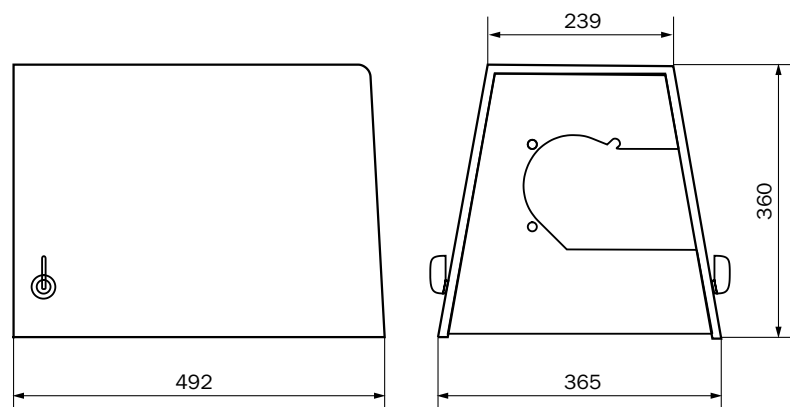
Sender/receiver unit type	L1	Nominal length of probe L2	L3
DHSP-Txx3	1,347	1,035	900
DHSP-Txx4	1,647	1,335	1,200
DHSP-Txx5	1,947	1,635	1,500
DHSP-Txx6	2,147	1,835	1,700
DHSP-Txx7	2,397	2,085	1,950

All dimensions in mm

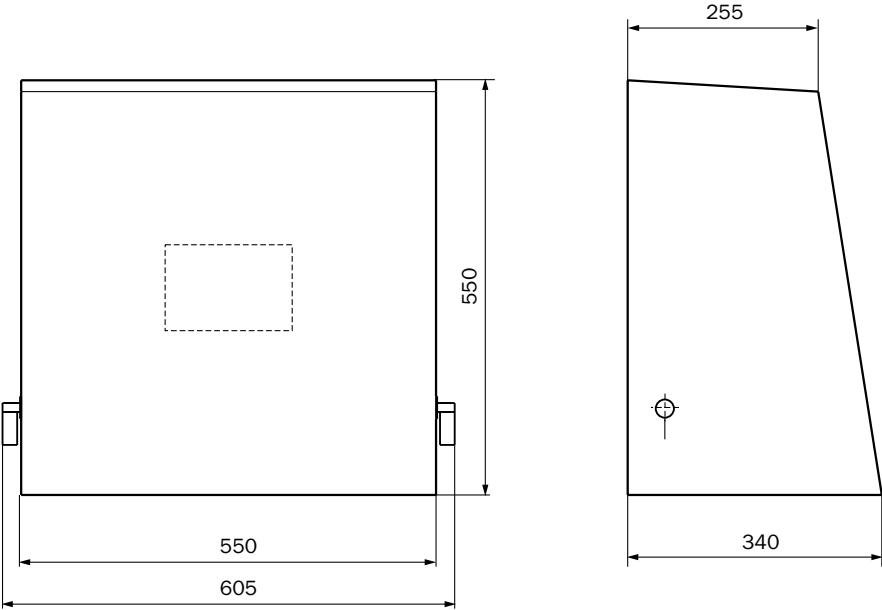
Control unit MCU-N



**Control unit MCU-P****Mounting flange,  $D_f=70.2$  mm****Mounting flange,  $D_f=125$  mm**

**Purge air unit SLV4 2BH1300, 3-ph****Weather hood for sender/receiver unit****Weather hood for sender/receiver unit DHSP-Txx3/-Txx4/-Txx5/-Txx6/-Txx7**

Weather hood for purge air unit SLV4/SLV5



D



Effective monitoring of dust concentrations  
in explosion areas with scattered light



### Product description

The FW101 Ex measuring device is used for continuous measuring of low to medium dust concentrations. It takes its measurements independent of gas velocity, humidity, and particle charge. The probe design of the FW101 Ex is particularly advantageous. Mounted on one side of the gas duct, it needs neither mechan-

ical adjustment nor alignment on dust-free measuring distance. As a result, the measuring device is very versatile. It can be used, for example, both for gas ducts with small to large diameters and for chimneys with thin and thick walls.

### At a glance

- Automatic monitoring of zero and reference point
- Contamination check
- Optional evaluation unit for remote operation
- Device versions for ATEX Zones 1, 2, and 22

### Your benefits

- One-sided installation
- Easy mounting
- Measurements in explosion areas



### Additional information

Fields of application . . . . .	D-83
Detailed technical data. . . . .	D-83
Ordering information. . . . .	D-85
Dimensional drawings . . . . .	D-86

→ [www.mysick.com/en/FW101\\_Ex](http://www.mysick.com/en/FW101_Ex)

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much more.



## Fields of application

- Clean gas monitoring downstream of filter plants
- Monitoring of cloth filters for broken filters
- Dust monitoring in grinding plants and dosing systems
- Protection of flue gas desulfurization plants against excess dust load
- Monitoring and control of air supply and exhaust air installations

## Detailed technical data

The detailed device specifications and performance data for the product may differ. They are dependent upon the prevailing application and customer specification.

### System FW101 Ex

<b>Measured variables</b>	Scattered light intensity, dust concentration (according to gravimetric comparison measurement)
<b>Measurement principle</b>	Scattered light forward
<b>Spectral range</b>	640 nm ... 660 nm Laser, protection class 2, power < 1 mW
<b>Measuring ranges</b>	Dust concentration 0 ... 5 mg/m <sup>3</sup> / 0 ... 200 mg/m <sup>3</sup> Measuring ranges freely selectable Higher measuring ranges on request
<b>Response time</b>	0.1 s ... 600 s Freely configurable
<b>Accuracy</b>	± 2 % of the measuring range final value
<b>Process temperature</b>	Standard design: -40 °C ... +220 °C High-temperature design: -40 °C ... +400 °C
<b>Process pressure</b>	With external purge air unit: -50 hPa ... 30 hPa With instrument air (from customer): -50 hPa ... 100 hPa
<b>Process gas humidity</b>	Non-condensing
<b>Duct diameter</b>	≥ 250 mm
<b>Electrical safety</b>	CE
<b>Test functions</b>	Automatic self-test (linearity, contamination, drift, aging) Contamination limit values: warning at 30 %, fault at 40 % Manual linearity test with reference filter
<b>Options</b>	External purge air unit

### Sender/receiver unit FWSE101 Ex

<b>Description</b>	Measuring system analyzer unit
<b>Ambient temperature</b>	-20 °C ... +40 °C
<b>Ex approvals</b>	ATEX Design for Zone 1 and 2: II 2G Ex IIC T6 Design for Zone 22: II 3D Ex t IIIB T80 °C Dc IP 54
<b>Enclosure rating</b>	IP 66
<b>Dimensions (W x H x D)</b>	180 mm x 200 mm x 700 mm (nominal length 435 mm, for details see dimensional drawings) 180 mm x 200 mm x 1,000 mm (nominal length 735 mm, for details see dimensional drawings)
<b>Weight</b>	Nominal length 435 mm: 10.6 kg Nominal length 735 mm: 11.9 kg
<b>Electrical connection</b>	Voltage 24 V Supply via connection unit
<b>Power consumption</b>	≤ 4 W

## Connection unit AK1-Ex

<b>Description</b>	Unit for connecting data cables and power supply for system components; for use in explosion areas
<b>Ambient temperature</b>	–20 °C ... +40 °C
<b>Ex approvals</b>	ATEX II 2G Ex de IIC T6
<b>Enclosure rating</b>	IP 65
<b>Analog outputs</b>	1 output: 0/2/4 ... 20 mA, 750 Ω Electrically isolated, second optional output
<b>Digital outputs</b>	3 relay contacts: 48 V, 1 A Volt-free; for operation/fault status signals, limit value, maintenance
<b>Digital inputs</b>	1 input:  Volt-free; for maintenance switch
<b>Interfaces</b>	RS-232 (service interface)
<b>Bus protocol</b>	CAN (option), for the connection of an evaluation unit
<b>Display</b>	Two-line LCD
<b>Dimensions (W x H x D)</b>	210 mm x 493 mm x 180 mm (for details see dimensional drawings)
<b>Weight</b>	13.3 kg
<b>Electrical connection</b>	
Voltage	100 ... 240 V
Frequency	47 ... 63 Hz
Power consumption	≤ 15 W

## Connection unit AK1-Ex22

<b>Description</b>	Unit for connecting data cables and power supply for system components; for use in dust explosion areas
<b>Ambient temperature</b>	–20 °C ... +40 °C
<b>Ex approvals</b>	ATEX II 2D Ex tD A21 T80 °C IP 6X
<b>Enclosure rating</b>	IP 65
<b>Analog outputs</b>	1 output: 0/2/4 ... 20 mA, 750 Ω Electrically isolated, second optional output
<b>Digital outputs</b>	3 relay contacts: 48 V, 1 A Volt-free; for operation/fault status signals, limit value, maintenance
<b>Digital inputs</b>	1 input:  Volt-free; for maintenance switch
<b>Interfaces</b>	RS-232 (service interface)
<b>Bus protocol</b>	CAN (option), for the connection of an evaluation unit
<b>Display</b>	Two-line LCD
<b>Dimensions (W x H x D)</b>	200 mm x 300 mm x 155 mm (for details see dimensional drawings)
<b>Weight</b>	4.9 kg
<b>Electrical connection</b>	
Voltage	100 ... 240 V Optional: 24 V DC ± 2 V
Frequency	47 ... 63 Hz
Power consumption	≤ 15 W

D

## Purge air unit SLV5 2BH1300, Ex 2/3G

<b>Description</b>	Unit supplying dust-free air for purging optical surfaces; for use in explosion areas
<b>Sample quantity</b>	38 m³/h ... 63 m³/h At 30 hPa counterpressure, dependent on vacuum in filter
<b>Ambient temperature</b>	-20 °C ... +40 °C
<b>Enclosure rating</b>	IP 54
<b>Dimensions (W x H x D)</b>	550 mm x 550 mm x 258 mm (for details see dimensional drawings)
<b>Weight</b>	18 kg
<b>Electrical connection</b>	3-phase, Δ: 230 V / 50 Hz / 2.4 A / 550 W 3-phase, Y: 400 V / 50 Hz / 1.4 A / 550 W
<b>Auxiliary connections</b>	Purge air: 40 mm
<b>Test functions</b>	Low pressure warning device (switching point -35 hPa)
<b>Integrated components</b>	Two-stage air filter, Europiclone type, dust capacity 200 g

## Purge air unit SLV5 2BH1300, Ex 2/3D

<b>Description</b>	Unit supplying dust-free air for purging optical surfaces; for use in dust explosion areas
<b>Sample quantity</b>	38 m³/h ... 63 m³/h At 30 hPa counterpressure, dependent on vacuum in filter
<b>Ambient temperature</b>	-20 °C ... +40 °C
<b>Enclosure rating</b>	IP 54
<b>Dimensions (W x H x D)</b>	550 mm x 550 mm x 258 mm (for details see dimensional drawings)
<b>Weight</b>	18 kg
<b>Electrical connection</b>	3-phase, Δ: 230 V / 50 Hz / 2.4 A / 550 W 3-phase, Y: 400 V / 50 Hz / 1.4 A / 550 W
<b>Auxiliary connections</b>	Purge air: 40 mm
<b>Test functions</b>	Low pressure warning device (switching point -35 hPa)
<b>Integrated components</b>	Two-stage air filter, Europiclone type, dust capacity 200 g

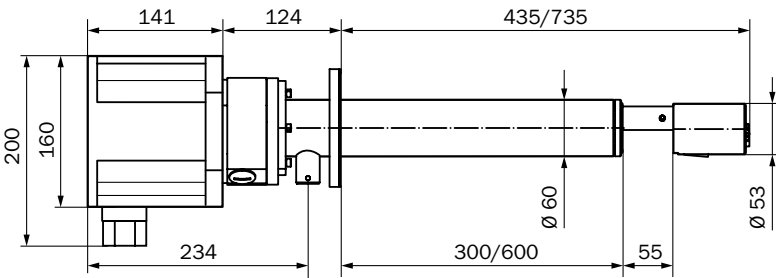
## Ordering information

Our regional sales organization will help you to select the optimum device configuration.

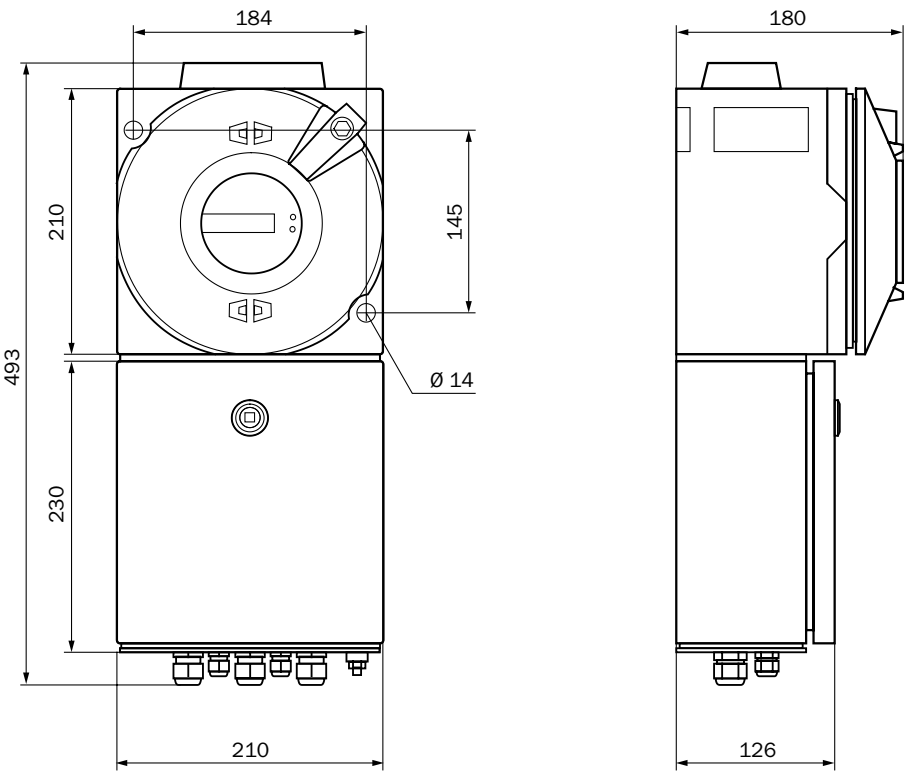
Dimensional drawings

Dimensions in mm

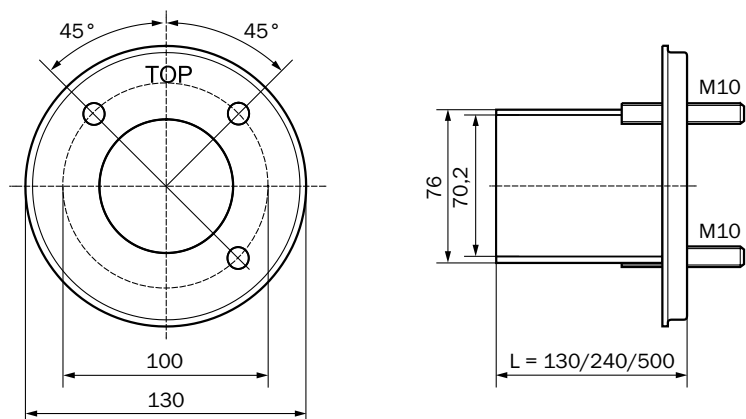
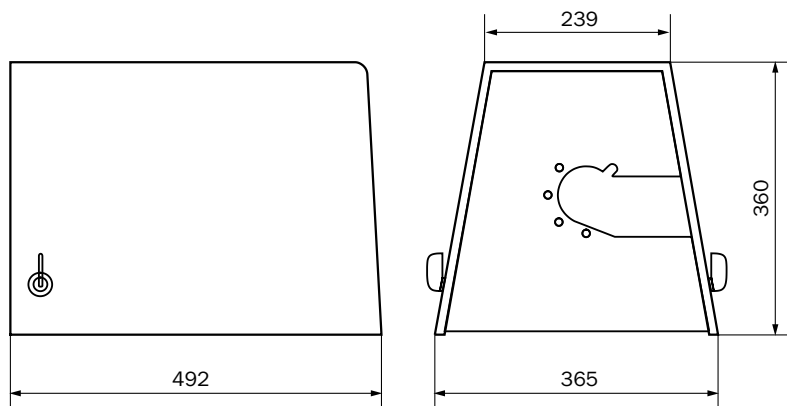
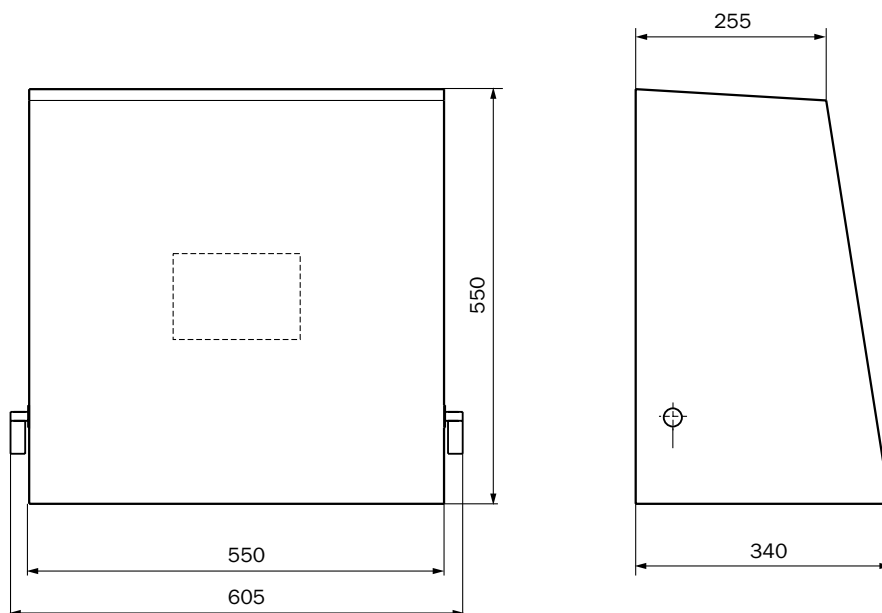
Sender/receiver unit FWSE101 Ex



Connection unit AK1-Ex

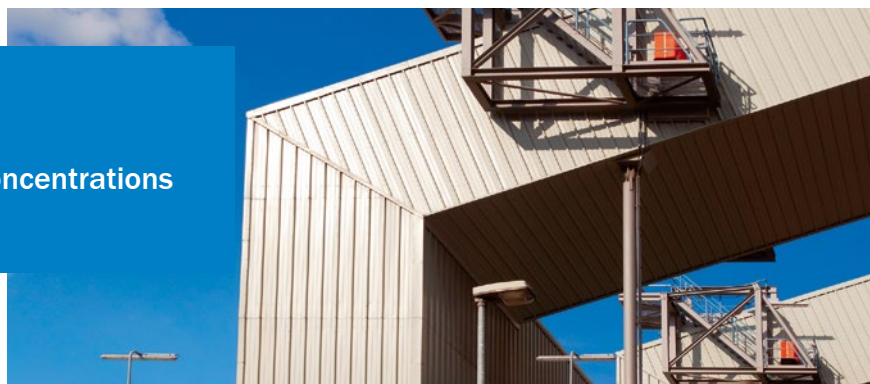




**Mounting flange,  $D_f=70.2$  mm****Weather hood for sender/receiver unit****Weather hood for purge air unit SLV4/SLV5**



## Effective monitoring of dust concentrations with scattered light



### Product description

The FW102 is used for continuous measuring of low to medium dust concentrations. It takes its measurements independent of gas velocity, humidity, and particle charge. The probe design of the FW102 is particularly advantageous.

Mounted on one side of the gas duct, it needs neither mechanical adjustment nor alignment on dust-free measuring distance.

### At a glance

- Automatic monitoring of zero and reference point
- Optional evaluation unit for connection and remote maintenance of up to three FW102 measuring devices

### Your benefits

- One-sided installation
- Easy mounting



### Additional information

Fields of application . . . . .	D-91
Detailed technical data. . . . .	D-91
Ordering information. . . . .	D-93
Dimensional drawings . . . . .	D-94

→ [www.mysick.com/en/FW102](http://www.mysick.com/en/FW102)

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much more.



## Fields of application

- Clean gas monitoring downstream of filter plants
- Monitoring of cloth filters for broken filters
- Dust monitoring in grinding plants and dosing systems
- Protection of flue gas desulfurization plants against excess dust load
- Monitoring and control of air supply and exhaust air installations

## Detailed technical data

The detailed device specifications and performance data for the product may differ. They are dependent upon the prevailing application and customer specification.

### System FW102

Measured variables	Scattered light intensity, dust concentration (according to gravimetric comparison measurement)
TÜV-approved measured values	Dust concentration
Measurement principle	Scattered light forward
Spectral range	640 nm ... 660 nm Laser, protection class 2, power < 1 mW
Measuring ranges Dust concentration	0 ... 5 mg/m <sup>3</sup> / 0 ... 200 mg/m <sup>3</sup> Measuring ranges freely selectable Higher measuring ranges on request
Certified measuring ranges Dust concentration	0 ... 20 mg/m <sup>3</sup>
Response time	0.1 s ... 600 s Freely configurable
Accuracy	± 2 % of the measuring range final value
Process temperature	–20 °C ... +220 °C
Process pressure	With connection unit with integrated purge air supply: –50 hPa ... 10 hPa With external purge air unit: –50 hPa ... 70 hPa With instrument air (from customer): –50 hPa ... 1,000 hPa
Process gas humidity	Non-condensing
Duct diameter	≥ 150 mm
Conformity	TA-Luft (Prevention of Air Pollution) 27. BImSchV (Traffic Noise Protection)
Electrical safety	CE
Test functions	Automatic control cycle for zero point and reference point
Options	External purge air unit

### Sender/receiver unit FWSE102

Description	Analyzer unit with measuring probe
Ambient temperature	–20 °C ... +50 °C
Enclosure rating	IP 65
Dimensions (W x H x D)	150 mm x 150 mm x 440 mm
Weight	2.7 kg
Electrical connection Voltage	24 V Supply via connection unit
Power consumption	≤ 4 W

## Connection unit AK1-N

<b>Description</b>	Unit for connecting data cables and power supply for system components
<b>Ambient temperature</b>	-20 °C ... +45 °C
<b>Enclosure rating</b>	IP 65
<b>Analog outputs</b>	1 output: 0/2/4 ... 20 mA, 750 Ω Electrically isolated, second optional output
<b>Digital outputs</b>	3 relay contacts: 48 V, 1 A Volt-free; for operation/fault status signals, limit value, maintenance
<b>Digital inputs</b>	1 input:  Volt-free; for maintenance switch
<b>Interfaces</b>	RS-232 (service interface)
<b>Bus protocol</b>	CAN (option), for the connection of an evaluation unit
<b>Display</b>	Two-line LCD Option
<b>Dimensions (W x H x D)</b>	200 mm x 220 mm x 130 mm (for details see dimensional drawings)
<b>Weight</b>	3.7 kg
<b>Electrical connection</b>	
Voltage	100 ... 240 V Optional: 24 V DC ± 2 V
Frequency	47 ... 63 Hz
Power consumption	≤ 15 W

## Connection unit AK1-P

<b>Description</b>	Unit for connecting data cables and power supply for system components; with integrated purge air supply
<b>Ambient temperature</b>	-20 °C ... +45 °C Suction temperature for the purge air
<b>Enclosure rating</b>	IP 65
<b>Analog outputs</b>	1 output: 0/2/4 ... 20 mA, 750 Ω Electrically isolated, second optional output
<b>Digital outputs</b>	3 relay contacts: 48 V, 1 A Volt-free; for operation/fault status signals, limit value, maintenance
<b>Digital inputs</b>	1 input:  Volt-free; for maintenance switch
<b>Interfaces</b>	RS-232 (service interface)
<b>Bus protocol</b>	CAN (option), for the connection of an evaluation unit
<b>Display</b>	Two-line LCD Option
<b>Dimensions (W x H x D)</b>	300 mm x 420 mm x 220 mm (for details see dimensional drawings)
<b>Weight</b>	13.5 kg
<b>Electrical connection</b>	
Voltage	100 ... 240 V Optional: 24 V DC ± 2 V
Frequency	47 ... 63 Hz
Power consumption	≤ 70 W

D

## Purge air unit SLV4 2BH1300, 3-ph

<b>Description</b>	Unit supplying dust-free air for purging optical surfaces
<b>Sample quantity</b>	38 m³/h ... 63 m³/h At 30 hPa counterpressure, dependent on vacuum in filter
<b>Ambient temperature</b>	-20 °C ... +40 °C
<b>Enclosure rating</b>	IP 54
<b>Dimensions (W x H x D)</b>	550 mm x 550 mm x 258 mm (for details see dimensional drawings)
<b>Weight</b>	18 kg
<b>Electrical connection</b>	3-phase, Δ: 200 ... 240 V / 50 Hz / 2.6 A / 350 W 3-phase, Δ: 220 ... 275 V / 60 Hz / 2.3 A / 450 W 3-phase, Y: 345 ... 415 V / 50 Hz / 1.5 A / 350 W 3-phase, Y: 380 ... 480 V / 60 Hz / 1.3 A / 450 W
<b>Auxiliary connections</b>	Purge air: 40 mm
<b>Test functions</b>	Low pressure warning device (switching point -35 hPa)
<b>Integrated components</b>	Two-stage air filter, Europiclon type, dust capacity 200 g

## Ordering information

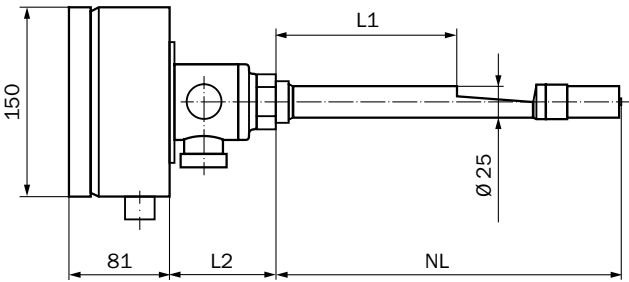
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Our regional sales organization will help you to select the optimum device configuration.

Dimensional drawings

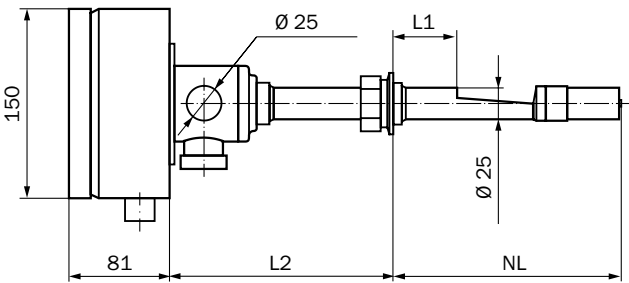
Dimensions in mm

FW102 with 1" thread



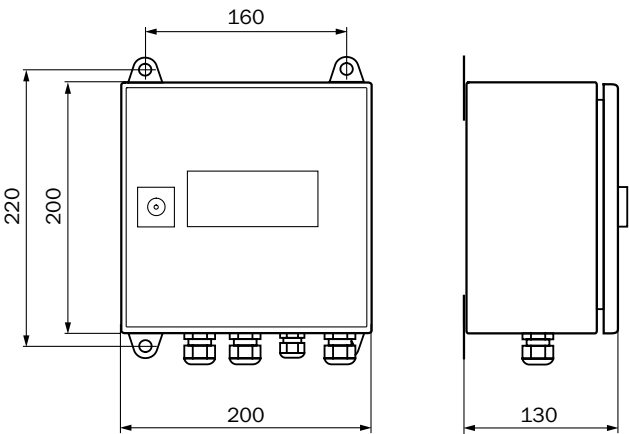
Nominal length	L1	L2
180	50	179
280	150	79
All dimensions in mm		

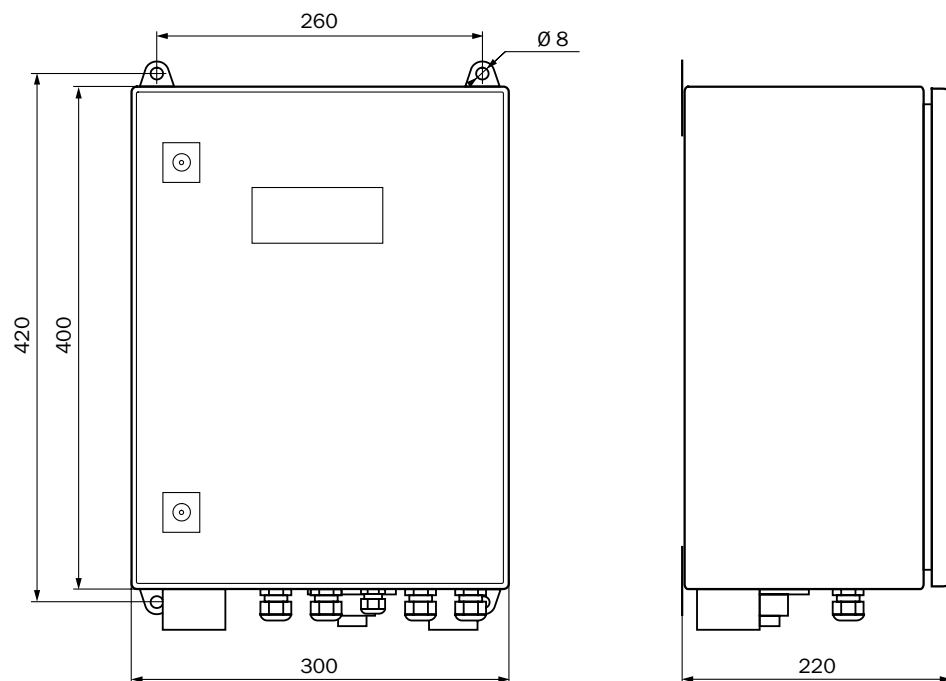
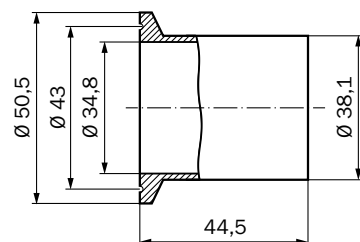
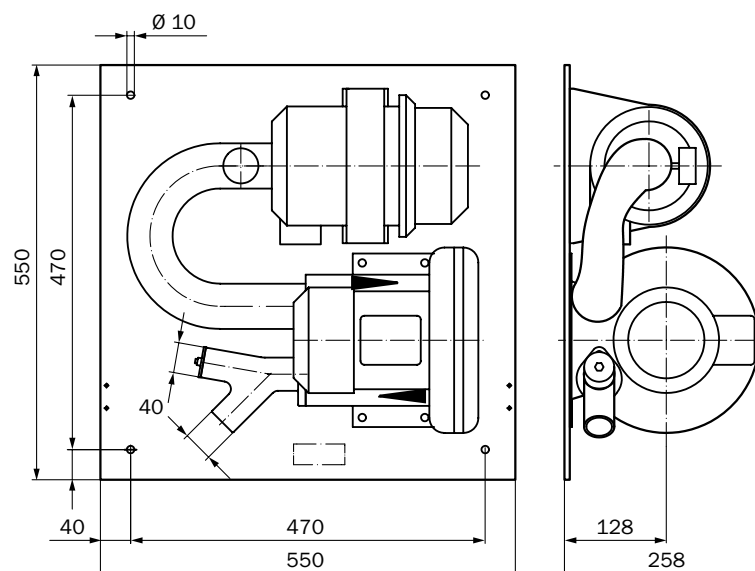
FW102 with tri-clamp connection



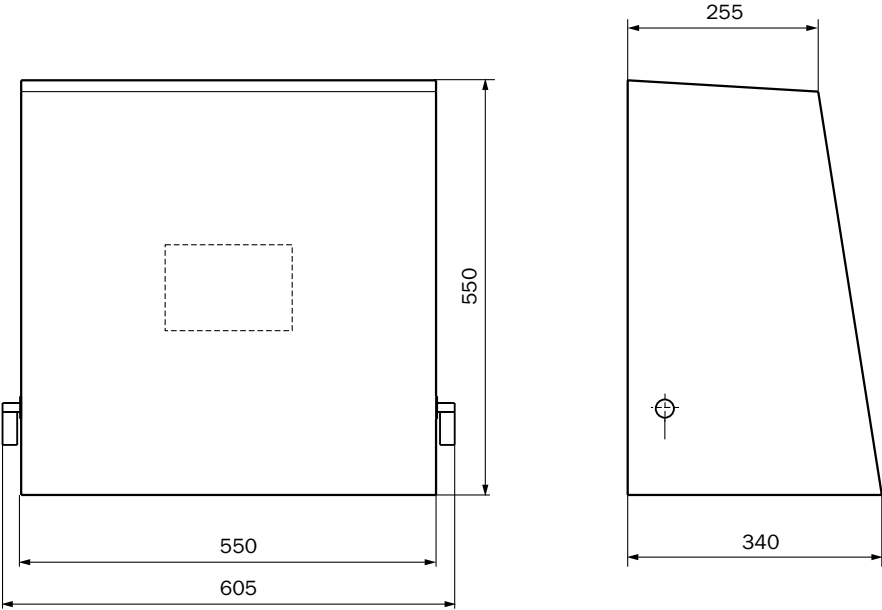
Nominal length	L1	L2
180	50	179
280	150	79
All dimensions in mm		

Connection unit AK1-N



**Connection unit AK1-P****Mounting flange, tri-clamp****Purge air unit SLV4 2BH1300, 3-ph**

Weather hood for purge air unit SLV4/SLV5



D



## Extractive dust measuring system for wet gases



### Product description

The FWE200 dust measuring system is designed to measure dust concentrations in wet gases. The gas is extracted via a sampling probe and heated above dew point in a thermocyclone. All of the droplets contained in the gas are

condensed and are thus unable to falsify the measurement result. The scattered light principle enables even minimal dust concentrations to be measured.

### At a glance

- For very low to medium dust concentrations
- Gas sampling and return combined in one probe
- Contamination check
- Automatic monitoring of zero and reference point

### Your benefits

- Reliable dust measurement in wet gas
- Low-maintenance thanks to the absence of moving parts coming into contact with aggressive gas
- Compact design for installation directly on the duct



### Additional information

Fields of application . . . . .	D-99
Detailed technical data. . . . .	D-99
Ordering information. . . . .	D-101
Dimensional drawings . . . . .	D-101

→ [www.mysick.com/en/FWE200](http://www.mysick.com/en/FWE200)

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much more.



## Fields of application

- Monitoring of wet scrubber facilities
- Measurement in saturated gas downstream of desulfurization plants
- Determination of dust concentrations in wet exhaust air

## Detailed technical data

The detailed device specifications and performance data for the product may differ. They are dependent upon the prevailing application and customer specification.

### System FWE200

Measured variables	Scattered light intensity, dust concentration (according to gravimetric comparison measurement)
TÜV-approved measured values	Dust concentration
Measurement principle	Scattered light forward
Spectral range	640 nm ... 660 nm Laser, protection class 2, power < 1 mW
Measuring ranges	Dust concentration 0 ... 5 mg/m <sup>3</sup> / 0 ... 200 mg/m <sup>3</sup> Measuring ranges freely selectable Higher measuring ranges on request
Certified measuring ranges	Dust concentration 0 ... 15 mg/m <sup>3</sup> / 0 ... 50 mg/m <sup>3</sup>
Response time	0.1 s ... 600 s Freely configurable
Accuracy	± 2 % of the measuring range final value
Process temperature	PVDF probe: ≤ +120 °C Hastelloy probe: ≤ +220 °C
Process pressure	–20 hPa ... 20 hPa
Process gas velocity	4 m/s ... 20 m/s
Process gas humidity	Max. 10 g/m <sup>3</sup> liquid water without water vapor
Ambient temperature	–20 °C ... +50 °C
Conformity	Approved for system requiring permission 2001/80/EC (13. BImSchV) 2000/76/EC (17. BImSchV) 27. BImSchV (Traffic Noise Protection) TA-Luft (Prevention of Air Pollution) MCERTS Conforms to U.S. EPA PS-11
Electrical safety	CE
Enclosure rating	System: IP 54 Electronics housing: IP 65
Analog outputs	1 output: 0/2/4 ... 20 mA, 750 Ω Electrically isolated, second optional output
Digital outputs	4 relay contacts: 250 V, 1 A Preassigned for fault, warning, limit value, and maintenance
Digital inputs	1 input:  Volt-free; for maintenance switch
Interfaces	RS-232 (service interface)
Operation	Menu-driven operation via control unit
Dimensions (W x H x D)	730 mm x 830 mm x 340 mm (FWE200 measuring and control unit; for details see dimensional drawings)

D

<b>Weight</b>	FWE200 measuring and control unit: 65 kg Sampling probe: ≤ 15 kg
<b>Electrical connection</b>	
Voltage	115 V / 230 V
Frequency	47 ... 63 Hz
Power consumption	≤ 2.5 kW
<b>Options</b>	Mounting frame FWE200

### Purge air unit SLV4 2BH1300, 1-ph

<b>Description</b>	Unit supplying dust-free air for purging optical surfaces
<b>Sample quantity</b>	38 m³/h ... 63 m³/h At 30 hPa counterpressure, dependent on vacuum in filter
<b>Ambient temperature</b>	-20 °C ... +40 °C
<b>Enclosure rating</b>	IP 54
<b>Dimensions (W x H x D)</b>	550 mm x 550 mm x 258 mm (for details see dimensional drawings)
<b>Weight</b>	18 kg
<b>Electrical connection</b>	
Voltage	230 V / 115 V
Frequency	50 Hz / 60 Hz
Power consumption	≤ 6 A
Power consumption	≤ 450 W
<b>Auxiliary connections</b>	Purge air: 40 mm
<b>Test functions</b>	Low pressure warning device (switching point -35 hPa)
<b>Integrated components</b>	Two-stage air filter, Europiclon type, dust capacity 200 g

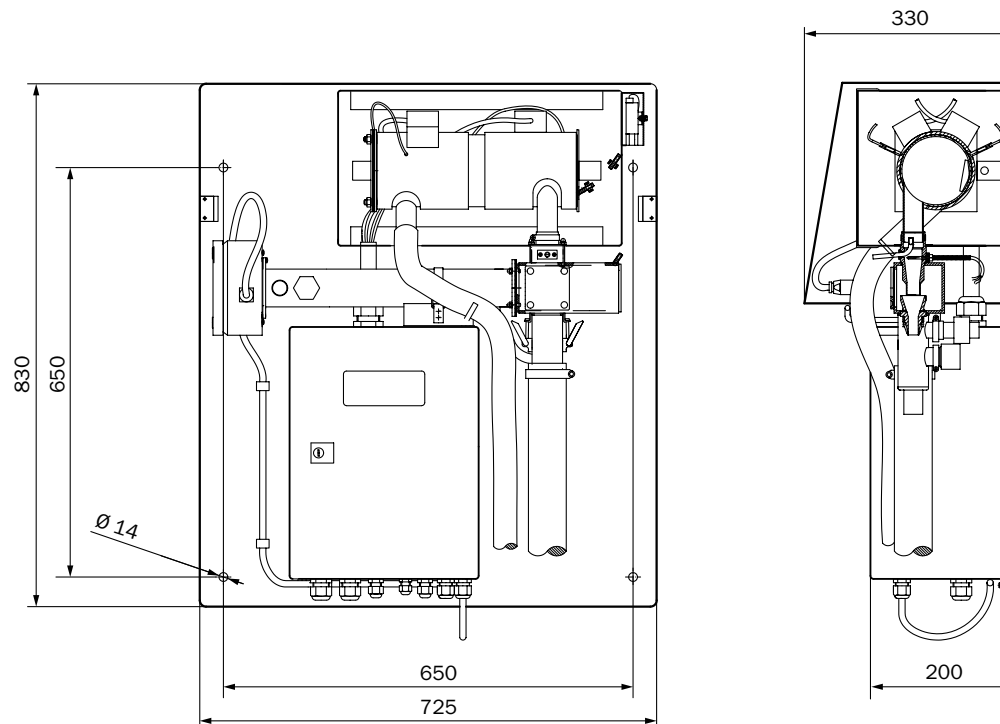
## Ordering information

Our regional sales organization will help you to select the optimum device configuration.

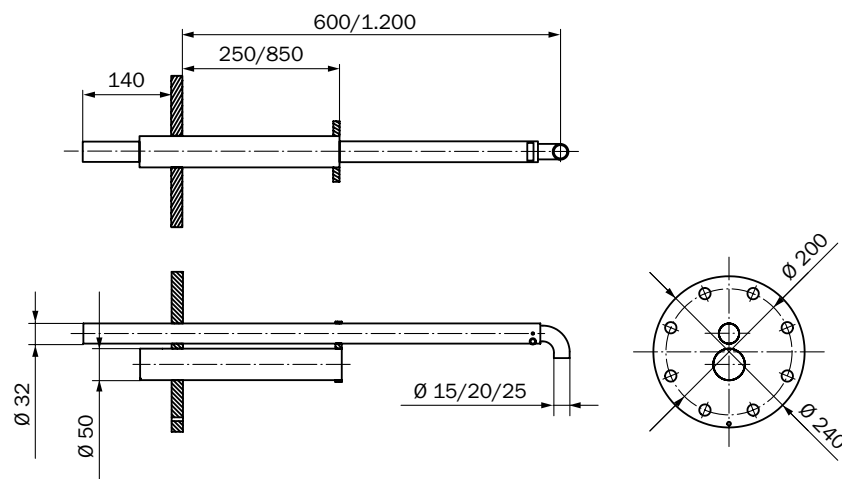
## Dimensional drawings

Dimensions in mm

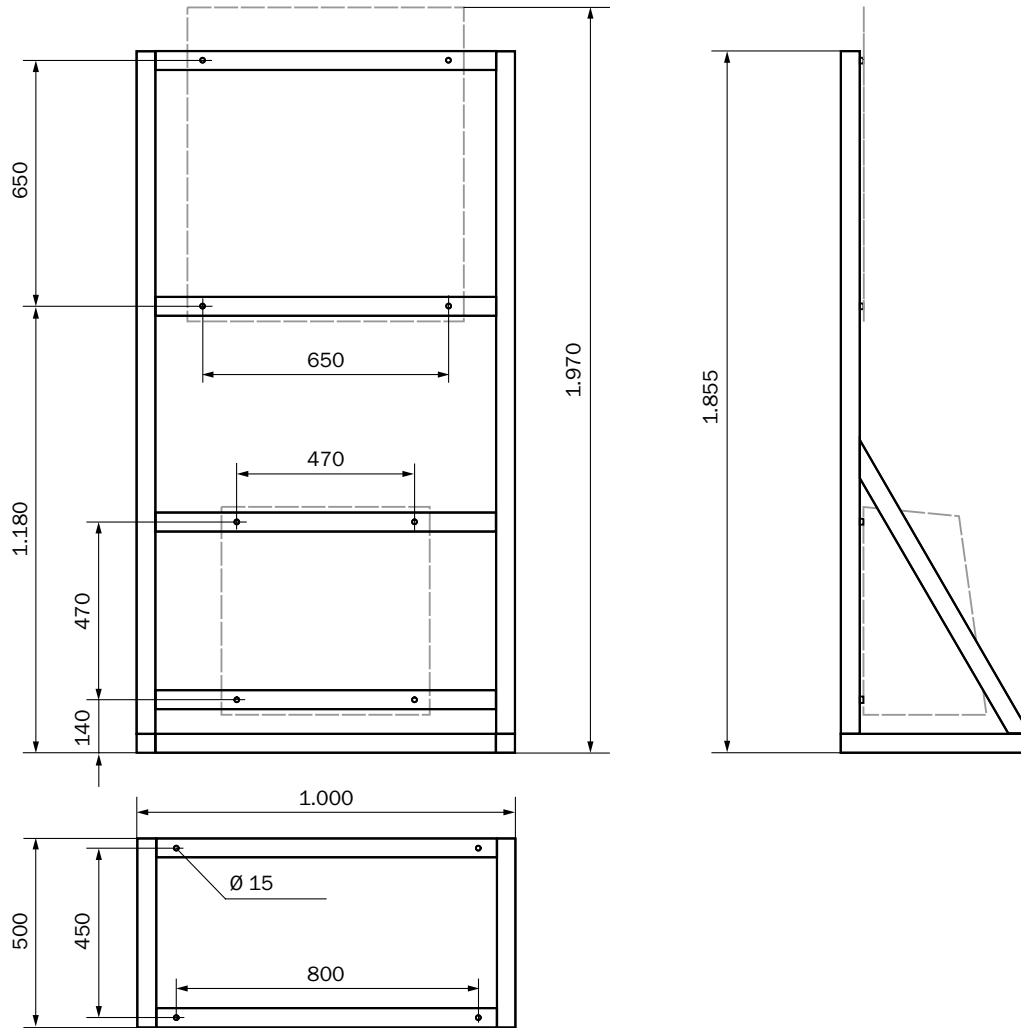
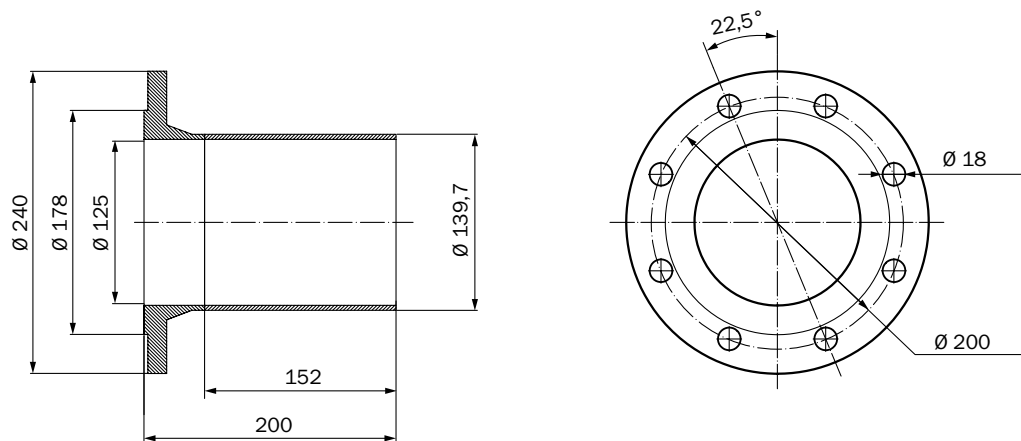
### Measuring and control unit FWE200

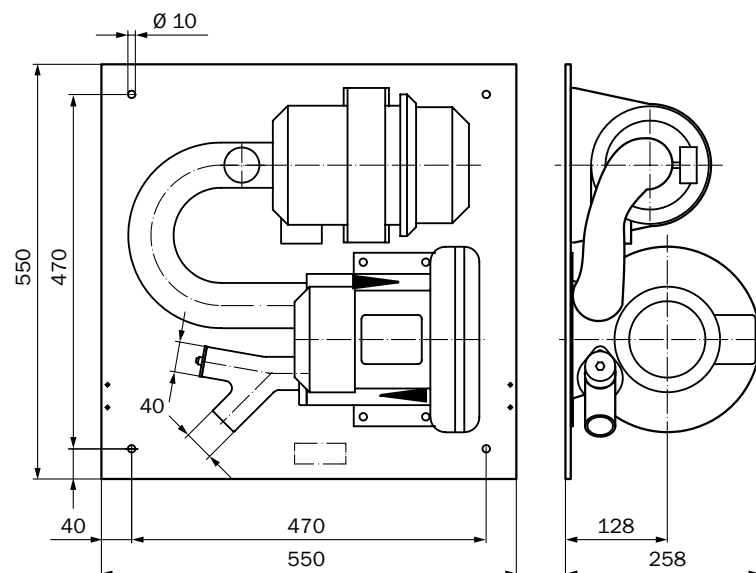
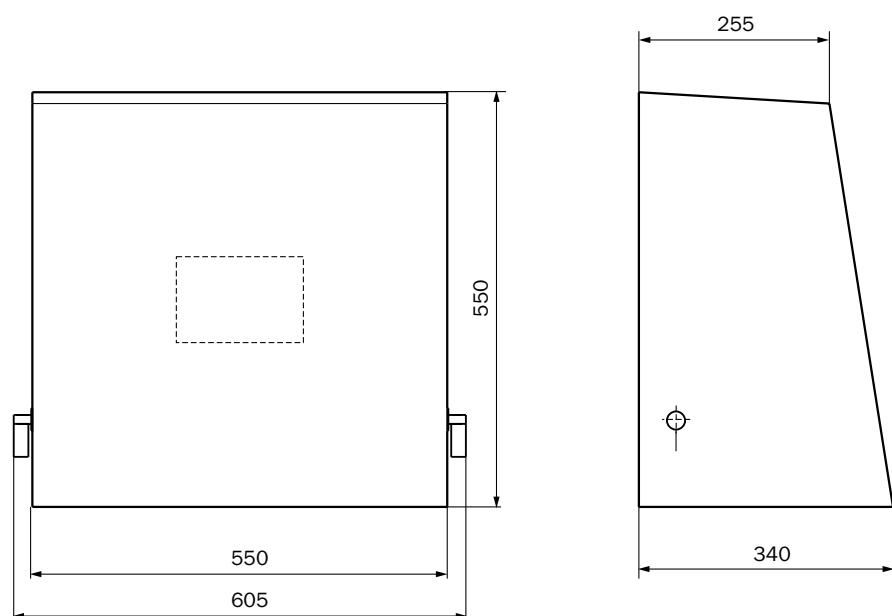


### Sampling probe FWE200



## Mounting frame FWE200

Mounting flange,  $D_f=125$  mm

**Purge air unit SLV4 2BH1300, 1-ph****Weather hood for purge air unit SLV4/SLV5****D**

## Extractive dust measuring system for wet gases



### Product description

The FWE200DH dust measuring system is designed to measure dust concentrations in wet gases. The gas is extracted via a sampling probe and heated above dew point in a thermocyclone. All of the droplets contained in the gas are

condensed and are thus unable to falsify the measurement result. The scattered light principle enables even minimal dust concentrations to be measured.

### At a glance

- For very low to medium dust concentrations
- Gas sampling and return combined in one probe
- Contamination check
- Automatic monitoring of zero and reference point

### Your benefits

- Reliable dust measurement in wet gas
- Low-maintenance thanks to the absence of moving parts coming into contact with aggressive gas.
- Compact design for installation directly on the duct



### Additional information

Fields of application .....D-105  
Detailed technical data. ....D-105  
Ordering information. ....D-107  
Dimensional drawings .....D-107

→ [www.mysick.com/en/FWE200DH](http://www.mysick.com/en/FWE200DH)

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much more.



## Fields of application

- Monitoring of wet scrubber facilities
- Measurement in saturated gas downstream of desulfurization plants
- Determination of dust concentrations in wet exhaust air

## Detailed technical data

The detailed device specifications and performance data for the product may differ. They are dependent upon the prevailing application and customer specification.

### System FWE200DH

<b>Measured variables</b>	Scattered light intensity, dust concentration (according to gravimetric comparison measurement)
<b>TÜV-approved measured values</b>	Dust concentration
<b>Measurement principle</b>	Scattered light forward
<b>Spectral range</b>	640 nm ... 660 nm Laser, protection class 2, power < 1 mW
<b>Measuring ranges</b> Dust concentration	0 ... 5 mg/m <sup>3</sup> / 0 ... 200 mg/m <sup>3</sup> Measuring ranges freely selectable Higher measuring ranges on request
<b>Response time</b>	0.1 s ... 600 s Freely configurable
<b>Accuracy</b>	± 2 % of the measuring range final value
<b>Process temperature</b>	PVDF probe: ≤ +120 °C Hastelloy probe: ≤ +220 °C
<b>Process pressure</b>	With purge air unit SLV4 2BH1300: -20 hPa ... 20 hPa With purge air unit SLV4 2BH1400: -40 hPa ... 40 hPa
<b>Process gas velocity</b>	8 m/s ... 30 m/s
<b>Process gas humidity</b>	Max. 10 g/m <sup>3</sup> liquid water without water vapor
<b>Ambient temperature</b>	-20 °C ... +50 °C Optional: -40 °C ... +60 °C Suction temperature for the purge air: -40 °C ... +50 °C
<b>Conformity</b>	Approved for system requiring permission 2001/80/EC (13. BImSchV) 2000/76/EC (17. BImSchV) 27. BImSchV (Traffic Noise Protection) TA-Luft (Prevention of Air Pollution) EN 15267 EN 14181 Conforms to U.S. EPA PS-11
<b>Electrical safety</b>	CE
<b>Enclosure rating</b>	System: IP 54 Electronics housing: IP 65
<b>Analog outputs</b>	3 outputs: 0/2/4 ... 20 mA, 750 Ω Electrically isolated
<b>Analog inputs</b>	4 inputs: 0 ... 20 mA Preassigned for pressure, temperature, humidity, and O <sub>2</sub> value
<b>Digital outputs</b>	5 relay contacts: 250 V, 1 A Preassigned for fault, warning, maintenance, limit value, and control cycle, four additional optional outputs

Digital inputs	4 inputs:  Volt-free; four additional optional inputs
Interfaces	RS-232 (service interface) USB
Bus protocol	Ethernet (option) PROFIBUS DP (option) MODBUS TCP (option) OPC (option)
Display	LDC and status LEDs
Input	Function keys
Operation	Menu-driven operation via control unit
Dimensions (W x H x D)	730 mm x 830 mm x 340 mm (FWE200DH measuring and control unit; for details see dimensional drawings)
Weight	FWE200DH measuring and control unit: 65 kg Sampling probe: ≤ 15 kg
Electrical connection	Voltage 115 V / 230 V Frequency 47 ... 63 Hz Power consumption ≤ 1.7 kW
Test functions	Automatic control cycle for zero point and reference point Contamination check
Options	Mounting frame FWE200DH

### Purge air unit SLV4 2BH1300, 1-ph

Description	Unit supplying dust-free air for purging optical surfaces
Sample quantity	38 m³/h ... 63 m³/h At 30 hPa counterpressure, dependent on vacuum in filter
Ambient temperature	–20 °C ... +40 °C
Enclosure rating	IP 54
Dimensions (W x H x D)	550 mm x 550 mm x 258 mm (for details see dimensional drawings)
Weight	18 kg
Electrical connection	Voltage 230 V / 115 V Frequency 50 Hz / 60 Hz Power consumption ≤ 6 A Power consumption ≤ 450 W
Auxiliary connections	Purge air: 40 mm
Test functions	Low pressure warning device (switching point –35 hPa)
Integrated components	Two-stage air filter, Europiclon type, dust capacity 200 g

### Purge air unit SLV4 2BH1400, 1-ph

Description	Unit supplying dust-free air for purging optical surfaces
Sample quantity	86 m³/h ... 125 m³/h At 30 hPa counterpressure, dependent on vacuum in filter
Ambient temperature	–20 °C ... +40 °C
Enclosure rating	IP 54
Dimensions (W x H x D)	550 mm x 550 mm x 303.5 mm (for details see dimensional drawings)
Weight	25 kg
Electrical connection	Voltage 230 V / 115 V

Frequency	50 Hz
Power consumption	≤ 10.4 A
Power consumption	≤ 800 W
<b>Auxiliary connections</b>	Purge air: 40 mm
<b>Test functions</b>	Low pressure warning device (switching point -35 hPa)
<b>Integrated components</b>	Two-stage air filter, Europiclon type, dust capacity 200 g

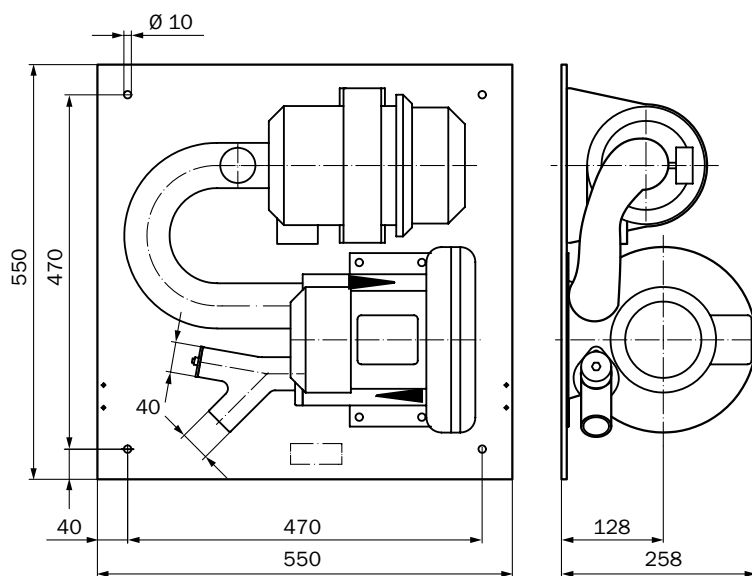
## Ordering information

Our regional sales organization will help you to select the optimum device configuration.

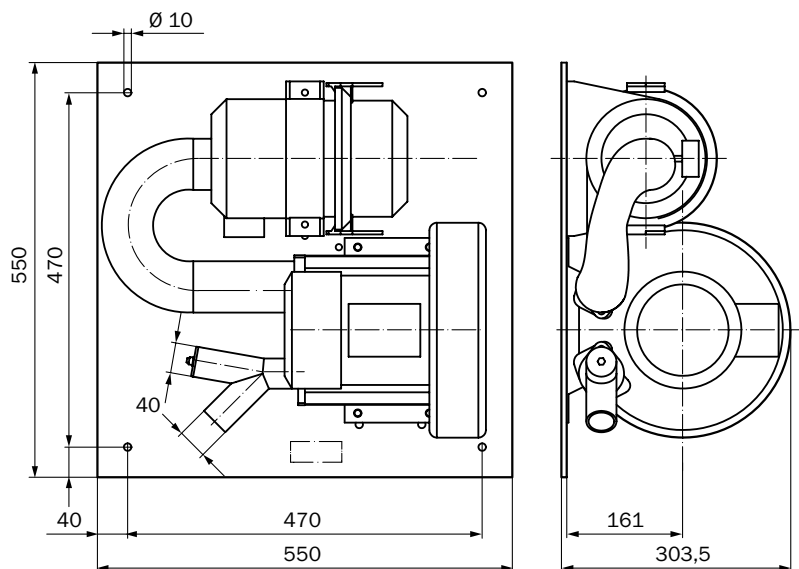
## Dimensional drawings

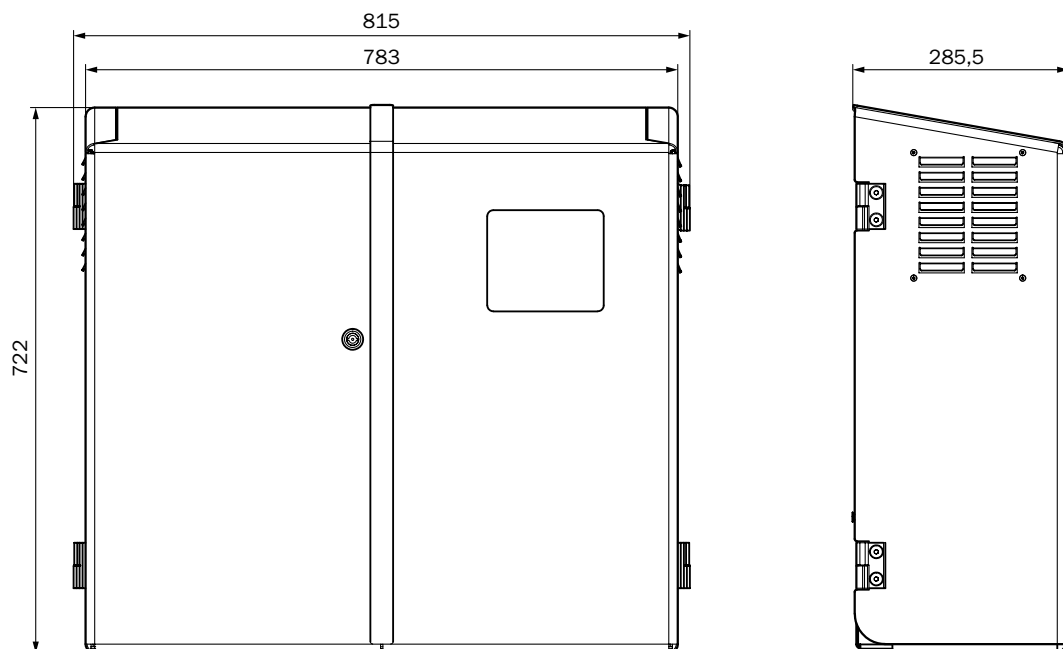
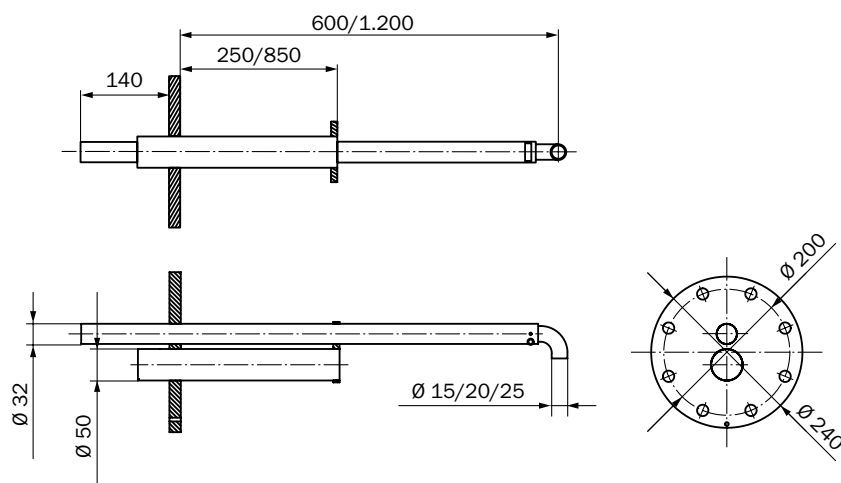
Dimensions in mm

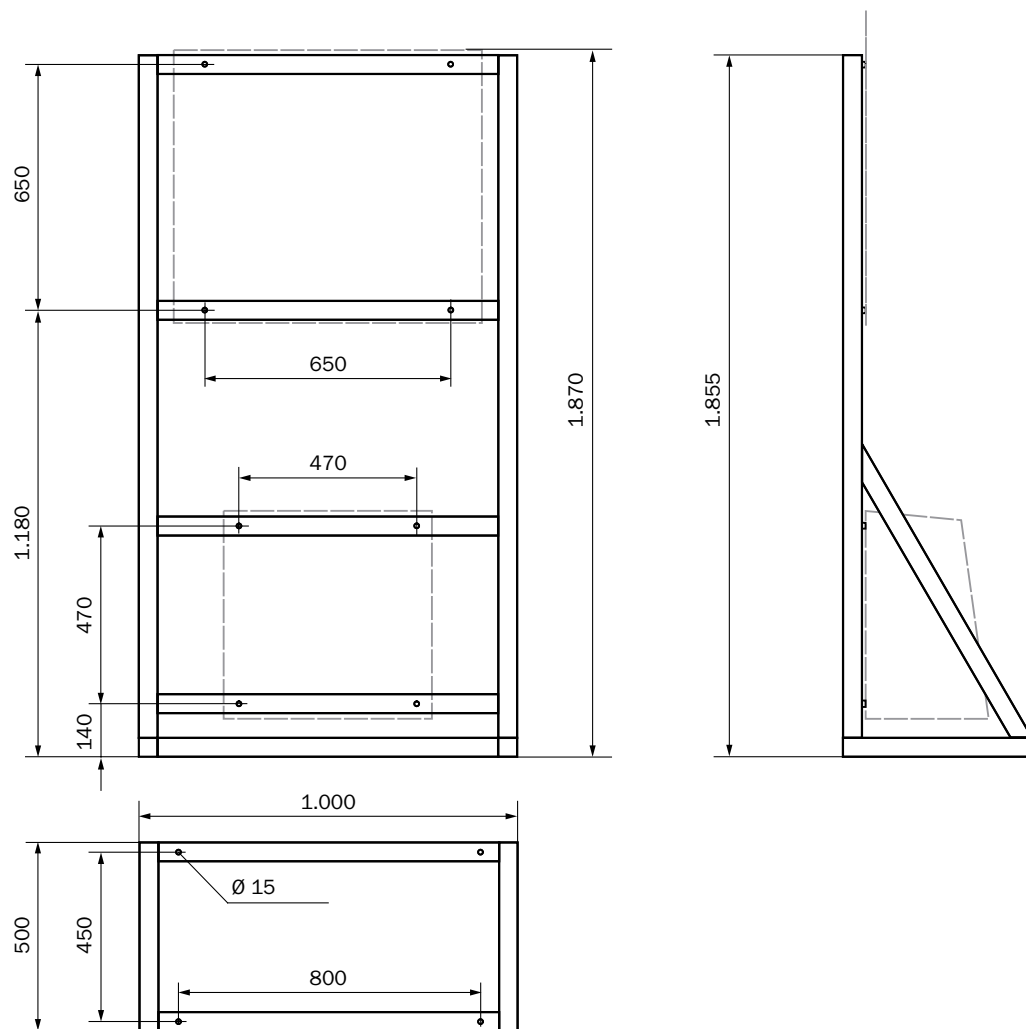
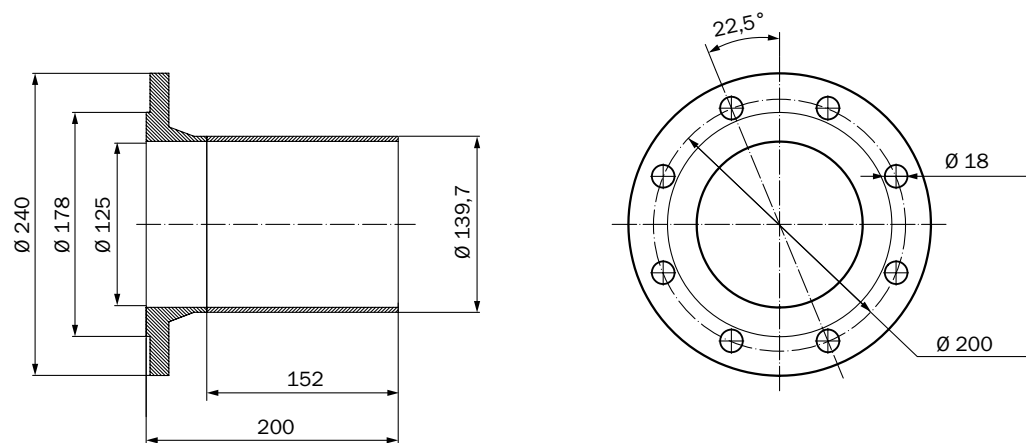
### Purge air unit SLV4 2BH1300, 1-ph



### Purge air unit SLV4 2BH1400, 1-ph



**Measuring and control unit FWE200****Sampling probe FWE200DH**

**Mounting frame FWE200DH****Mounting flange,  $D_f=125$  mm**



## Retaining an overview even at high dust concentrations

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E

Transmittance dust measuring devices transmit light through the entire duct. The attenuation of the light indicates the dust concentration in the duct. The devices have been designed specifically for medium to high levels of dust concentration and large duct diameters. Therefore, they are as suitable for emissions and process monitoring as they are for monitoring applications in large production spaces.

### Your benefits

- Reliable detection even at high dust concentrations
- Easy installation and commissioning
- Convenient operation
- Suitable for small to large measuring distances
- Long maintenance intervals thanks to automatic self-monitoring
- Condition-based maintenance signal
- Measurements independent of gas velocity, humidity, and particle charge



## Transmittance dust measuring devices

Product family overview . . . . . E-112



**DUSTHUNTER C200** . . . . . E-114

Two-in-one – dust measuring device with transmittance and scattered light measurement



**DUSTHUNTER T50** . . . . . E-126

The transmissiometer for monitoring dust concentrations



**DUSTHUNTER T100**. . . . . E-134

The type-approved transmissiometer for monitoring emissions



**DUSTHUNTER T200**. . . . . E-144

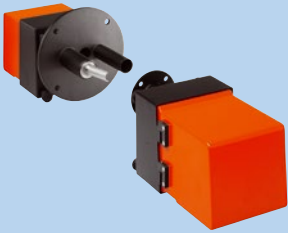

The type approved transmissiometer with self-alignment function



**FW300 Ex** . . . . . E-154

The reliable dust measuring device for explosion areas

## Product family overview

			
	<b>DUSTHUNTER C200</b>	<b>DUSTHUNTER T50</b>	
	Two-in-one – dust measuring device with transmittance and scattered light measurement	The transmissiometer for monitoring dust concentrations	
<b>Technical data</b>			
<b>Measurement principles</b>	Transmittance measurement, scattered light forward	Transmittance measurement	
<b>Measuring components</b>	Transmittance, opacity, relative opacity, extinction, dust concentration (scattered light), dust concentration (transmittance), scattered light intensity	Transmittance, opacity, relative opacity, extinction, dust concentration	
<b>TÜV-approved measured variables</b>	Scattered light intensity, extinction	–	
<b>Measuring ranges</b>	Transmittance: 100 ... 90 % / 100 ... 0 % Opacity: 0 ... 10 % / 0 ... 100 % Relative opacity: 0 ... 10 % / 0 ... 100 % Extinction: 0 ... 0.045 / 0 ... 2 Dust concentration (scattered light): 0 ... 5 mg/m <sup>3</sup> / 0 ... 200 mg/m <sup>3</sup> Dust concentration (transmittance): 0 ... 200 mg/m <sup>3</sup> / 0 ... 10,000 mg/m <sup>3</sup>	Transmittance: 100 ... 50 % / 100 ... 0 % Opacity: 0 ... 50 % / 0 ... 100 % Relative opacity: 0 ... 50 % / 0 ... 100 % Extinction: 0 ... 0.3 / 0 ... 1 Dust concentration: 0 ... 200 mg/m <sup>3</sup> / 0 ... 10,000 mg/m <sup>3</sup>	
<b>Remarks</b>	The transmittance measurement depends on measuring distance and dust properties	The measurement depends on measuring distance and dust properties	
<b>Certified measuring ranges</b>	Dust concentration (scattered light): 0 ... 50 SI / 0 ... 5 SI / 0 ... 20 SI / 0 ... 100 SI / 0 ... 200 SI Dust concentration (transmittance): 0 ... 0.1 ext / 0 ... 0.05 ext / 0 ... 0.2 ext / 0 ... 0.5 ext / 0 ... 1 ext	–	
<b>Process temperature</b>	–40 °C ... +300 °C	–40 °C ... +600 °C	
<b>Process pressure</b>	With control unit MCU-P: –50 hPa ... 2 hPa With external purge air unit: –50 hPa ... 30 hPa	With control unit MCU-P: –50 hPa ... 2 hPa With external purge air unit: –50 hPa ... 30 hPa	
<b>Duct diameter</b>	With reflector/scattered light receiver DHC-R0: 0.5 m ... 3 m With reflector/scattered light receiver DHC-R1: 2.5 m ... 8 m	0.5 m ... 2.5 m 2 m ... 5 m 4 m ... 8 m	
<b>Test functions</b>	Automatic self-test (linearity, contamination, drift, aging), contamination limit values: warning at 30 %, fault at 40 %, manual linearity test with reference filter	Automatic self-test (linearity, drift, aging), manual linearity test with reference filter	
<b>At a glance</b>			
	<ul style="list-style-type: none"> <li>• Combination of transmittance and scattered light measurement</li> <li>• For very low to high dust concentrations</li> <li>• Automatic check of zero and reference point</li> <li>• Double-sided contamination check and correction</li> <li>• Automatic self-alignment</li> <li>• For medium to large duct diameters</li> </ul>	<ul style="list-style-type: none"> <li>• For medium to high dust concentrations</li> <li>• Automatic check of zero and reference point</li> <li>• For small to medium measuring distances</li> </ul>	
<b>Detailed information</b>	<a href="#">→ E-114</a>	<a href="#">→ E-126</a>	

**DUSTHUNTER T100**

The type-approved transmissiometer for monitoring emissions

**DUSTHUNTER T200**

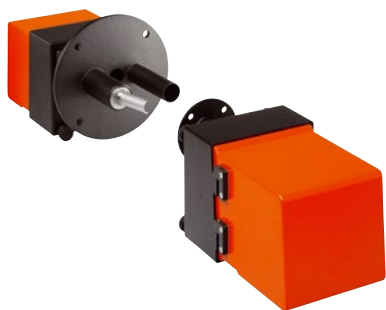
The type approved transmissiometer with self-alignment function

**FW300 Ex**

The reliable dust measuring device for explosion areas

	Transmittance measurement Transmittance, opacity, relative opacity, extinction, dust concentration	Transmittance measurement Transmittance, opacity, relative opacity, extinction, dust concentration	Transmittance measurement Transmittance, opacity, extinction, dust concentration
	Dust concentration	Dust concentration	–
	Transmittance: 100 ... 80 % / 100 ... 0 % Opacity: 0 ... 20 % / 0 ... 100 % Relative opacity: 0 ... 20 % / 0 ... 100 % Extinction: 0 ... 0.1 / 0 ... 2 Dust concentration: 0 ... 200 mg/m <sup>3</sup> / 0 ... 10.000 mg/m <sup>3</sup>	Transmittance: 100 ... 90 % / 100 ... 0 % Opacity: 0 ... 10 % / 0 ... 100 % Relative opacity: 0 ... 10 % / 0 ... 100 % Extinction: 0 ... 0.045 / 0 ... 2 Dust concentration: 0 ... 200 mg/m <sup>3</sup> / 0 ... 10.000 mg/m <sup>3</sup>	Transmittance: 100 ... 80 % / 100 ... 0 % Opacity: 0 ... 20 % / 0 ... 100 % Extinction: 0 ... 0.1 ext / 0 ... 2.5 ext Dust concentration: 0 ... 13 mg/m <sup>3</sup> / 0 ... 12,000 mg/m <sup>3</sup>
	The measurement depends on measuring distance and dust properties Dust concentration (transmittance): 0 ... 0.1 ext / 0 ... 0.05 ext / 0 ... 0.2 ext / 0 ... 0.5 ext / 0 ... 1 ext	The measurement depends on measuring distance and dust properties Dust concentration (transmittance): 0 ... 0.1 ext / 0 ... 0.05 ext / 0 ... 0.2 ext / 0 ... 0.5 ext / 0 ... 1 ext	The measurement depends on measuring distance and dust properties –
	–40 °C ... +600 °C	–40 °C ... +600 °C	0 °C ... +600 °C
	With control unit MCU-P: –50 hPa ... 2 hPa With external purge air unit: –50 hPa ... 30 hPa	With control unit MCU-P: –50 hPa ... 2 hPa With external purge air unit: –50 hPa ... 30 hPa	–50 hPa ... 30 hPa
	0.5 m ... 2.5 m 2 m ... 5 m 4 m ... 12 m	0.5 m ... 2.5 m 2 m ... 5 m 4 m ... 12 m	0.5 m ... 2 m 1.5 m ... 8 m
	Automatic self-test (linearity, contamination, drift, aging), contamination limit values: warning at 20 %, fault at 30 %, manual linearity test with reference filter	Automatic self-test (linearity, contamination, drift, aging), contamination limit values: warning at 30 %, fault at 40 %, manual linearity test with reference filter	Automatic self-test (linearity, drift, aging), manual linearity test with reference filter
	<ul style="list-style-type: none"> <li>For medium to high dust concentrations</li> <li>Integrated contamination check</li> <li>Automatic check of zero and reference point</li> <li>For small to large measuring distances</li> </ul>	<ul style="list-style-type: none"> <li>Integrated contamination check for sender/receiver and reflector unit</li> <li>Automatic self-alignment of the optical modules</li> <li>Automatic check of zero and reference point</li> <li>For medium to high dust concentrations</li> <li>For small to large measuring distances</li> </ul>	<ul style="list-style-type: none"> <li>For medium to high dust concentrations</li> <li>Automatic monitoring of zero and reference point</li> <li>Device versions for ATEX Zones 1, 2, and 22</li> <li>For small to medium measuring distances</li> </ul>
	→ E-134	→ E-144	→ E-154

Two-in-one – dust measuring device  
with transmittance and scattered light  
measurement



### Product description

The DUSTHUNTER C200 is a type-approved measuring device which combines the benefits of the transmittance and scattered light measurement principles. This makes it ideal for detecting very low to high dust content. Automatic

self-alignment optimizes the position of the measuring beam and prevents erroneous measurements. Automatic checking of the zero and reference points as well as a contamination check are integrated into the device.

### At a glance

- Combination of transmittance and scattered light measurement
- For very low to high dust concentrations
- Automatic check of zero and reference point
- Double-sided contamination check and correction
- Automatic self-alignment
- For medium to large duct diameters

### Your benefits

- Suitable for highly fluctuating dust concentration levels
- Redundant measurements for application reliability
- Self-monitoring for low maintenance
- Fit for the future for decreasing limit values
- Type-approved to EN 15267



### Additional information

Fields of application . . . . .	E-115
Detailed technical data. . . . .	E-115
Ordering information. . . . .	E-119
Dimensional drawings . . . . .	E-119

→ [www.mysick.com/en/DUSTHUNTER\\_C200](http://www.mysick.com/en/DUSTHUNTER_C200)

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much more.



## Fields of application

- Emissions monitoring in power plants and waste incineration plants
- Monitoring of filter plants
- Measurements of dust concentration in flue gas and exhaust air ducts upstream and downstream of filter

## Detailed technical data

The detailed device specifications and performance data for the product may differ. They are dependent upon the prevailing application and customer specification.

### System DUSTHUNTER C200

<b>Measured variables</b>	Transmittance, opacity, relative opacity, extinction, dust concentration (scattered light), dust concentration (transmittance), scattered light intensity
<b>TÜV-approved measured variables</b>	Scattered light intensity, extinction
<b>Measurement principles</b>	Transmittance measurement, scattered light forward
<b>Spectral range</b>	Transmittance measurement: 450 nm ... 700 nm Scattered light forward: 640 nm ... 660 nm Laser, protection class 2, power < 1 mW
<b>Measuring ranges</b>	<div>Transmittance</div> <div>Opacity</div> <div>Relative opacity</div> <div>Extinction</div> <div>Dust concentration (scattered light)</div> <div>Dust concentration (transmittance)</div> <div>The transmittance measurement depends on measuring distance and dust properties</div>
<b>Certified measuring ranges</b>	<div>Dust concentration (scattered light)</div> <div>Dust concentration (transmittance)</div>
<b>Response time</b>	1 s ... 600 s configurable
<b>Accuracy</b>	$\leq \pm 2 \%$
<b>Process temperature</b>	-40 °C ... +300 °C
<b>Process pressure</b>	With control unit MCU-P: -50 hPa ... 2 hPa With external purge air unit: -50 hPa ... 30 hPa
<b>Process gas humidity</b>	Non-condensing
<b>Duct diameter</b>	With reflector/scattered light receiver DHC-R0: 0.5 m ... 3 m With reflector/scattered light receiver DHC-R1: 2.5 m ... 8 m
<b>Conformity</b>	Approved for system requiring permission 2001/80/EC (13. BImSchV) 2000/76/EC (17. BImSchV) 27. BImSchV (Traffic Noise Protection) EN 14181 EN 15267 TA-Luft (Prevention of Air Pollution) MCERTS Conforms to U.S. EPA PS-1 Conforms to U.S. EPA PS-11
<b>Electrical safety</b>	CE
<b>Corrective functions</b>	Automatic self-alignment
<b>Test functions</b>	Automatic self-test (linearity, contamination, drift, aging) Contamination limit values: warning at 30 %, fault at 40 % Manual linearity test with reference filter

## Sender/receiver unit DHC-T

<b>Description</b>	Analyzer unit of the cross-duct measuring system
<b>Ambient temperature</b>	-40 °C ... +60 °C
<b>Enclosure rating</b>	IP 66
<b>Dimensions (W x H x D)</b>	212 mm x 241 mm x 429 mm (for details see dimensional drawings)
<b>Weight</b>	≤ 9.5 kg
<b>Electrical connection</b>	
Voltage	24 V
	Supply via control unit
Power consumption	≤ 17 W
<b>Auxiliary connections</b>	Purge air

## Reflector/scattered light receiver DHC-R0

<b>Description</b>	Combination of reflector unit for transmittance measurement and receiver for scattered light measurement
<b>Measuring distances</b>	≤ 0.1 m effective measuring distance for scattered light measurement
<b>Ambient temperature</b>	-40 °C ... +60 °C
<b>Enclosure rating</b>	IP 66
<b>Dimensions (W x H x D)</b>	212 mm x 241 mm x 420 mm (for details see dimensional drawings)
<b>Weight</b>	≤ 8 kg
<b>Auxiliary connections</b>	Purge air

## Reflector/scattered light receiver DHC-R1

<b>Description</b>	Combination of reflector unit for transmittance measurement and receiver for scattered light measurement
<b>Measuring distances</b>	≤ 0.3 m effective measuring distance for scattered light measurement
<b>Ambient temperature</b>	-40 °C ... +60 °C
<b>Enclosure rating</b>	IP 66
<b>Dimensions (W x H x D)</b>	265 mm x 308 mm x 549 mm (for details see dimensional drawings)
<b>Weight</b>	≤ 12 kg
<b>Auxiliary connections</b>	Purge air

## E

## Control unit MCU-N

<b>Description</b>	Unit to control the system components and to evaluate and output the data provided by them
<b>Ambient temperature</b>	-40 °C ... +60 °C
<b>Enclosure rating</b>	IP 66
<b>Analog outputs</b>	3 outputs: 0/2/4 ... 20 mA, 750 Ω electrically isolated; two additional outputs if using I/O modules (option)
<b>Analog inputs</b>	2 inputs: 0 ... 20 mA not electrically isolated; two additional inputs if using I/O modules (option)
<b>Digital outputs</b>	5 relay contacts: 48 V, 1 A Volt-free; for status signals
<b>Digital inputs</b>	4 volt-free contacts
<b>Interfaces</b>	USB (service interface) RS-232 (service interface) RS-485 (via optional interface module) Interface module (option)

<b>Bus protocol</b>	Ethernet TCP/IP (via optional interface module) MODBUS (via optional interface module) PROFIBUS DP (via optional interface module)
<b>Display</b>	LCD Status LEDs: "Power", "Maintenance", and "Fault"
<b>Operation</b>	Via LCD or SOPAS ET software
<b>Dimensions (W x H x D)</b>	210 mm x 340 mm x 120 mm
<b>Weight</b>	≤ 3.7 kg
<b>Electrical connection</b>	
Voltage	90 ... 250 V 24 V DC version available as an option
Frequency	47 ... 63 Hz
Power consumption	≤ 15 W
<b>Options</b>	Interface module(s) I/O module(s)

## Control unit MCU-P

<b>Description</b>	Unit to control the system components and to evaluate and output the data provided by them. With integrated purge air unit.
<b>Sample quantity</b>	≤ 20 m³/h
<b>Ambient temperature</b>	-40 °C ... +45 °C Suction temperature for the purge air
<b>Enclosure rating</b>	IP 66
<b>Analog outputs</b>	3 outputs: 0/2/4 ... 20 mA, 750 Ω electrically isolated; two additional outputs if using I/O modules (option)
<b>Analog inputs</b>	2 inputs: 0 ... 20 mA not electrically isolated; two additional inputs if using I/O modules (option)
<b>Digital outputs</b>	5 relay contacts: 48 V, 1 A Volt-free; for status signals
<b>Digital inputs</b>	4 volt-free contacts
<b>Interfaces</b>	USB (service interface) RS-232 (service interface) RS-485 (via optional interface module) Interface module (option)
<b>Bus protocol</b>	Ethernet TCP/IP (via optional interface module) MODBUS (via optional interface module) PROFIBUS DP (via optional interface module)
<b>Display</b>	LCD Status LEDs: "Power", "Maintenance", and "Fault"
<b>Operation</b>	Via LCD or SOPAS ET software
<b>Dimensions (W x H x D)</b>	300 mm x 455 mm x 220 mm
<b>Weight</b>	≤ 13.5 kg
<b>Electrical connection</b>	
Voltage	90 ... 250 V 24 V DC version available as an option
Frequency	47 ... 63 Hz
Power consumption	≤ 70 W
<b>Auxiliary connections</b>	Purge air
<b>Options</b>	Interface module(s) I/O module(s)

## Purge air unit SLV4 2BH1300, 3-ph

<b>Description</b>	Unit supplying dust-free air for purging optical surfaces
<b>Sample quantity</b>	38 m³/h ... 63 m³/h At 30 hPa counterpressure, dependent on vacuum in filter
<b>Ambient temperature</b>	-20 °C ... +40 °C
<b>Enclosure rating</b>	IP 54
<b>Dimensions (W x H x D)</b>	550 mm x 550 mm x 258 mm (for details see dimensional drawings)
<b>Weight</b>	18 kg
<b>Electrical connection</b>	3-phase, Δ: 200 ... 240 V / 50 Hz / 2.6 A / 350 W 3-phase, Δ: 220 ... 275 V / 60 Hz / 2.3 A / 450 W 3-phase, Y: 345 ... 415 V / 50 Hz / 1.5 A / 350 W 3-phase, Y: 380 ... 480 V / 60 Hz / 1.3 A / 450 W
<b>Auxiliary connections</b>	Purge air: 40 mm
<b>Test functions</b>	Low pressure warning device (switching point -35 hPa)
<b>Integrated components</b>	Two-stage air filter, Europiclon type, dust capacity 200 g

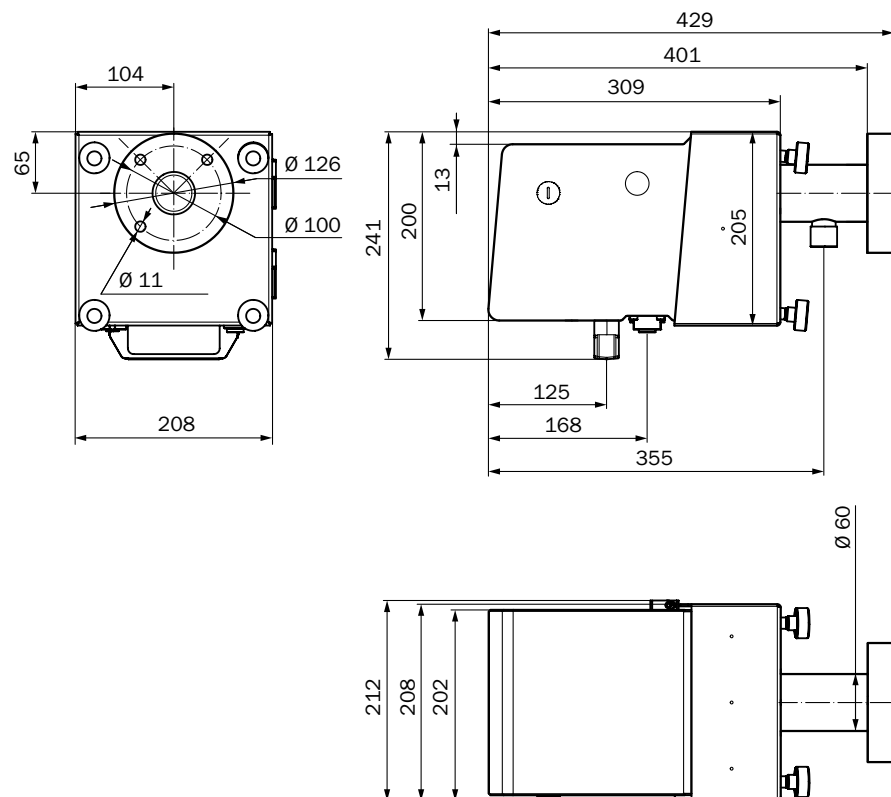
## Ordering information

Our regional sales organization will help you to select the optimum device configuration.

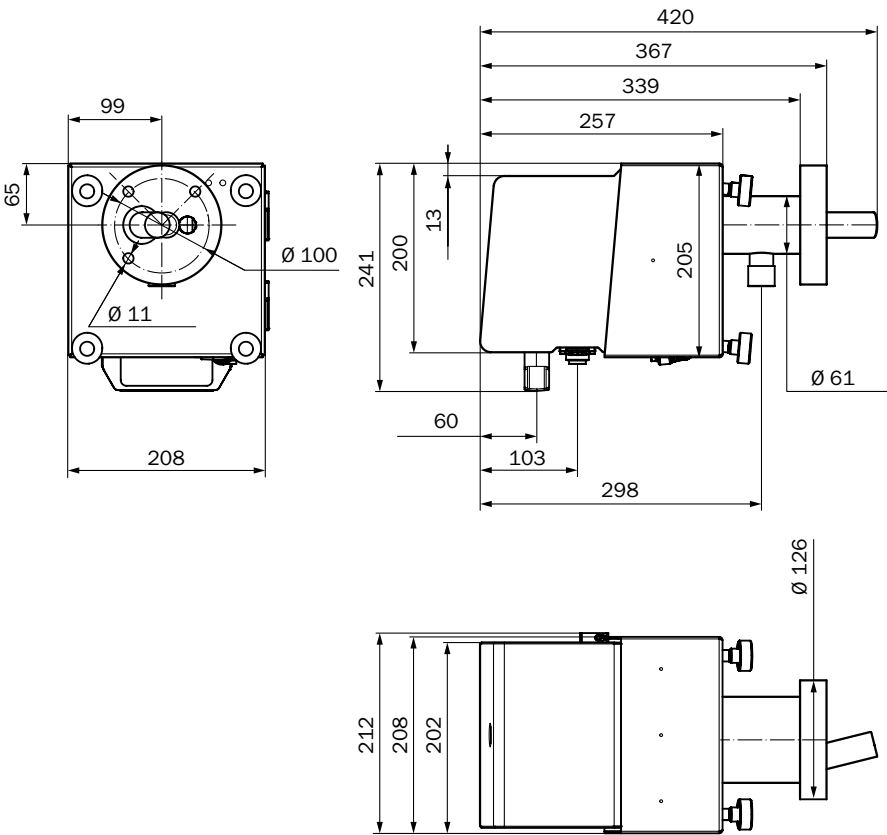
## Dimensional drawings

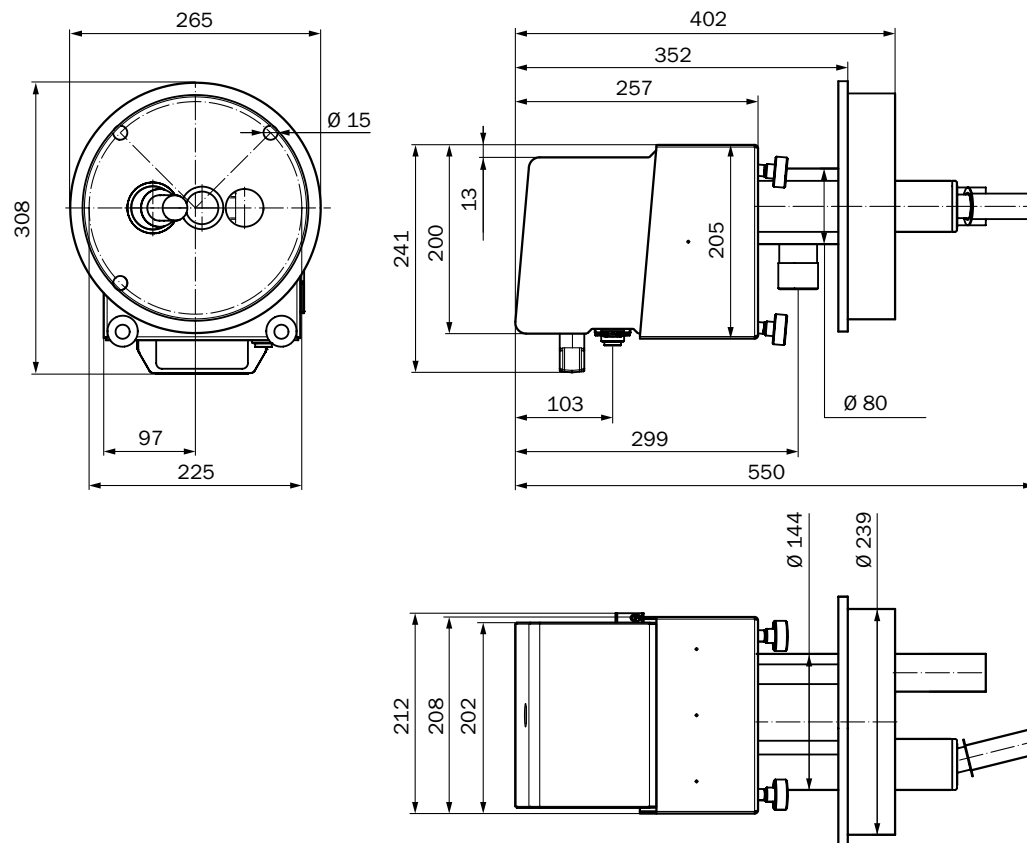
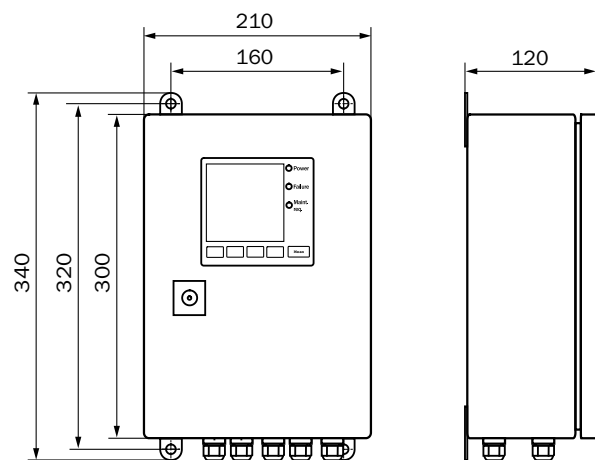
Dimensions in mm

### Sender/receiver unit DHC-T

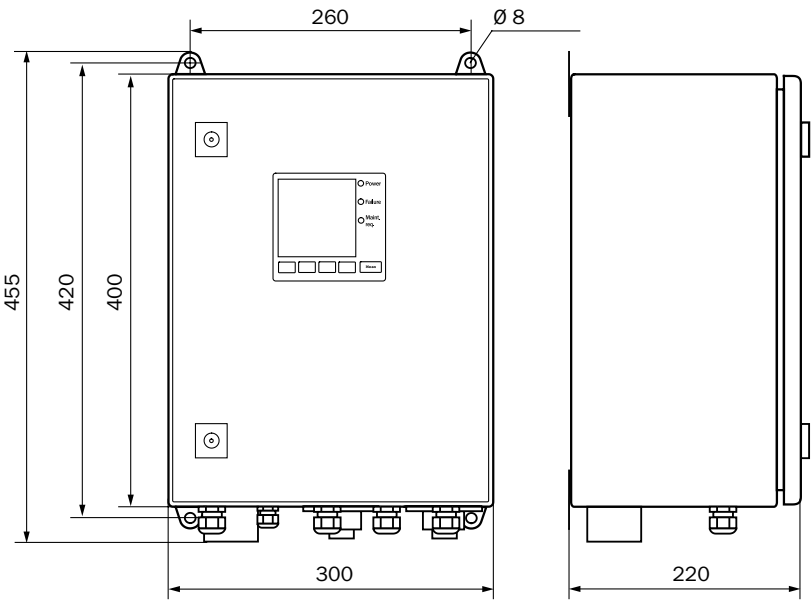


Reflector/scattered light receiver DHC-R0

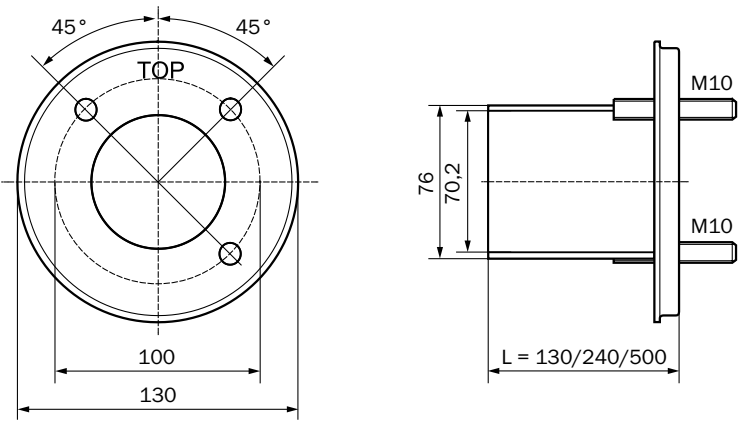


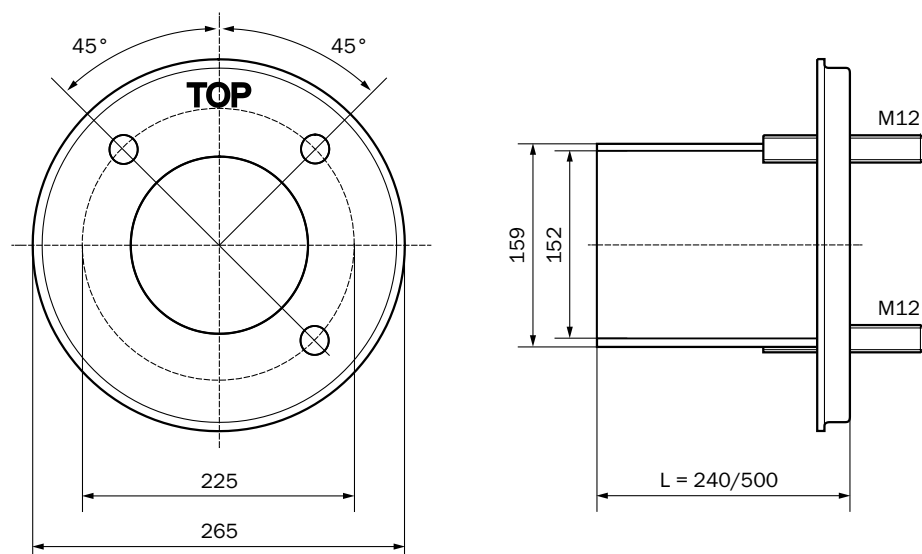
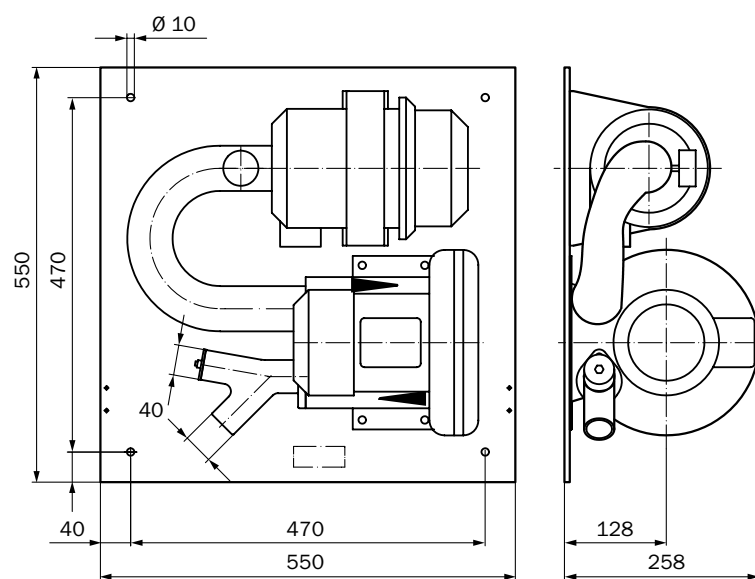
**Reflector/scattered light receiver DHC-R1****Control unit MCU-N**

Control unit MCU-P

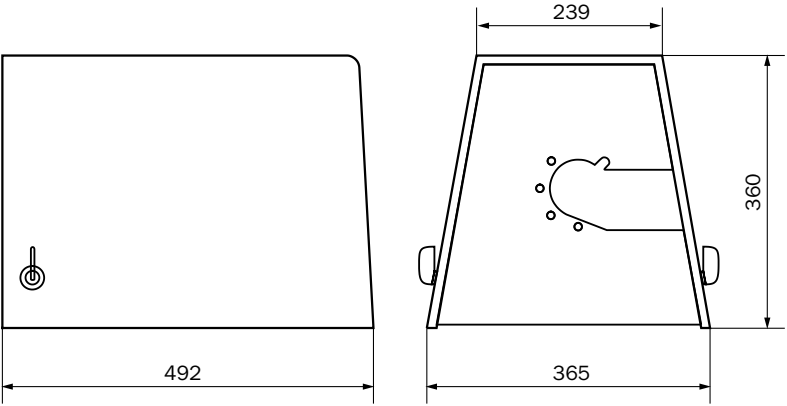


Mounting flange,  $D_f=70.2$  mm

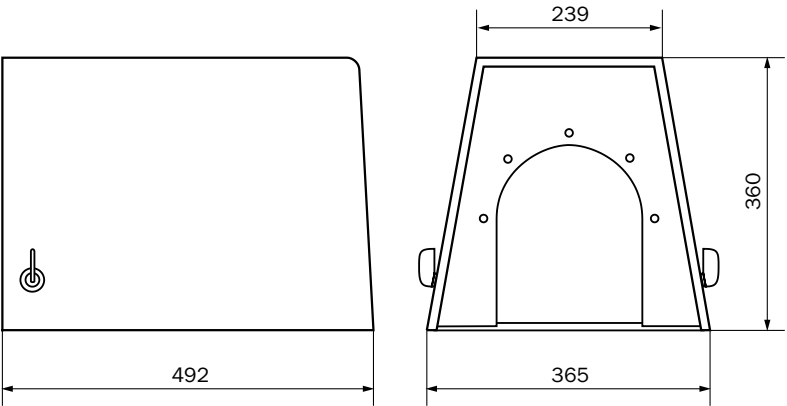


**Mounting flange,  $D_f=152$  mm****Purge air unit SLV4 2BH1300, 3-ph**

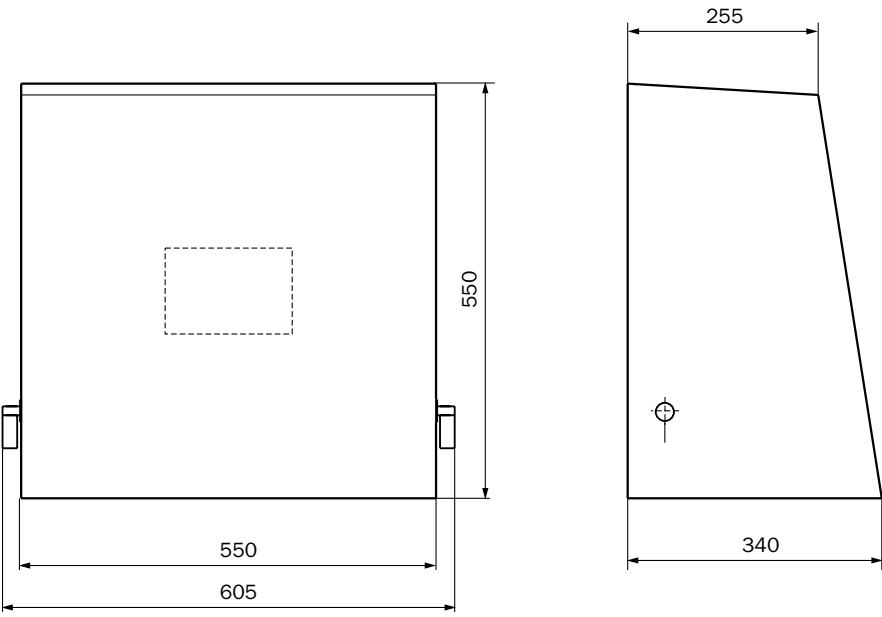
Weather hood for sender/receiver unit



Weather hood for DHSB/DHSF-R1/DHC-R1



Weather hood for purge air unit SLV4/SLV5



E



## The transmissiometer for monitoring dust concentrations



### Product description

The DUSTHUNTER T50 is a cost-effective measuring device for detecting medium to high dust content in gases above the dew point. Transmittance is the basic measured variable. It can be used to cal-

culate and output opacity and extinction as well as dust concentration according to gravimetric comparison measurements.

### At a glance

- For medium to high dust concentrations
- Automatic check of zero and reference point
- For small to medium measuring distances

### Your benefits

- Easy installation, commissioning and operation
- Measurement not dependent on gas velocity, humidity, or particle load
- Self-monitoring for low maintenance



### Additional information

Fields of application . . . . .	E-127
Detailed technical data. . . . .	E-127
Ordering information. . . . .	E-130
Dimensional drawings . . . . .	E-130

→ [www.mysick.com/en/DUSTHUNTER\\_T50](http://www.mysick.com/en/DUSTHUNTER_T50)

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much more.



## Fields of application

- Emissions monitoring in heating systems
- Dust concentration measurements in cement plants
- Monitoring of dust concentrations upstream of filter plants

## Detailed technical data

The detailed device specifications and performance data for the product may differ. They are dependent upon the prevailing application and customer specification.

### System DUSTHUNTER T50

<b>Measured variables</b>	Transmittance, opacity, relative opacity, extinction, dust concentration
<b>Measurement principles</b>	Transmittance measurement
<b>Spectral range</b>	450 nm ... 700 nm
<b>Measuring ranges</b>	<div>Transmittance 100 ... 50 % / 100 ... 0 %</div> <div>Opacity 0 ... 50 % / 0 ... 100 %</div> <div>Relative opacity 0 ... 50 % / 0 ... 100 %</div> <div>Extinction 0 ... 0.3 / 0 ... 1</div> <div>Dust concentration 0 ... 200 mg/m<sup>3</sup> / 0 ... 10,000 mg/m<sup>3</sup></div> <div>The measurement depends on measuring distance and dust properties</div>
<b>Response time</b>	1 s ... 600 s Freely configurable
<b>Accuracy</b>	± 2 %
<b>Process temperature</b>	–40 °C ... +600 °C
<b>Process pressure</b>	With control unit MCU-P: –50 hPa ... 2 hPa With external purge air unit: –50 hPa ... 30 hPa
<b>Process gas humidity</b>	Non-condensing
<b>Duct diameter</b>	0.5 m ... 2.5 m 2 m ... 5 m 4 m ... 8 m
<b>Electrical safety</b>	CE
<b>Test functions</b>	Automatic self-test (linearity, drift, aging) Manual linearity test with reference filter
<b>Options</b>	External purge air unit

### Sender/receiver unit DHC-T00

<b>Description</b>	Analyzer unit of the cross-duct measuring system
<b>Ambient temperature</b>	–40 °C ... +60 °C
<b>Enclosure rating</b>	IP 66
<b>Dimensions (W x H x D)</b>	198 mm x 216 mm x 398 mm (for details see dimensional drawings)
<b>Weight</b>	≤ 5 kg
<b>Electrical connection</b>	<div>Voltage 24 V</div> <div>Supply via control unit</div> <div>Power consumption ≤ 15 W</div>



## Reflector unit DHT-R5x

<b>Description</b>	Reflector unit with triple reflector
<b>Enclosure rating</b>	IP 66
<b>Dimensions (W x H x D)</b>	126 mm x 131 mm x 139 mm (for details see dimensional drawings)
<b>Weight</b>	DHT-R50, DHT-R51: ≤ 1 kg

## Control unit MCU-N

<b>Description</b>	Unit to control the system components and to evaluate and output the data provided by them
<b>Ambient temperature</b>	–40 °C ... +60 °C
<b>Enclosure rating</b>	IP 66
<b>Analog outputs</b>	1 output: 0/2/4 ... 20 mA, 750 Ω electrically isolated; two additional outputs if using I/O modules (option)
<b>Analog inputs</b>	2 inputs: 0 ... 20 mA not electrically isolated; two additional inputs if using I/O modules (option)
<b>Digital outputs</b>	5 relay contacts: 48 V, 1 A Volt-free; for status signals
<b>Digital inputs</b>	4 volt-free contacts
<b>Interfaces</b>	USB (service interface) RS-232 (service interface) RS-485 (via optional interface module) Interface module (option)
<b>Bus protocol</b>	Ethernet TCP/IP (via optional interface module) MODBUS (via optional interface module) PROFIBUS DP (via optional interface module)
<b>Display</b>	LCD (option) Status LEDs: "Power", "Maintenance", and "Fault"
<b>Operation</b>	Via LCD (option) or SOPAS ET software
<b>Dimensions (W x H x D)</b>	210 mm x 340 mm x 120 mm
<b>Weight</b>	≤ 3.7 kg
<b>Electrical connection</b>	<div>Voltage</div> <div>90 ... 250 V</div> <div>24 V DC version available as an option</div> <div>Frequency</div> <div>47 ... 63 Hz</div> <div>Power consumption</div> <div>≤ 15 W</div>
<b>Options</b>	Interface module(s) I/O module(s)

## Control unit MCU-P

<b>Description</b>	Unit to control the system components and to evaluate and output the data provided by them. With integrated purge air unit.
<b>Sample quantity</b>	≤ 20 m³/h
<b>Ambient temperature</b>	–40 °C ... +45 °C Suction temperature for the purge air
<b>Enclosure rating</b>	IP 66
<b>Analog outputs</b>	1 output: 0/2/4 ... 20 mA, 750 Ω electrically isolated; two additional outputs if using I/O modules (option)
<b>Analog inputs</b>	2 inputs: 0 ... 20 mA not electrically isolated; two additional inputs if using I/O modules (option)

<b>Digital outputs</b>	5 relay contacts: 48 V, 1 A Volt-free; for status signals
<b>Digital inputs</b>	4 volt-free contacts
<b>Interfaces</b>	USB (service interface) RS-232 (service interface) RS-485 (via optional interface module) Interface module (option)
<b>Bus protocol</b>	Ethernet TCP/IP (via optional interface module) MODBUS (via optional interface module) PROFIBUS DP (via optional interface module)
<b>Display</b>	LCD (option) Status LEDs: "Power", "Maintenance", and "Fault"
<b>Operation</b>	Via LCD (option) or SOPAS ET software
<b>Dimensions (W x H x D)</b>	300 mm x 455 mm x 220 mm
<b>Weight</b>	≤ 13.5 kg
<b>Electrical connection</b>	
Voltage	90 ... 250 V 24 V DC version available as an option
Frequency	47 ... 63 Hz
Power consumption	≤ 70 W
<b>Auxiliary connections</b>	Purge air
<b>Options</b>	Interface module(s) I/O module(s)

## Purge air unit SLV4 2BH1300, 3-ph

<b>Description</b>	Unit supplying dust-free air for purging optical surfaces
<b>Sample quantity</b>	38 m³/h ... 63 m³/h At 30 hPa counterpressure, dependent on vacuum in filter
<b>Ambient temperature</b>	-20 °C ... +40 °C
<b>Enclosure rating</b>	IP 54
<b>Dimensions (W x H x D)</b>	550 mm x 550 mm x 258 mm (for details see dimensional drawings)
<b>Weight</b>	18 kg
<b>Electrical connection</b>	3-phase, Δ: 200 ... 240 V / 50 Hz / 2.6 A / 350 W 3-phase, Δ: 220 ... 275 V / 60 Hz / 2.3 A / 450 W 3-phase, Y: 345 ... 415 V / 50 Hz / 1.5 A / 350 W 3-phase, Y: 380 ... 480 V / 60 Hz / 1.3 A / 450 W
<b>Auxiliary connections</b>	Purge air: 40 mm
<b>Test functions</b>	Low pressure warning device (switching point -35 hPa)
<b>Integrated components</b>	Two-stage air filter, Europiclone type, dust capacity 200 g

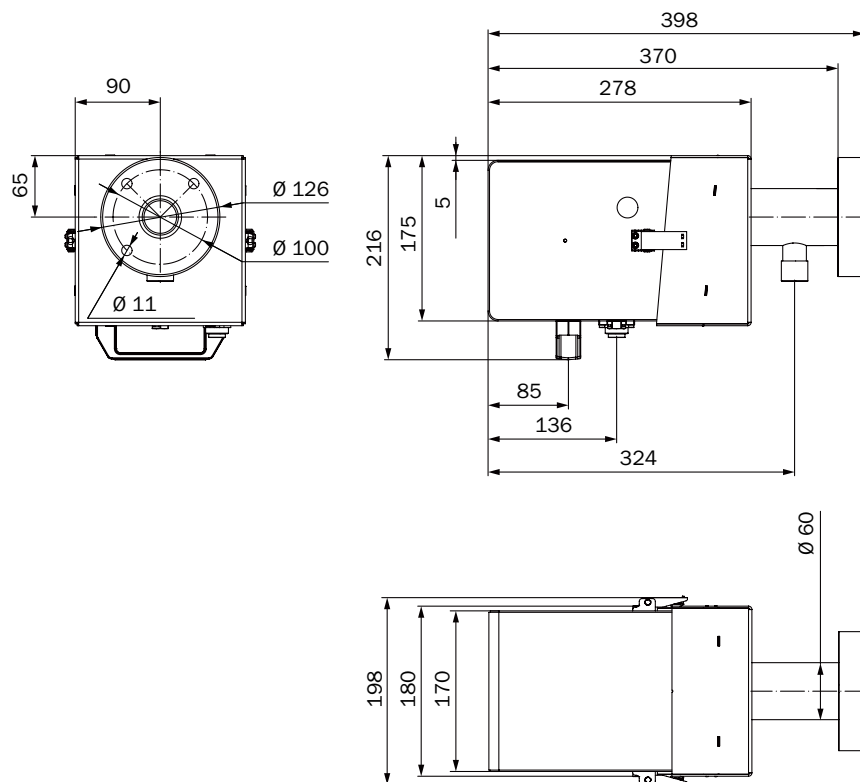
## Ordering information

Our regional sales organization will help you to select the optimum device configuration.

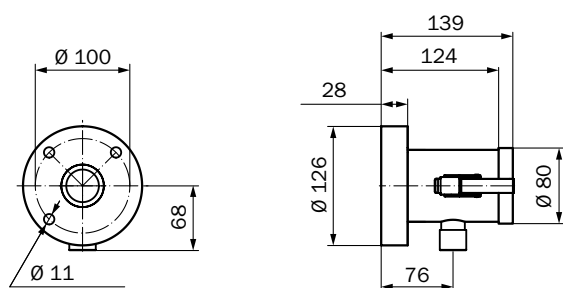
## Dimensional drawings

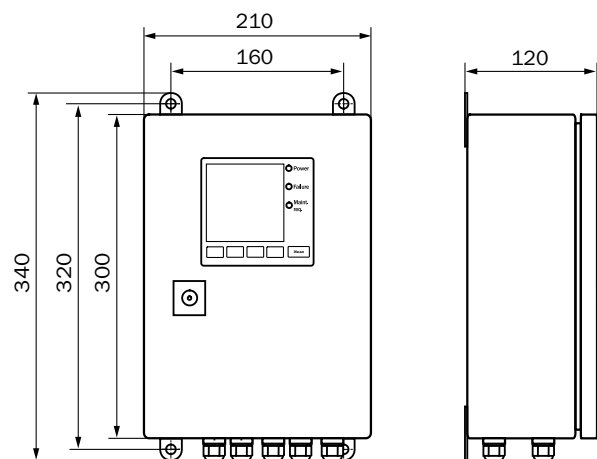
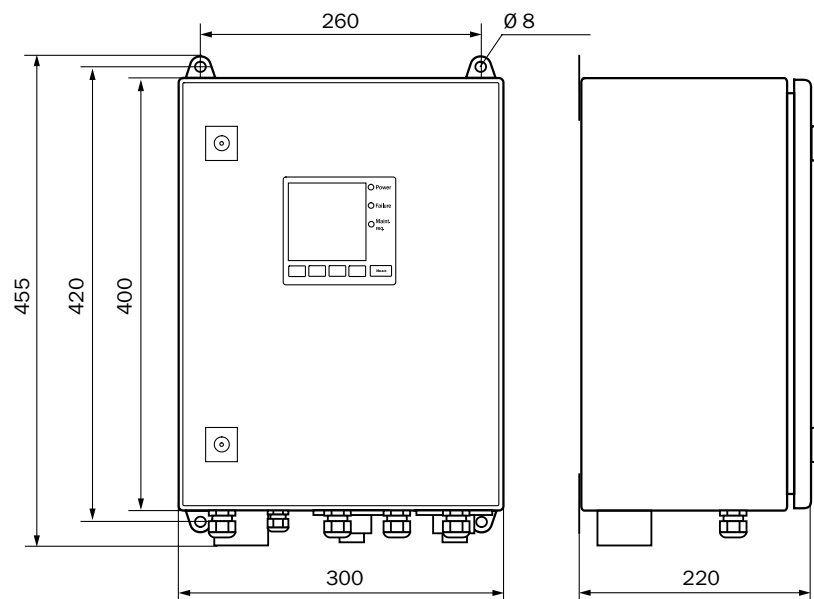
Dimensions in mm

### Sender/receiver unit DHC-T00

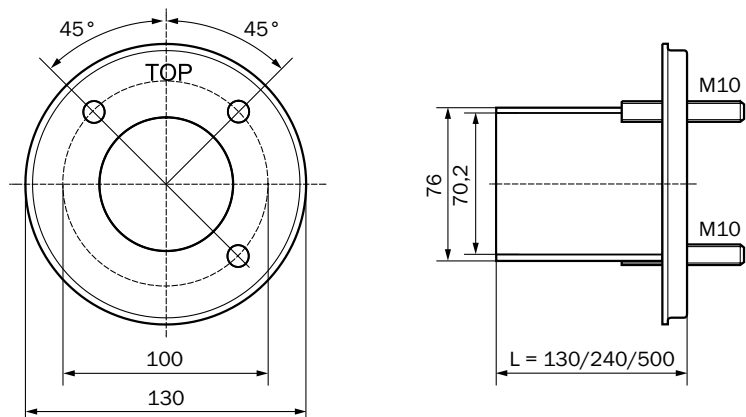


### Reflector unit DHT-R5x

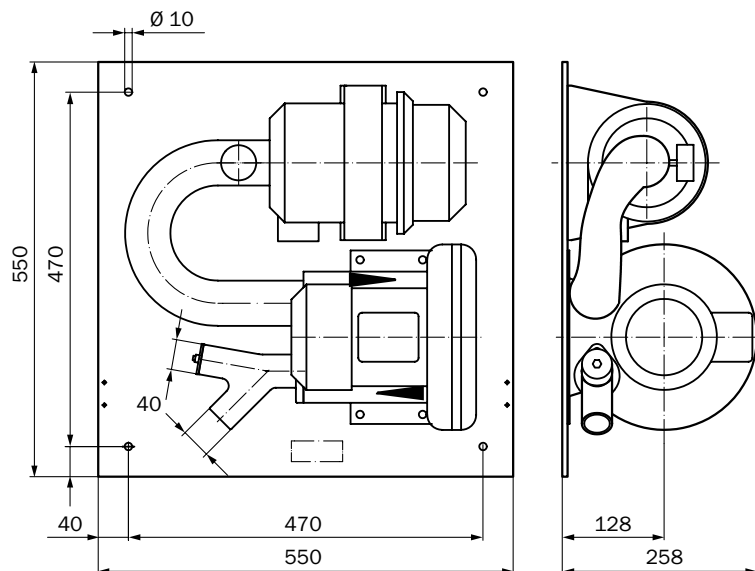


**Control unit MCU-N****Control unit MCU-P**

### Mounting flange, $D_f=70.2$ mm

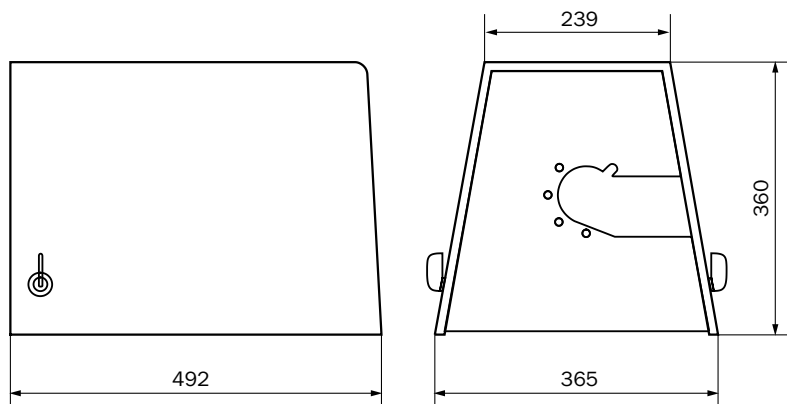


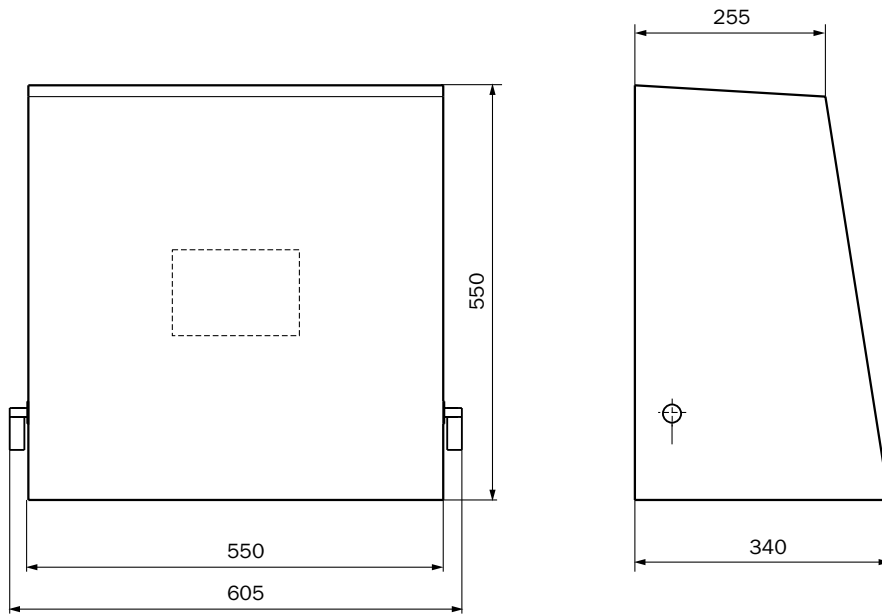
### Purge air unit SLV4 2BH1300, 3-ph



## E

### Weather hood for sender/receiver unit



**Weather hood for purge air unit SLV4/SLV5**

The type-approved transmissiometer for monitoring emissions



Product description

The DUSTHUNTER T100 is a measuring device for detecting medium to high dust content. Transmittance is the basic measured variable. Opacity and extinction can be calculated and output along with dust concentration according to gravi-

metric comparison measurements. The measuring system features an integrated contamination check. The DUSTHUNTER T100 is type-approved to EN 15267-3.

At a glance

- For medium to high dust concentrations
- Integrated contamination check
- Automatic check of zero and reference point
- For small to large measuring distances

Your benefits

- Easy installation, commissioning and operation
- Measurement not dependent on gas velocity, humidity, or particle load
- Self-monitoring for low maintenance
- Type-approved to EN 15267



Additional information

- Fields of application . . . . .E-135
- Detailed technical data. . . . .E-135
- Ordering information. . . . .E-138
- Dimensional drawings . . . . .E-138

→ [www.mysick.com/en/DUSTHUNTER\\_T100](http://www.mysick.com/en/DUSTHUNTER_T100)

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much more.

A square QR code located at the bottom right of the page, which links to the product's technical information page.

## Fields of application

- Emissions monitoring in power plants and waste incineration plants
- Monitoring of dust load in factories
- Monitoring of filter plants
- Control of air supply and exhaust air installations

## Detailed technical data

The detailed device specifications and performance data for the product may differ. They are dependent upon the prevailing application and customer specification.

### System DUSTHUNTER T100

<b>Measured variables</b>	Transmittance, opacity, relative opacity, extinction, dust concentration
<b>TÜV-approved measured variables</b>	Dust concentration
<b>Measurement principles</b>	Transmittance measurement
<b>Spectral range</b>	450 nm ... 700 nm
<b>Measuring ranges</b>	<div> <div>Transmittance</div> <div>Opacity</div> <div>Relative opacity</div> <div>Extinction</div> <div>Dust concentration</div> </div> <div> <div>100 ... 80 % / 100 ... 0 %</div> <div>0 ... 20 % / 0 ... 100 %</div> <div>0 ... 20 % / 0 ... 100 %</div> <div>0 ... 0.1 / 0 ... 2</div> <div>0 ... 200 mg/m<sup>3</sup> / 0 ... 10,000 mg/m<sup>3</sup></div> </div> <div>The measurement depends on measuring distance and dust properties</div>
<b>Certified measuring ranges</b>	
Dust concentration (transmittance)	0 ... 0.1 ext / 0 ... 0.05 ext / 0 ... 0.2 ext / 0 ... 0.5 ext / 0 ... 1 ext
<b>Response time</b>	1 s ... 600 s Freely configurable
<b>Accuracy</b>	± 2 %
<b>Process temperature</b>	–40 °C ... +600 °C
<b>Process pressure</b>	With control unit MCU-P: –50 hPa ... 2 hPa With external purge air unit: –50 hPa ... 30 hPa
<b>Process gas humidity</b>	Non-condensing
<b>Duct diameter</b>	0.5 m ... 2.5 m 2 m ... 5 m 4 m ... 12 m
<b>Conformity</b>	Approved for system requiring permission 2001/80/EC (13. BImSchV) 2000/76/EC (17. BImSchV) 27. BImSchV (Traffic Noise Protection) EN 15267 EN 14181 MCERTS TA-Luft (Prevention of Air Pollution)
<b>Electrical safety</b>	CE
<b>Test functions</b>	Automatic self-test (linearity, contamination, drift, aging) Contamination limit values: warning at 20 %, fault at 30 % Manual linearity test with reference filter
<b>Options</b>	External purge air unit

## Sender/receiver unit DHT-T10 and DHT-T21

<b>Description</b>	Analyzer unit of the cross-duct measuring system
<b>Ambient temperature</b>	-40 °C ... +60 °C
<b>Enclosure rating</b>	IP 66
<b>Dimensions (W x H x D)</b>	212 mm x 241 mm x 429 mm (for details see dimensional drawings)
<b>Weight</b>	≤ 6.5 kg
<b>Electrical connection</b>	
Voltage	24 V
	Supply via control unit
Power consumption	≤ 15 W

## Reflector unit DHT-R0x and DHT-R1x

<b>Description</b>	Reflector unit with triple reflector
<b>Enclosure rating</b>	IP 66
<b>Dimensions (W x H x D)</b>	212 mm x 241 mm x 364 mm (for details see dimensional drawings)
<b>Weight</b>	DHT-R00, DHT-R01, DHT-R02: ≤ 3 kg

## Control unit MCU-N

<b>Description</b>	Unit to control the system components and to evaluate and output the data provided by them
<b>Ambient temperature</b>	-40 °C ... +60 °C
<b>Enclosure rating</b>	IP 66
<b>Analog outputs</b>	3 outputs: 0/2/4 ... 20 mA, 750 Ω electrically isolated; two additional outputs if using I/O modules (option)
<b>Analog inputs</b>	2 inputs: 0 ... 20 mA not electrically isolated; two additional inputs if using I/O modules (option)
<b>Digital outputs</b>	5 relay contacts: 48 V, 1 A Volt-free; for status signals
<b>Digital inputs</b>	4 volt-free contacts
<b>Interfaces</b>	USB (service interface) RS-232 (service interface) RS-485 (via optional interface module) Interface module (option)
<b>Bus protocol</b>	Ethernet TCP/IP (via optional interface module) MODBUS (via optional interface module) PROFIBUS DP (via optional interface module)
<b>Display</b>	LCD Status LEDs: "Power", "Maintenance", and "Fault"
<b>Operation</b>	Via LCD or SOPAS ET software
<b>Dimensions (W x H x D)</b>	210 mm x 340 mm x 120 mm
<b>Weight</b>	≤ 3.7 kg
<b>Electrical connection</b>	
Voltage	90 ... 250 V
	24 V DC version available as an option
Frequency	47 ... 63 Hz
Power consumption	≤ 15 W
<b>Options</b>	Interface module(s) I/O module(s)

## Control unit MCU-P

<b>Description</b>	Unit to control the system components and to evaluate and output the data provided by them. With integrated purge air unit.
<b>Sample quantity</b>	≤ 20 m³/h
<b>Ambient temperature</b>	-40 °C ... +45 °C Suction temperature for the purge air
<b>Enclosure rating</b>	IP 66
<b>Analog outputs</b>	3 outputs: 0/2/4 ... 20 mA, 750 Ω electrically isolated; two additional outputs if using I/O modules (option)
<b>Analog inputs</b>	2 inputs: 0 ... 20 mA not electrically isolated; two additional inputs if using I/O modules (option)
<b>Digital outputs</b>	5 relay contacts: 48 V, 1 A Volt-free; for status signals
<b>Digital inputs</b>	4 volt-free contacts
<b>Interfaces</b>	USB (service interface) RS-232 (service interface) RS-485 (via optional interface module) Interface module (option)
<b>Bus protocol</b>	Ethernet TCP/IP (via optional interface module) MODBUS (via optional interface module) PROFIBUS DP (via optional interface module)
<b>Display</b>	LCD Status LEDs: "Power", "Maintenance", and "Fault"
<b>Operation</b>	Via LCD or SOPAS ET software
<b>Dimensions (W x H x D)</b>	300 mm x 455 mm x 220 mm
<b>Weight</b>	≤ 13.5 kg
<b>Electrical connection</b>	<div> <div>Voltage</div> <div>90 ... 250 V</div> <div>24 V DC version available as an option</div> </div> <div> <div>Frequency</div> <div>47 ... 63 Hz</div> </div> <div> <div>Power consumption</div> <div>≤ 70 W</div> </div>
<b>Auxiliary connections</b>	Purge air
<b>Options</b>	Interface module(s) I/O module(s)

## Purge air unit SLV4 2BH1300, 3-ph

<b>Description</b>	Unit supplying dust-free air for purging optical surfaces
<b>Sample quantity</b>	38 m³/h ... 63 m³/h At 30 hPa counterpressure, dependent on vacuum in filter
<b>Ambient temperature</b>	-20 °C ... +40 °C
<b>Enclosure rating</b>	IP 54
<b>Dimensions (W x H x D)</b>	550 mm x 550 mm x 258 mm (for details see dimensional drawings)
<b>Weight</b>	18 kg
<b>Electrical connection</b>	

	3-phase, $\Delta$ : 200 ... 240 V / 50 Hz / 2.6 A / 350 W 3-phase, $\Delta$ : 220 ... 275 V / 60 Hz / 2.3 A / 450 W 3-phase, Y: 345 ... 415 V / 50 Hz / 1.5 A / 350 W 3-phase, Y: 380 ... 480 V / 60 Hz / 1.3 A / 450 W
<b>Auxiliary connections</b>	Purge air: 40 mm
<b>Test functions</b>	Low pressure warning device (switching point -35 hPa)
<b>Integrated components</b>	Two-stage air filter, Europiclon type, dust capacity 200 g

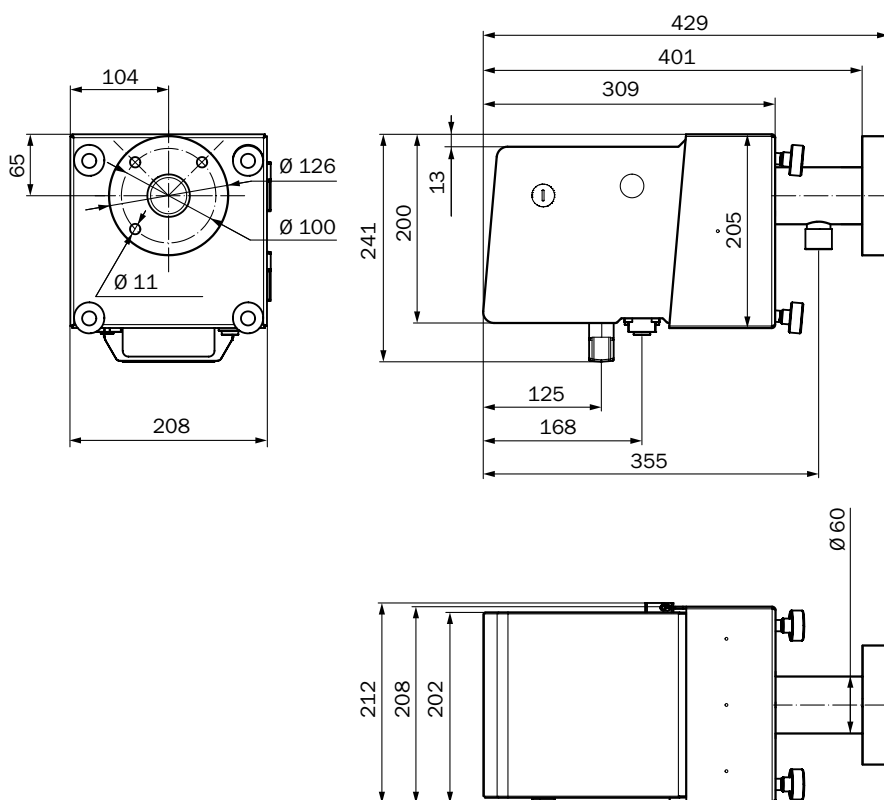
## Ordering information

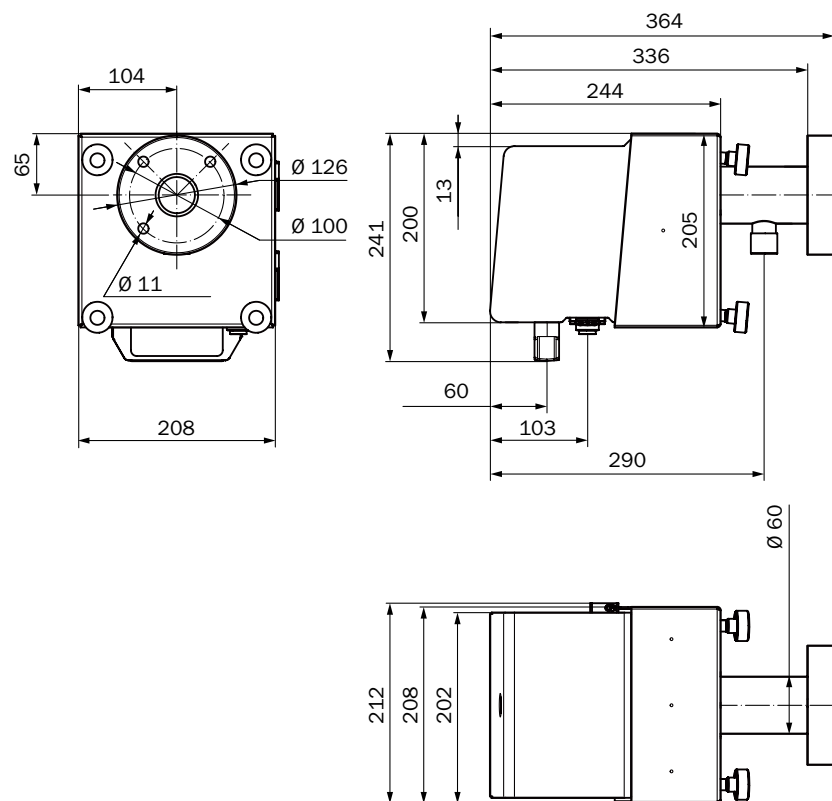
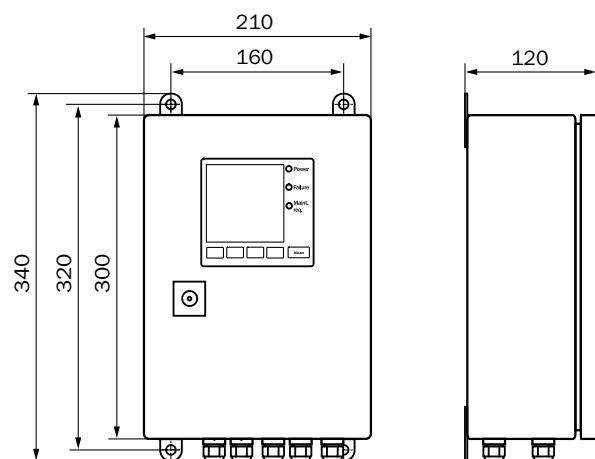
Our regional sales organization will help you to select the optimum device configuration.

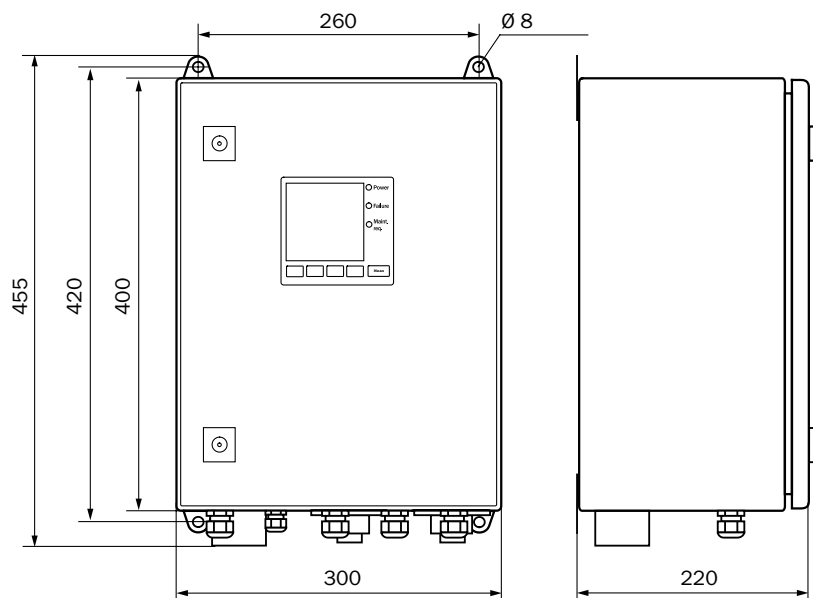
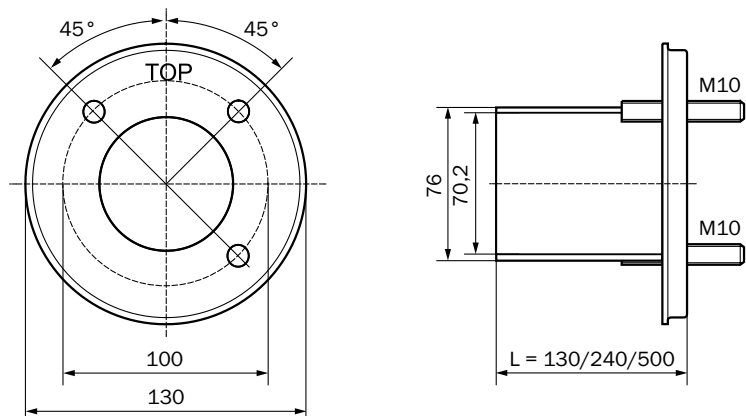
## Dimensional drawings

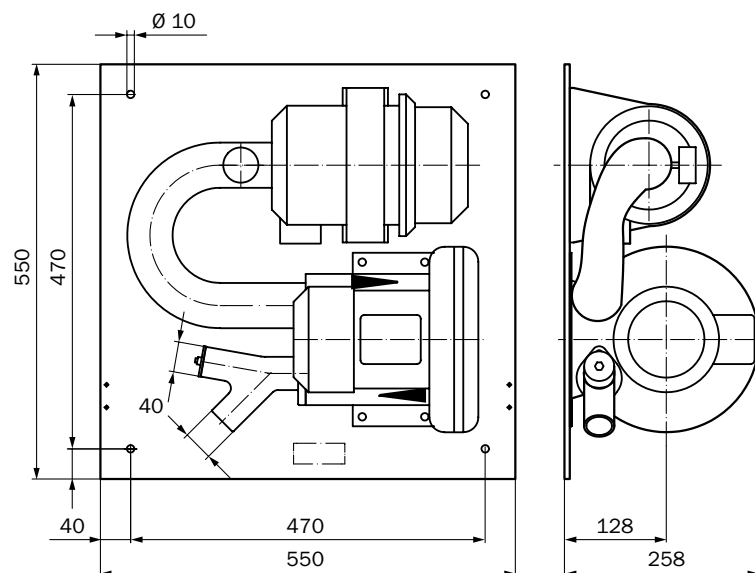
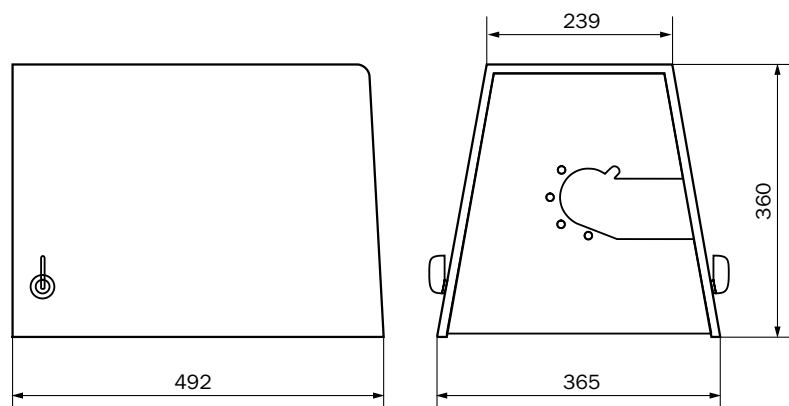
Dimensions in mm

### Sender/receiver unit DHT-T10 and DHT-T21

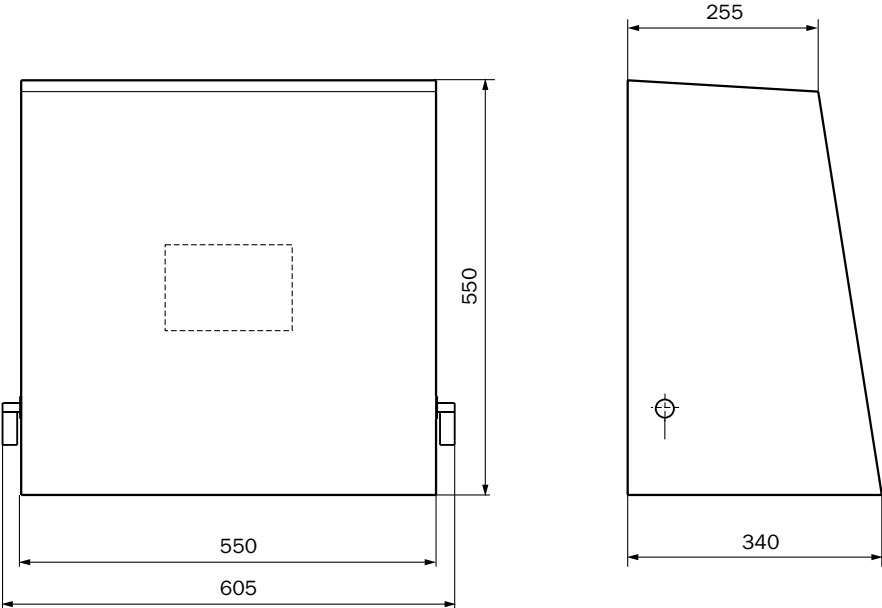


**Reflector unit DHT-R0x and DHT-R1x****Control unit MCU-N**

**Control unit MCU-P****Mounting flange,  $D_f=70.2$  mm**

**Purge air unit SLV4 2BH1300, 3-ph****Weather hood for sender/receiver unit**

Weather hood for purge air unit SLV4/SLV5



E



The type approved transmissiometer with self-alignment function



Product description

The DUSTHUNTER T200 is a measuring device for detecting medium to high dust content. Transmittance is the basic measured variable. Opacity and extinction can be calculated and output along with dust concentration according to gravimetric comparison measurements. It also features an integrated contamination check for sender/receiver and reflector unit and automatic self-alignment of the optical modules. The DUSTHUNTER T200 is type-approved to EN 15267.

At a glance

- Integrated contamination check for sender/receiver and reflector unit
- Automatic self-alignment of the optical modules
- Automatic check of zero and reference point
- For medium to high dust concentrations
- For small to large measuring distances

Your benefits


- Easy installation, commissioning and operation
- Measurement not dependent on gas velocity, humidity, or particle load
- Self-monitoring and contamination check for low maintenance
- Type-approved to EN 15267



Additional information

- Fields of application .....E-145
- Detailed technical data. ....E-145
- Ordering information. ....E-148
- Dimensional drawings .....E-148

[→ www.mysick.com/en/DUSTHUNTER\\_T200](http://www.mysick.com/en/DUSTHUNTER_T200)  
For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much more.



## Fields of application

- Emissions monitoring in power plants and waste incineration plants
- Monitoring of dust load in factories
- Monitoring of filter plants
- Control of air supply and exhaust air installations

## Detailed technical data

The detailed device specifications and performance data for the product may differ. They are dependent upon the prevailing application and customer specification.

### System DUSTHUNTER T200

<b>Measured variables</b>	Transmittance, opacity, relative opacity, extinction, dust concentration
<b>TÜV-approved measured variables</b>	Dust concentration
<b>Measurement principles</b>	Transmittance measurement
<b>Spectral range</b>	450 nm ... 700 nm
<b>Measuring distances</b>	0.5 m ... 2.5 m 2 m ... 5 m 4 m ... 12 m
<b>Measuring ranges</b>	<div> <div>Transmittance</div> <div>Opacity</div> <div>Relative opacity</div> <div>Extinction</div> <div>Dust concentration</div> </div> <div>           100 ... 90 % / 100 ... 0 %            0 ... 10 % / 0 ... 100 %            0 ... 10 % / 0 ... 100 %            0 ... 0.045 / 0 ... 2            0 ... 200 mg/m<sup>3</sup> / 0 ... 10,000 mg/m<sup>3</sup>            The measurement depends on measuring distance and dust properties         </div>
<b>Certified measuring ranges</b>	
Dust concentration (transmittance)	0 ... 0.1 ext / 0 ... 0.05 ext / 0 ... 0.2 ext / 0 ... 0.5 ext / 0 ... 1 ext
<b>Response time</b>	1 s ... 600 s Freely configurable
<b>Accuracy</b>	± 2 %
<b>Process temperature</b>	–40 °C ... +600 °C
<b>Process pressure</b>	With control unit MCU-P: –50 hPa ... 2 hPa With external purge air unit: –50 hPa ... 30 hPa
<b>Process gas humidity</b>	Non-condensing
<b>Duct diameter</b>	0.5 m ... 2.5 m 2 m ... 5 m 4 m ... 12 m
<b>Conformity</b>	Approved for system requiring permission 2001/80/EC (13. BImSchV) 2000/76/EC (17. BImSchV) 27. BImSchV (Traffic Noise Protection) EN 15267 EN 14181 MCERTS TA-Luft (Prevention of Air Pollution) Conforms to U.S. EPA PS-11
<b>Electrical safety</b>	CE
<b>Corrective functions</b>	Automatic self-alignment
<b>Test functions</b>	Automatic self-test (linearity, contamination, drift, aging) Contamination limit values: warning at 30 %, fault at 40 % Manual linearity test with reference filter
<b>Options</b>	External purge air unit

## Sender/receiver unit DHT-T10 and DHT-T21

<b>Description</b>	Analyzer unit of the cross-duct measuring system
<b>Ambient temperature</b>	-40 °C ... +60 °C
<b>Enclosure rating</b>	IP 66
<b>Dimensions (W x H x D)</b>	212 mm x 241 mm x 429 mm (for details see dimensional drawings)
<b>Weight</b>	≤ 10 kg
<b>Electrical connection</b>	
Voltage	24 V
	Supply via control unit
Power consumption	≤ 15 W

## Reflector unit DHT-R0x and DHT-R1

<b>Description</b>	Reflector unit with triple reflector
<b>Enclosure rating</b>	IP 66
<b>Dimensions (W x H x D)</b>	212 mm x 241 mm x 364 mm (for details see dimensional drawings)
<b>Weight</b>	DHT-R10, DHT-R11, DHT-R12: ≤ 5 kg

## Control unit MCU-N

<b>Description</b>	Unit to control the system components and to evaluate and output the data provided by them
<b>Ambient temperature</b>	-40 °C ... +60 °C
<b>Enclosure rating</b>	IP 66
<b>Analog outputs</b>	3 outputs: 0/2/4 ... 20 mA, 750 Ω electrically isolated; two additional outputs if using I/O modules (option)
<b>Analog inputs</b>	2 inputs: 0 ... 20 mA not electrically isolated; two additional inputs if using I/O modules (option)
<b>Digital outputs</b>	5 relay contacts: 48 V, 1 A Volt-free; for status signals
<b>Digital inputs</b>	4 volt-free contacts
<b>Interfaces</b>	USB (service interface) RS-232 (service interface) RS-485 (via optional interface module) Interface module (option)
<b>Bus protocol</b>	Ethernet TCP/IP (via optional interface module) MODBUS (via optional interface module) PROFIBUS DP (via optional interface module)
<b>Display</b>	LCD Status LEDs: "Power", "Maintenance", and "Fault"
<b>Operation</b>	Via LCD or SOPAS ET software
<b>Dimensions (W x H x D)</b>	210 mm x 340 mm x 120 mm
<b>Weight</b>	≤ 3.7 kg
<b>Electrical connection</b>	
Voltage	90 ... 250 V
	24 V DC version available as an option
Frequency	47 ... 63 Hz
Power consumption	≤ 15 W
<b>Options</b>	Interface module(s) I/O module(s)

## Control unit MCU-P

<b>Description</b>	Unit to control the system components and to evaluate and output the data provided by them. With integrated purge air unit.	
<b>Sample quantity</b>	≤ 20 m³/h	
<b>Ambient temperature</b>	-40 °C ... +45 °C Suction temperature for the purge air	
<b>Enclosure rating</b>	IP 66	
<b>Analog outputs</b>	3 outputs: 0/2/4 ... 20 mA, 750 Ω electrically isolated; two additional outputs if using I/O modules (option)	
<b>Analog inputs</b>	2 inputs: 0 ... 20 mA not electrically isolated; two additional inputs if using I/O modules (option)	
<b>Digital outputs</b>	5 relay contacts: 48 V, 1 A Volt-free; for status signals	
<b>Digital inputs</b>	4 volt-free contacts	
<b>Interfaces</b>	USB (service interface) RS-232 (service interface) RS-485 (via optional interface module) Interface module (option)	
<b>Bus protocol</b>	Ethernet TCP/IP (via optional interface module) MODBUS (via optional interface module) PROFIBUS DP (via optional interface module)	
<b>Display</b>	LCD Status LEDs: "Power", "Maintenance", and "Fault"	
<b>Operation</b>	Via LCD or SOPAS ET software	
<b>Dimensions (W x H x D)</b>	300 mm x 455 mm x 220 mm	
<b>Weight</b>	≤ 13.5 kg	
<b>Electrical connection</b>	Voltage	90 ... 250 V 24 V DC version available as an option
	Frequency	47 ... 63 Hz
	Power consumption	≤ 70 W
<b>Auxiliary connections</b>	Purge air	
<b>Options</b>	Interface module(s) I/O module(s)	

## Purge air unit SLV4 2BH1300, 3-ph

<b>Description</b>	Unit supplying dust-free air for purging optical surfaces
<b>Sample quantity</b>	38 m³/h ... 63 m³/h At 30 hPa counterpressure, dependent on vacuum in filter
<b>Ambient temperature</b>	-20 °C ... +40 °C
<b>Enclosure rating</b>	IP 54
<b>Dimensions (W x H x D)</b>	550 mm x 550 mm x 258 mm (for details see dimensional drawings)
<b>Weight</b>	18 kg
<b>Electrical connection</b>	3-phase, Δ: 200 ... 240 V / 50 Hz / 2.6 A / 350 W 3-phase, Δ: 275 V / 60 Hz / 2.3 A / 450 W 3-phase, Y: 345 ... 415 V / 50 Hz / 1.5 A / 350 W 3-phase, Y: 380 ... 480 V / 60 Hz / 1.3 A / 450 W
<b>Auxiliary connections</b>	Purge air: 40 mm
<b>Test functions</b>	Low pressure warning device (switching point -35 hPa)
<b>Integrated components</b>	Two-stage air filter, Europiclon type, dust capacity 200 g

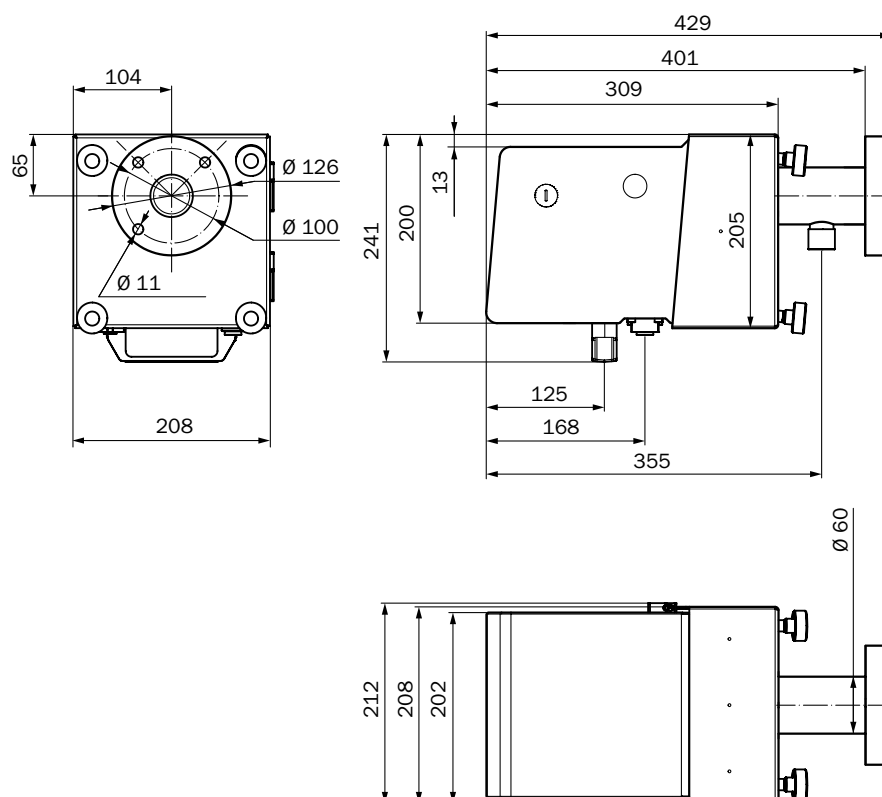
## Ordering information

Our regional sales organization will help you to select the optimum device configuration.

## Dimensional drawings

Dimensions in mm

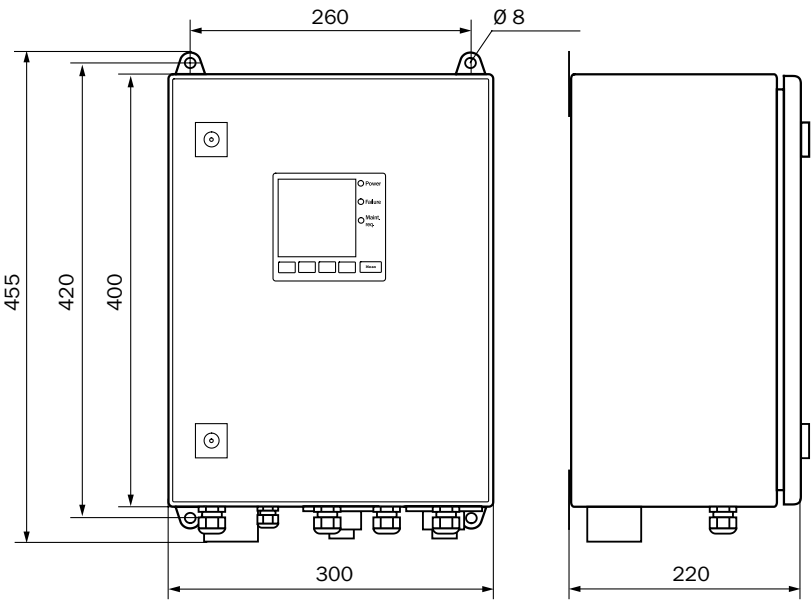
## Sender/receiver unit DHT-T10 and DHT-T21



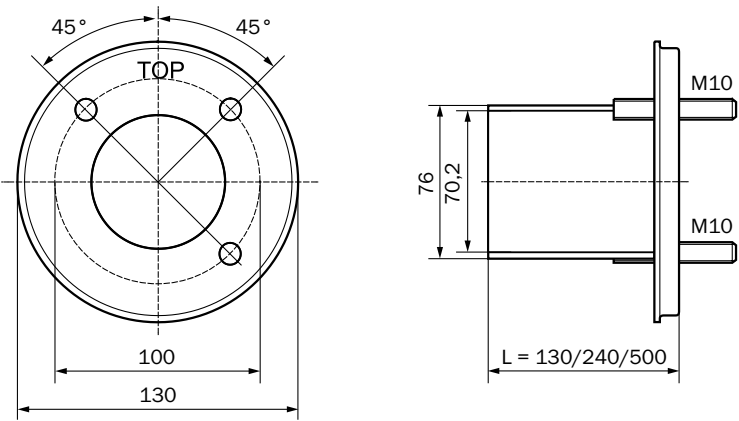
The technical drawing consists of three orthographic projections of a mechanical part:

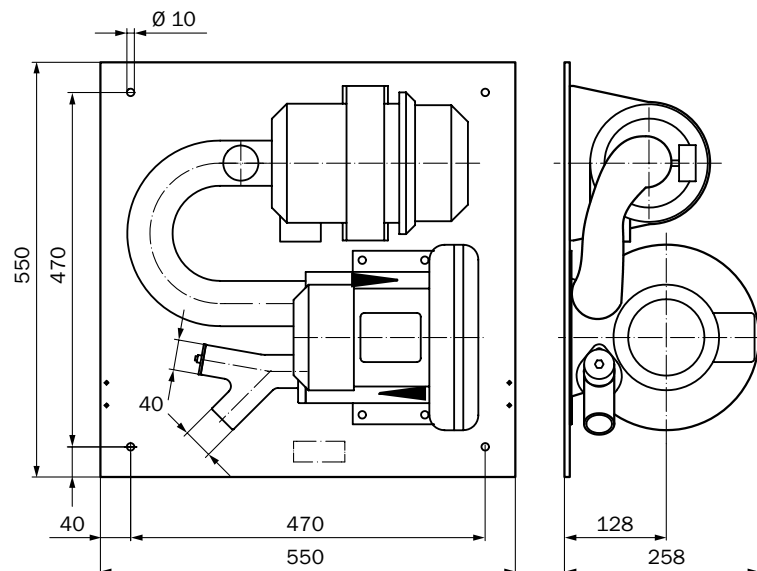
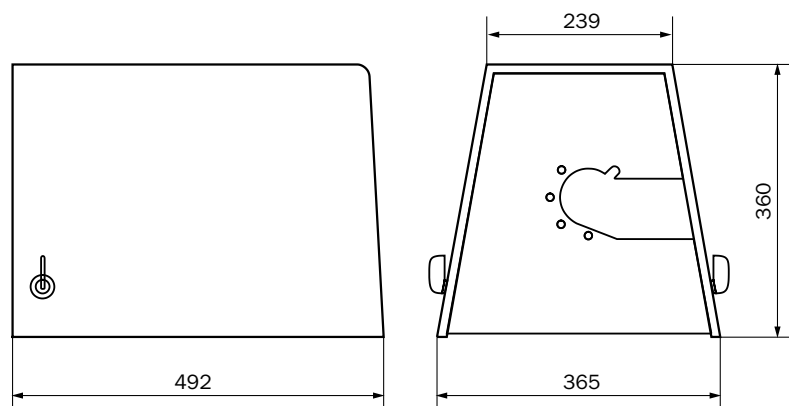
- Front View (Top Left):** Shows a circular flange with four mounting holes. Dimensions include a total width of 208, a central hole diameter of Ø 11, and outer diameters of Ø 100 and Ø 126.
- Side View (Bottom Left):** Shows the profile of the component. Key dimensions are a total height of 212, a base thickness of 208, and a main body height of 202.
- Top View (Right):** Shows the component from above, highlighting its rectangular shape and various ports. Dimensions include a total length of 364, a main body width of 244, and a base width of 290.

Control unit MCU-P

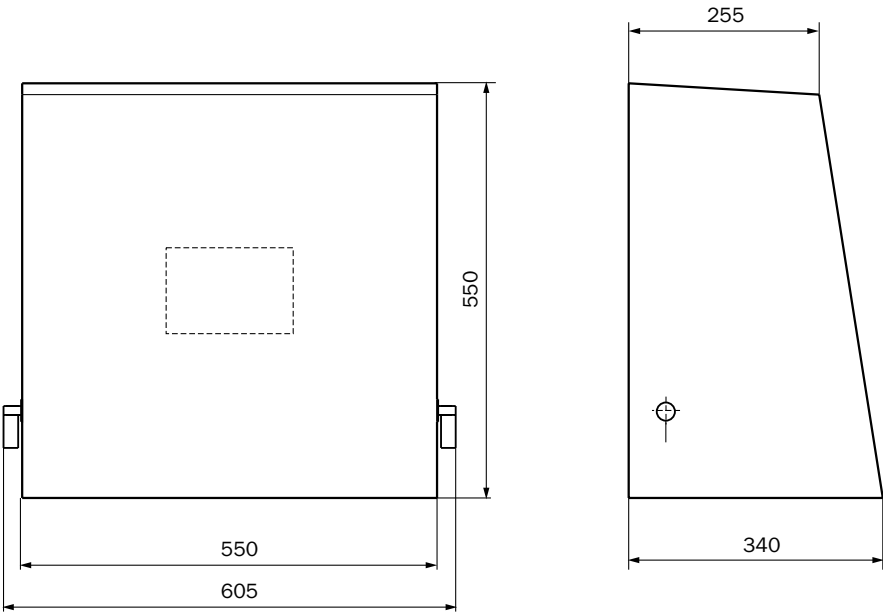


Mounting flange,  $D_f=70.2$  mm



**Purge air unit SLV4 2BH1300, 3-ph****Weather hood for sender/receiver unit**

Weather hood for purge air unit SLV4/SLV5





## The reliable dust measuring device for explosion areas



### Product description

Transmittance, opacity, extinction, and dust concentration - with the FW300 Ex, these measured variables can be freely selected. Be it sticky dusts, high gas temperatures, or fluctuating gas velocities, the FW300 Ex is capable of speedy

and highly accurate measurements even under the most difficult of conditions. For applications in explosion areas, a version housed inside a pressure-resistant enclosure and a dust-proof version are available.

### At a glance

- For medium to high dust concentrations
- Automatic monitoring of zero and reference point
- Device versions for ATEX Zones 1, 2, and 22
- For small to medium measuring distances

### Your benefits

- Easy operation
- Minimum maintenance required
- Measurements in explosion areas



### Additional information

Fields of application . . . . .	E-155
Detailed technical data. . . . .	E-155
Ordering information. . . . .	E-158
Dimensional drawings . . . . .	E-158

→ [www.mysick.com/en/FW300\\_Ex](http://www.mysick.com/en/FW300_Ex)

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much more.



## Fields of application

- Monitoring of filter plants for broken filters
- Monitoring of dust load in factories
- Emissions monitoring in industrial plants
- Measurements of dust emissions in waste dumps, quarries, and grinding plants

## Detailed technical data

The detailed device specifications and performance data for the product may differ. They are dependent upon the prevailing application and customer specification.

### System FW300 Ex

<b>Measured variables</b>	Transmittance, opacity, extinction, dust concentration
<b>Measurement principles</b>	Transmittance measurement
<b>Spectral range</b>	640 nm ... 660 nm Laser, protection class 2, power < 1 mW
<b>Measuring ranges</b>	<div>Transmittance</div> <div>Opacity</div> <div>Extinction</div> <div>Dust concentration</div> <div>The measurement depends on measuring distance and dust properties</div>
<b>Response time</b>	0.1 s ... 600 s Freely configurable
<b>Accuracy</b>	<div>Transmittance: ± 0.4 %</div> <div>Opacity: ± 0.4 %</div> <div>Extinction: ± 0.002 ext</div> <div>Dust concentration: ± 2 %</div>
<b>Process temperature</b>	0 °C ... +600 °C
<b>Process pressure</b>	–50 hPa ... 30 hPa
<b>Process gas humidity</b>	Non-condensing
<b>Duct diameter</b>	0.5 m ... 2 m 1.5 m ... 8 m
<b>Electrical safety</b>	CE
<b>Operation</b>	Via MEPA software
<b>Test functions</b>	Automatic self-test (linearity, drift, aging) Manual linearity test with reference filter

### Sender/receiver unit FWSE300 Ex

<b>Description</b>	Analyzer unit of the cross-duct measuring system
<b>Ambient temperature</b>	–20 °C ... +40 °C
<b>Ex approvals</b>	
<b>ATEX</b>	<div>Zone 1 and 2: II 2G Ex IIC T6</div> <div>Zone 22: II 3D Ex t IIIB T80 °C Dc IP 54</div>
<b>Enclosure rating</b>	IP 65
<b>Dimensions (W x H x D)</b>	160 mm x 200 mm x 191 mm (for details see dimensional drawings)
<b>Weight</b>	≤ 4.6 kg
<b>Electrical connection</b>	
<b>Voltage</b>	24 V Supply via connection unit
<b>Power consumption</b>	≤ 4 W



## Rotary reflector FW-R-055-D

<b>Description</b>	Reflector unit with glass triple reflector
<b>Ambient temperature</b>	-20 °C ... +40 °C
<b>Ex approvals</b>	ATEX Zone 1 and 2: II 2G Ex IIC T6 Zone 22: II 3D Ex t IIIB T80 °C Dc IP 54
<b>Enclosure rating</b>	IP 65
<b>Dimensions (W x H x D)</b>	160 mm x 200 mm x 191 mm (for details see dimensional drawings)
<b>Weight</b>	4.7 kg
<b>Electrical connection</b>	Voltage 24 Supply via connection unit
Power consumption	≤ 12 W

## Fixed reflector FW-R-055-F

<b>Description</b>	Reflector unit with glass triple reflector
<b>Ambient temperature</b>	-20 °C ... +40 °C
<b>Enclosure rating</b>	IP 65
<b>Dimensions (W x H x D)</b>	80 mm x 80 mm x 34 mm (for details see dimensional drawings)
<b>Weight</b>	0.4 kg

## Purge air fixture FW-V

<b>Description</b>	Flange fixture with connection for the purge air
<b>Dimensions (W x H x D)</b>	126 mm x 126 mm x 200 mm (for details see dimensional drawings)
<b>Weight</b>	1.4 kg

## Connection unit AK1-Ex

<b>Description</b>	Unit for connecting data cables and power supply for system components; for use in explosion areas
<b>Ambient temperature</b>	-20 °C ... +40 °C
<b>Ex approvals</b>	ATEX II 2G Ex de IIC T6
<b>Enclosure rating</b>	IP 65
<b>Analog outputs</b>	1 output: 0/2/4 ... 20 mA, 750 Ω Electrically isolated, second output as option
<b>Digital outputs</b>	3 relay contacts: 48 V, 1 A Volt-free; for operation/fault status signals, limit value, maintenance
<b>Digital inputs</b>	1 input:  Volt-free; for maintenance switch
<b>Interfaces</b>	RS-232 (service interface)
<b>Bus protocol</b>	CAN (option), for the connection of an evaluation unit
<b>Display</b>	Two-line LCD
<b>Dimensions (W x H x D)</b>	210 mm x 493 mm x 180 mm (for details see dimensional drawings)
<b>Weight</b>	13.3 kg

<b>Electrical connection</b>	Voltage	100 ... 240 V
	Frequency	47 ... 63 Hz
	Power consumption	≤ 15 W

### Connection unit AK1-Ex22

<b>Description</b>	Unit for connecting data cables and power supply for system components; for use in dust explosion areas	
<b>Ambient temperature</b>	-20 °C ... +40 °C	
<b>Ex approvals</b>	ATEX	II 2D Ex tD A21 T80 °C IP 6X
<b>Enclosure rating</b>	IP 65	
<b>Analog outputs</b>	1 output: 0/2/4 ... 20 mA, 750 Ω Electrically isolated, second output as option	
<b>Digital outputs</b>	3 relay contacts: 48 V, 1 A Volt-free; for operation/fault status signals, limit value, maintenance	
<b>Digital inputs</b>	1 input:  Volt-free; for maintenance switch	
<b>Interfaces</b>	RS-232 (service interface)	
<b>Bus protocol</b>	CAN (option), for the connection of an evaluation unit	
<b>Display</b>	Two-line LCD	
<b>Dimensions (W x H x D)</b>	200 mm x 300 mm x 155 mm (for details see dimensional drawings)	
<b>Weight</b>	4.9 kg	
<b>Electrical connection</b>	Voltage	100 ... 240 V Optional: 24 V DC ± 2 V
	Frequency	47 ... 63 Hz
	Power consumption	≤ 15 W

### Purge air unit SLV5 2BH1300, Ex 2/3G

<b>Description</b>	Unit supplying dust-free air for purging optical surfaces; for use in explosion areas	
<b>Sample quantity</b>	38 m³/h ... 63 m³/h At 30 hPa counterpressure, dependent on vacuum in filter	
<b>Ambient temperature</b>	-20 °C ... +40 °C	
<b>Enclosure rating</b>	IP 54	
<b>Dimensions (W x H x D)</b>	550 mm x 550 mm x 258 mm (for details see dimensional drawings)	
<b>Weight</b>	18 kg	
<b>Electrical connection</b>	3-phase, Δ: 230 V / 50 Hz / 2.4 A / 550 W 3-phase, Y: 400 V / 50 Hz / 1.4 A / 550 W	
<b>Auxiliary connections</b>	Purge air: 40 mm	
<b>Test functions</b>	Low pressure warning device (switching point -35 hPa)	
<b>Integrated components</b>	Two-stage air filter, Europiclon type, dust capacity 200 g	

## Purge air unit SLV5 2BH1300, Ex 2/3D

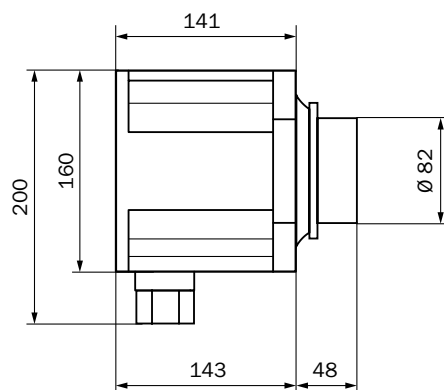
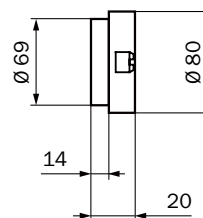
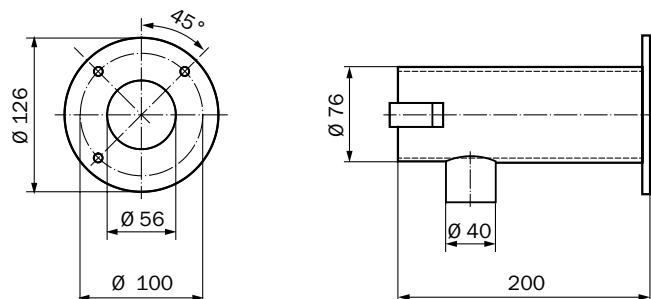
<b>Description</b>	Unit supplying dust-free air for purging optical surfaces; for use in dust explosion areas
<b>Sample quantity</b>	38 m³/h ... 63 m³/h At 30 hPa counterpressure, dependent on vacuum in filter
<b>Ambient temperature</b>	-20 °C ... +40 °C
<b>Enclosure rating</b>	IP 54
<b>Dimensions (W x H x D)</b>	550 mm x 550 mm x 258 mm (for details see dimensional drawings)
<b>Weight</b>	18 kg
<b>Electrical connection</b>	3-phase, Δ: 230 V / 50 Hz / 2.4 A / 550 W 3-phase, Y: 400 V / 50 Hz / 1.4 A / 550 W
<b>Auxiliary connections</b>	Purge air: 40 mm
<b>Test functions</b>	Low pressure warning device (switching point -35 hPa)
<b>Integrated components</b>	Two-stage air filter, Europiclon type, dust capacity 200 g

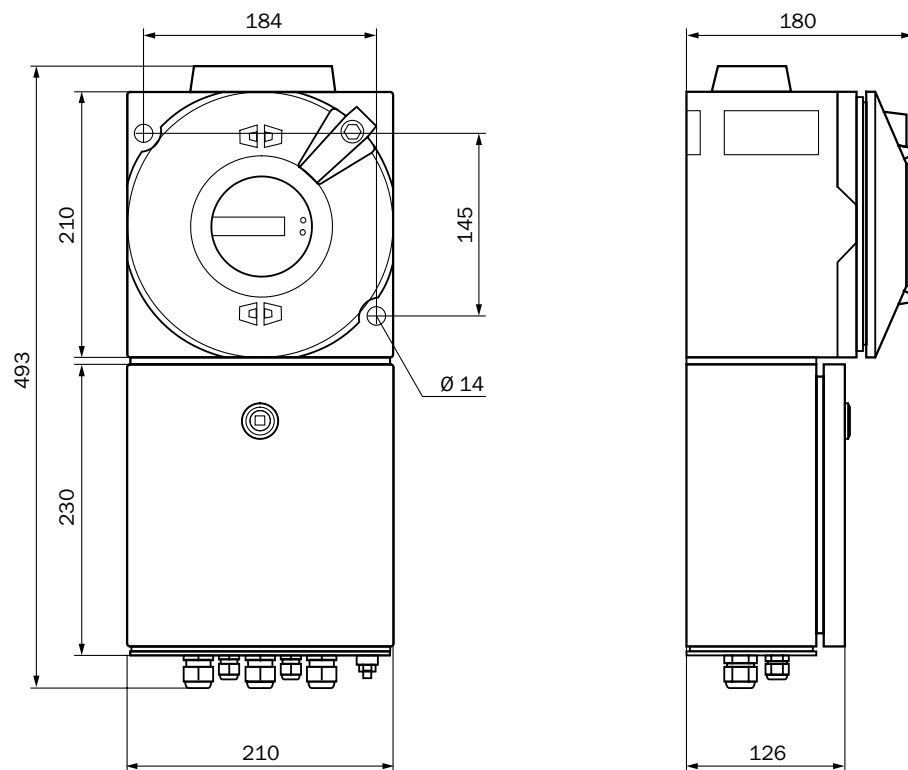
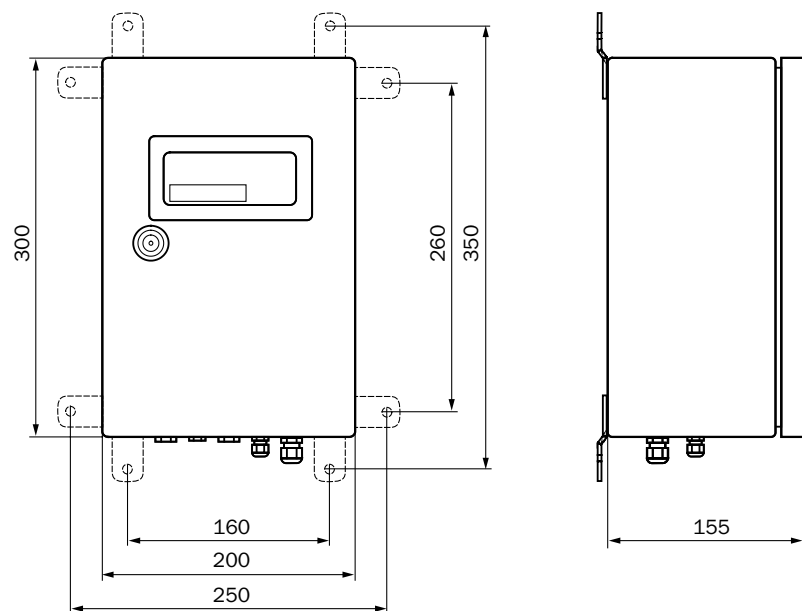
## Ordering information

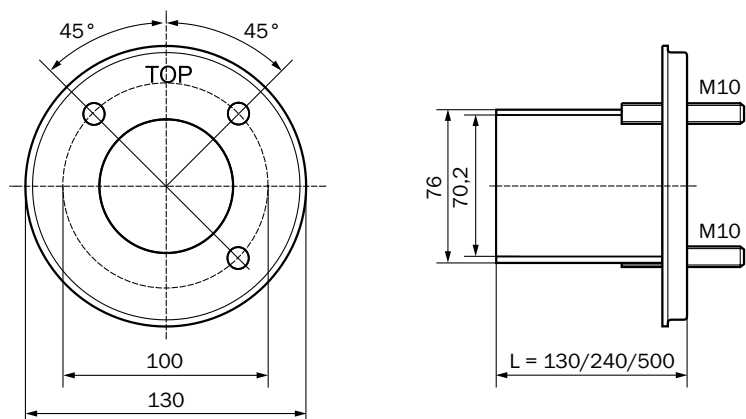
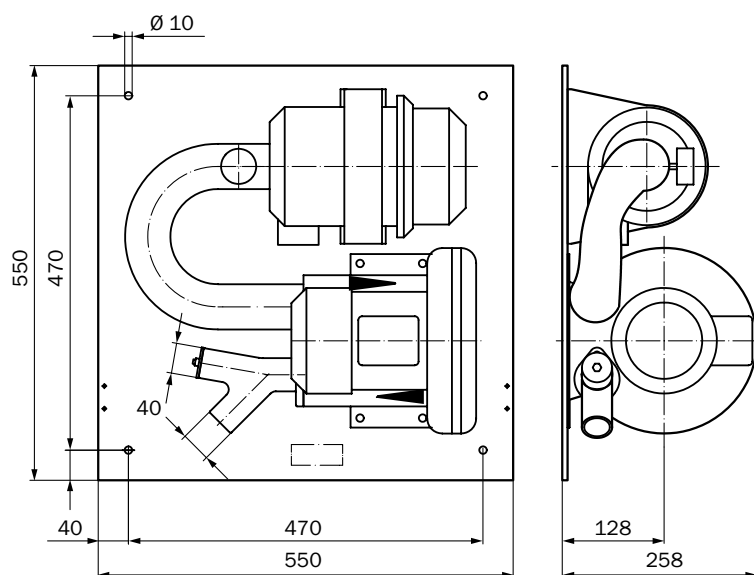
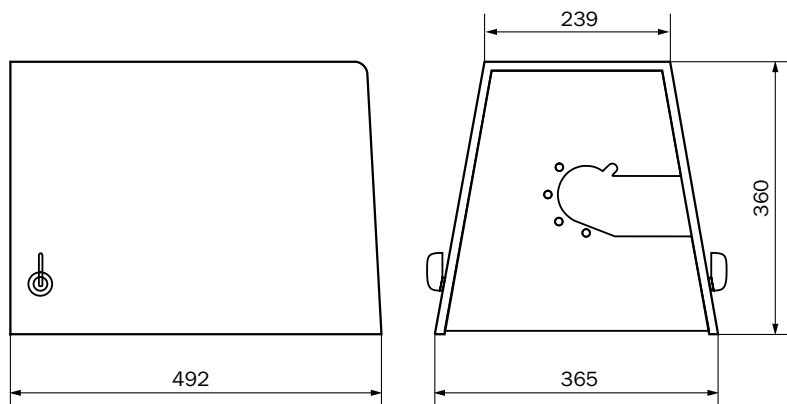
Our regional sales organization will help you to select the optimum device configuration.

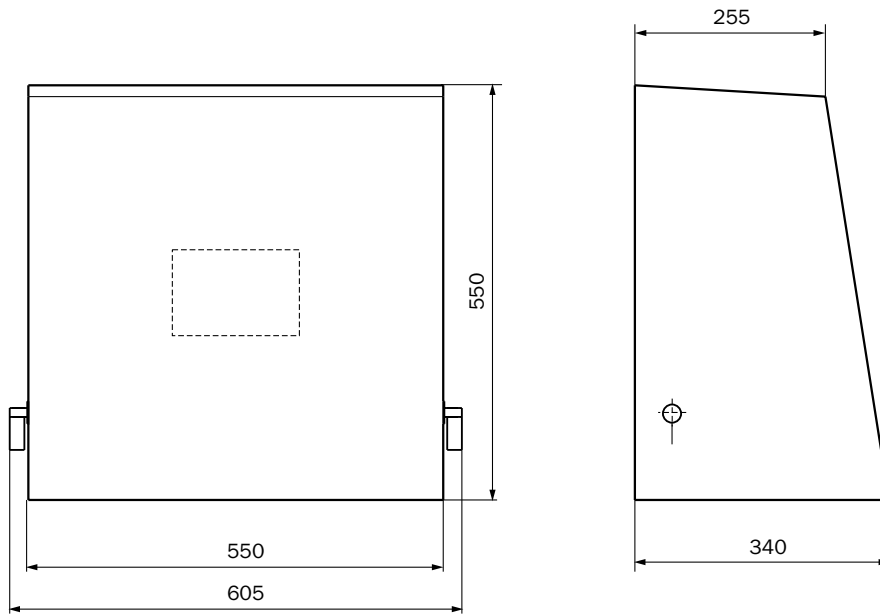
## Dimensional drawings

Dimensions in mm

**Sender/receiver unit FWSE300 Ex**  
**Rotary reflector FW-R-055-D**

**Fixed reflector FW-R-055-F**

**Purge air fixture FW-V**


**Connection unit AK1-Ex****Connection unit AK1-Ex22**

**Mounting flange,  $D_f=70.2$  mm****Purge air unit SLV5 2BH1300, Ex 2/3G****Purge air unit SLV5 2BH1300, Ex 2/3D****E****Weather hood for sender/receiver unit**

**Weather hood for purge air unit SLV4/SLV5**



## Straightforward design, precise measurement, fast result

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Gravimetric dust measurement devices extract a partial gas flow from the duct under defined conditions. The gas is passed through a filter to separate the dust particles. The filter is weighed to determine the dust quantity directly and thus calculate the concentration inside the duct. Gravimetric dust measurement is particularly suitable for the calibration of other dust measuring devices and for official comparison measurements.

### Your benefits

- High measurement accuracy even at low dust concentrations
- Easy single-person operation
- Automatic monitoring of gas samples
- Automatic data recording and system control
- Automatic storage and evaluation of the measuring values
- Measurement results are available immediately after the sample has been taken



Gravimetric dust measurement devices


F

Product family overview . . . . .	F-164
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SHC500 Gravimat . . . . .	F-166
Mobile measuring system for gravimetric dust concentration measurements	

Product family overview

	<div><p><b>SHC500 Gravimat</b></p></div>
	Mobile measuring system for gravimetric dust concentration measurements
Technical data	
Measuring components	Dust concentration
Measuring ranges	Dust concentration: 0.1 ... 200 mg/m³ / 50 ... 50,000 mg/m³
Process temperature	Without air cooling: ≤ +250 °C With air cooling: ≤ +400 °C High-temperature design: ≤ +600 °C
Process pressure	-50 hPa ... 50 hPa
At a glance	
	<ul style="list-style-type: none"><li>• No dust loss due to patented sampling system</li><li>• Automatic data recording and system control</li><li>• Isokinetic control in real time (SHC502 only)</li><li>• Automatic storage and evaluation of the measuring values</li><li>• Automatic measurement of the flow angle and detection of swirl effects</li></ul>
Detailed information	→ F-166



Mobile measuring system for gravimetric dust concentration measurements



Product description

The SHC500 Gravimat is used for gravimetric measurements for the calibration of dust measuring devices and for comparison measurements on filter plants. A partial gas flow is extracted isokinetically

via a filter head probe. This is controlled automatically and in real time. The dust content is determined by weighing the dust collector mass before and after extraction.

At a glance

- No dust loss due to patented sampling system
- Automatic data recording and system control
- Isokinetic control in real time (SHC502 only)
- Automatic storage and evaluation of the measuring values
- Automatic measurement of the flow angle and detection of swirl effects

Your benefits

- High measurement accuracy even at low dust concentrations
- Measurement results are immediately available after sampling
- Due to compact design and low number of components, only one person necessary for transport and operation

F



Additional information

- Fields of application . . . . . F-167
- Detailed technical data. . . . . F-167
- Ordering information. . . . . F-168
- Dimensional drawings . . . . . F-168

→ [www.mysick.com/en/SHC500\\_Gravimat](http://www.mysick.com/en/SHC500_Gravimat)

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much more.

## Fields of application

- Calibration of continuous dust measuring devices
- Compliance measurements at filter plants
- Occasional check measurements
- Flow and temperature profile measurements, determination of the flow direction

## Detailed technical data

The detailed device specifications and performance data for the product may differ. They are dependent upon the prevailing application and customer specification.

### System SHC500 Gravimat

<b>Measured variables</b>	Dust concentration
<b>Sample quantity</b>	0.5 m³/h ... 2.4 m³/h
<b>Measuring ranges</b>	
Dust concentration	0.1 ... 200 mg/m³ / 50 ... 50,000 mg/m³
<b>Accuracy</b>	Volume flow measurement: ± 1 % of maximum throughput
<b>Process temperature</b>	Without air cooling: ≤ +250 °C With air cooling: ≤ +400 °C High-temperature design: ≤ +600 °C
<b>Process pressure</b>	-50 hPa ... 50 hPa
<b>Process gas velocity</b>	2 m/s ... 48 m/s
<b>Ambient temperature</b>	-10 °C ... +50 °C
<b>Conformity</b>	EN 13284-1 Conforms to U.S. EPA GOST
<b>Electrical safety</b>	CE
<b>Auxiliaries</b>	
Cooling air:	5 m³/h ... 10 m³/h

### Automatic unit AE50x

<b>Description</b>	The automatic unit serves as the user interface and is responsible for data processing and output as well as control and monitoring functions
<b>Enclosure rating</b>	Closed: IP 65 Open: IP 54
<b>Analog inputs</b>	2 inputs: 0 ... 20 mA SHC502 only
<b>Interfaces</b>	RS-232
<b>Display</b>	Four-line LCD
<b>Operation</b>	Via LCD and function keys
<b>Dimensions (W x H x D)</b>	310 mm x 550 mm x 290 mm
<b>Weight</b>	24 kg
<b>Electrical connection</b>	
Voltage	115 V / 230 V
Frequency	50 Hz / 60 Hz
Power consumption	≤ 400 W
<b>Auxiliary connections</b>	Cooling air
<b>Integrated components</b>	Control and evaluation electronics Suction pump (rotary vane pump) Pressure sensors Condensate vessel (0.8 l, plastic)

## GS5 filter head probe

<b>Description</b>	Special head with integrated holder for dust collector, with pressure measuring points for isokinetic control of the suction process and with temperature sensor for accurate measurement of the gas temperature
<b>Dimensions (W x H x D)</b>	Details, see dimensional drawings
<b>Weight</b>	Probe length 1 m: 7.3 kg
<b>Mounting</b>	Installation opening: diameter $\geq 80$ mm

## HC dust collector

<b>Description</b>	Collector for high dust concentrations (50 ... 50,000 mg/m <sup>3</sup> )
<b>Suction diameter</b>	4.2 mm / 5.2 mm / 6.4 mm / 8 mm / 10 mm / 11.5 mm
<b>Weight</b>	Funnel: 25 g Sample tube: 22 g
<b>Material</b>	Aluminum (funnel), brass/stainless steel (sample tube)

## LC dust collector

<b>Description</b>	Collector for low dust concentrations (0.1 ... 200 mg/m <sup>3</sup> )
<b>Suction diameter</b>	4.2 mm / 5.2 mm / 6.4 mm / 8 mm / 10 mm / 11.5 mm
<b>Weight</b>	16 g
<b>Material</b>	Stainless steel

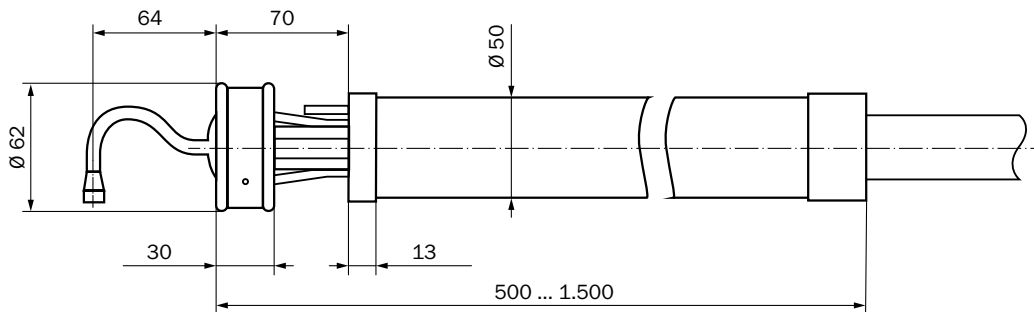
## Ordering information

Our regional sales organization will help you to select the optimum device configuration.

## Dimensional drawings

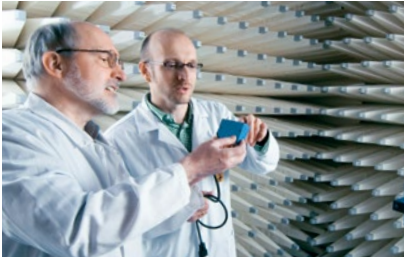
Dimensions in mm

## GS5 filter head probe





## SICK at a glance



### Leading technologies

With a staff of more than 6,000 and over 40 subsidiaries and representations worldwide, SICK is one of the leading and most successful manufacturers of sensor technology. The power of innovation and solution competency have made SICK the global market leader. No matter what the project and industry may be, talking with an expert from SICK will provide you with an ideal basis for your plans – there is no need to settle for anything less than the best.



### Unique product range

- Non-contact detecting, counting, classifying, positioning and measuring of any type of object or media
- Accident and operator protection with sensors, safety software and services
- Automatic identification with bar code and RFID readers
- Laser measurement technology for detecting the volume, position and contour of people and objects
- Complete system solutions for analysis and flow measurement of gases and liquids



### Comprehensive services

- SICK LifeTime Services – for safety and productivity
- Application centers in Europe, Asia and North America for the development of system solutions under real-world conditions
- E-Business Partner Portal [www.mysick.com](http://www.mysick.com) – price and availability of products, requests for quotation and online orders

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